Raghavendra Pujari

From: Anjaneyulu M V
Sent: Monday, June 1, 2026 15:18
To: Env Section Regional Office Bengaluru
Cc: Srinivasa Raju A; Raghavendra Pujari; Chatakonda Subrahmanyam; SreeKrishna Chopperla; Neetesh Patil; Satishkumar B; Mohan
Subject: HYR EC Compliance report (SEIAA 28 IND 2024 Dt 04-Feb-2026)- Sai Life Sciences Limited_U4, Plot No-78C,79A, 79-B, 80-A, 80-B, 81-A, 82, 130A, 133-134P1 & Sy.No-280, KIADB, Bidar, Karnataka
Attachments: HYR EC Compliance (SEIAA 28 IND 2024 Dtd 04th-Feb-2026)- Sai Life Sciences Limited -IV.pdf

Dear Sir/Madam,

Pls. find the attached EC No: SEIAA 28 IND 2024 ,Dated-04-February-2026. **EC-Compliance HYR (period from October 2025 – March 2026)** Status for the Proposed establishment of API,s ,Intermediates and R&D for custom synthesis products Manufacturing at Sai Life Sciences Limited Plot No- 78C,79A, 79-B, 80-A, 80-B, 81-A, 82 & 130A, 133P1 & 134-P1, Sy.No-280, Kolhar Industrial Area, Bidar – 585403.

Report contains as mentioned below..

1. Covering letter
2. Environmental Clearance HYR Compliance Status report.
3. Environmental Monitoring reports.

MV Anjaneyulu

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Sai

Sai Life Sciences Limited-Unit-4
78C,79A,79-B, 80-A, 80-B, 81-A, 82 &
130A, 133P1, 134-P1 & Sy.No-280
Kolhar Industrial Area
Bidar - 585 403, Karnataka, India.
www.sailife.com

Make Environment better together

Sai Make it better together

13th May 2026

To,
The Additional Director,
Regional office (Southern Zone),
Ministry of Environment, Forest and Climate Change,
Kendriya Sadan, 4th Floor, E&F Wings,
17th Main Road, 2nd Block, Koramangala,
Bangalore – 560034.

Sub: Submission of Half-yearly EC compliance status from October-2025 to March-2026. M/s Sai Life Sciences Limited., Unit-IV, plot No.79A, 79B, 80A, 80B, 81A, 82 and 130A, Kolhar industrial area, Bidar Taluk and District-585403, Karnataka State.

Ref: - Environment Clearance No. SEIAA 28 IND 2024, received on: 04-Feb-2026.

Respected Sir,

With reference to the above subject, we are herewith submitting the EC compliance status. Please find the enclosed copy with respect to the above cited subject.

Kindly acknowledge the receipt for the same.

Enclosed copy: Compliance report of EC Condition.

Thanking You.

Yours faithfully,
For Sai Life Sciences Limited.

SAI LIFE SCIENCES LTD. BIDAR UNIT-IV

Authorized Signatory.

Cc To: 1. The Karnataka State Pollution Control Board, Plot No. 42(B -2), Naubad Industrial Area, Bidar–585 402.
2. The Member secretary, KSPCB, Parisara bhavan, Bengaluru (Karnataka).
3. The Member Secretary, SEIAA Karnataka (Ecology and Environment) Dept of Forest ecology and environment, Government of Karnataka, Room No. 709. 7th floor, 4th Gate, MS Building, Bengaluru – 560001.

Environmental clearance No.SEIAA 28 IND 2024, received on 04-Feb-2026.
Compliance report of EC Condition from October-2025 to March-2026

Environmental clearance No. SEIAA 28 IND 2024, Dtd: 04-Feb-2026. Accorded by State level Environment impact Assessment Authority -Karnataka (Constituted by MOEF &CC, Government of India).

Sai Life Sciences Ltd.,

Unit-IV,

Plot no. 78C, 79A, 79B, 80A, 808, 8lA, 82, 130A, 133-P1, 134-Pl Kolhar Industrial area and Sy. No. 280 of Chidri Village.

Bidar Taluk & District-585403,

Karnataka State.

I.Statutory Compliance:

i	The project proponent shall obtain forest clearance under the provision of forest (conservation) Act, 1986 in case of the diversion of forest land for non-forest purpose involved in the project.	Not applicable The project site is located in notified industrial area- Kolhar KIADB (Karnataka Industrial area Development Board).
ii	The project proponent shall obtain clearance from the National Board for Wildlife, if applicable.	Not applicable The project site is located in notified industrial area- Kolhar KIADB (Karnataka Industrial area Development Board).
iii	The project proponent shall prepare a Site-Specific Conservation Plan & Wildlife Management Plan and approved by the Chief Wildlife Warden. The recommendations of the approved site-specific conservation plan / Wildlife management plan shall be implemented in consultation with the state forest department. The implementation report shall be furnished along with six-monthly compliance report. (In case of presence of schedule-1 species in the study area)	Not applicable The project site is in notified industrial area-Kolhar KIADB (Karnataka Industrial area development Board).
iv	The project proponent shall obtain consent to establish / operate under the provisions of air (Prevention and control of pollution) Act, 1981 and the water (Prevention and control of pollution) Act, 1974 from the concerned state pollution control board / committee.	Complied. We have received of consent for establish (CFE) and CFO from Karnataka state pollution control board. consent for establishment: CTE-351899. Dtd: 15-Dec-2025. CFE copy is attached as **annexure -1**.

v	The project proponent shall be obtain authorization under the hazardous and other waste management rules,2016 as amended from time to time.	Complied. Noted and shall follow the same as per the MOEF / PCB rules and guidelines. We have received Hazardous waste authorization from Karnataka state pollution control board. Hazardous waste authorization No: 334722. Dtd: 02-Dec-2022. Hazardous waste authorization copy is attached as **annexure -2**.
vi	The company shall strictly comply with the rules and guidelines under the manufacture, storage and import of hazardous chemical (MSIHC) rules, 1989 as amended time to time. All transportation of hazardous chemicals shall be as per the motor vehicle act (MVA),1989	Complied. 1. We have received PESO license from PESO organization. 2. License No: P/HQ/KA/15/2757 (P271989) received on 21-Oct-2022, Valid up to:31-Dec-2026 3. Every container containing hazardous chemicals has been labelled. 4. Noted and being followed the same as per the MSIHC rules and guidelines.

II. Air quality monitoring and preservation:

i	The project shall install 24*7 continuous emission monitoring system at process stacks to monitor stack emission with respect to standards prescribed in Environment (Protection) Rules 1986 and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under environmental (Protection)Act,1986 or NABL accredited laboratories	Complied 1. Installed online continuous stack emission monitoring system (OCEMS) for Boiler stack, this real time data connected to KSPCB / CPCB server. 2. Our OCEMS flow meter and emission sensor has been calibrated by recognized laboratories. Web portal screenshot of KSPCB / CPCB live data streaming and Calibration reports are attached as **annexure-3.**
ii	The project proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through labs recognized under environment (Protection) Act,1986.	Complied. 1. Fugitive emission monitoring is being carried out, and the reports are attached as **annexure-4.** 2. Fugitive emissions are monitored by approved NABL/MOEF laboratories.

iii	The project proponent shall install system to carryout Ambient Air Quality monitoring for common / criterion parameters relevant to the main pollutants released (e.g. PM10 and PM2.5 in reference to PM emission, and SO_2 and NOx in reference to SO_2 and NO_x emissions) within and outside the plant area at least at four locations (One within and three outside the plant area at angle of 120 each), covering upwind and downwind directions.	1. We being monitored Ambient Air quality in 4 Locations by authorised third party laboratories and reports are being submitted to KSPCB regional office on monthly basis and submitted to the MoEF & CC regional office, Bangalore in every six months. 2. 12 parameters as mentioned in NAAQS are monitored at 4 different places. The details are displayed near main gate. 3. AAQM reports uploaded on the company website, which is updated every six months. AAQMS monitoring reports are attached as **Annexure-5.**
iv	To control source and the fugitive emissions, suitable pollution control devices shall be installed to meet the prescribed norms and / or the NAAQS. Sulphur content should not exceed 0.5% in the coal for use in coal fired boilers to control particulate emissions within permissible limits (as applicable). The gaseous emission shall be dispersed through stack of adequate height as per CPCB/SPCB guidelines.	Complied. 1. Our boilers work on fluidized bed technology for effective combustion and have pulsating fiber bag filters for efficient emission control. The emission parameters are regularly monitored through a PCB approved third party laboratory and the reports are also submitted to board on monthly basis. Ensured adequate stack heights for boilers. 2. Stack emission monitoring system (OCEMS) for Boiler stack, this real time data connected to KSPCB / CPCB server. Boiler coal Sulphur content report is attached as **annexure-6..**
v	Storage of raw materials, coal etc. shall be either stored in silos or in covered areas to prevent dust pollution and other fugitive emissions.	Complied. 1. Boiler coal storage in closed shed and provided water mist to control dust dispersion into environment. 2. Closed conveyor system to handle the coal loading activity. 3. Our Boiler works on fluidized bed technology for effective combustion and has pulsating fiber glass filters for efficient emission control (SPM< 100 mg/Nm3).

		Dedicated coal storage shed, water mist system and closed conveyor system attached as **annexure-7.**
vi	National Emission Standards for Organic Chemicals manufacturing industry issued by the ministry vide G.S.R.608 (E) dated 21st July, 2010 and amended from time to time shall be followed.	Complied. 1. We have complied with the emission norms as per MoEF & CC, CPCB and SPCB directions, rules and regulations. 2. The ministry issued G.S.R. 541(E) in the New Gazette on 6-August-2021, for Bulk Drug and Formulation (Pharmaceutical) against the organic Chemicals manufacturing industry, in accordance with G.S.R. 608 (E) dated 21-July- 2010. 3. We have complied below mentioned rules and notifications. 3.1. G.S.R. 541(E) dtd: 06-Aug-2021 for ETP-Treated water and emissions discharge standards. 3.2. GSR 489 (E) dtd: 09.07.2002 for DG sets/Power Plant emissions discharge standards. 3.3. G.S.R. 373(E) dtd: 16-May-2023 for Boiler plant emissions discharge standards. 3.4. G.S.R. 826(E) dtd: 16-Nov-2009 for Ambient air quality standards. 3.5. Noise Pollution (Regulation and Control) Rules, 2000 3.6. G.S.R 541 (E) dtd: 06-Aug-2021 for tank farm vents and Process stacks (Acid mist) discharge standards. 3.7. PCB/074/STP/2012-4976 dtd: 05-Dec-2015 for STP -Treated water discharge standards. 3.8. CPCB/PLCS/02/2010 guidelines for monitoring fugitive emissions. AAQMS, Boiler & DG stacks, scrubbers, noise, fugitive emissions, tank farm vents monitoring reports are attached as **annexure-4,5,8 & 15.**

vii	The national ambient air quality emission standards issued by ministry G.S.R NO. 826(E) dated 16th November 2009 shall be complied with.	1. The G.S.R. 826(E) dated: 16-Nov-2009 for ambient air quality standards are being followed. 2. We being monitored Ambient Air quality in 4 Locations by authorised third party approved laboratories and reports are being submitted to KSPCB regional office on monthly basis and submitted to the MoEF & CC regional office, Bangalore in every six months. 3. We being monitored Ambient Air quality in 4 Locations by authorised third party approved laboratories and reports are being submitted to KSPCB regional office on monthly basis and submitted to the MoEF & CC regional office, Bangalore in every six months. 4. 12 parameters as mentioned in NAAQ are monitored at 4 different places. The details are displayed near main gate. 5. AAQM reports uploaded on the company website, which is updated on every six months. AAQMS monitoring reports are attached **annexure-5.**

III. Water quality monitoring and preservation:

i	The project proponent shall be provide online continuous monitoring of effluents, the unit shall install web camera with night vision capability and flow meters in the channel/drain carrying effluent within the premises (applicable in case of the project achieving ZLD).	Complied. We have provided online continuous monitoring of effluents (OCEMS). Treated effluent flow meter connected to CPCB/KSPCB servers. Web portal screenshot of KSPCB / CPCB live data streaming and flowmeter with camera attached as **Annexure-9.**
ii	As already committed by the project proponent, Zero liquid discharge shall be ensured, and no waste/treated water shall be discharged outside the premises (applicable in case of the project	Complied. The unit has zero liquid discharge system (ZLDS). Comprising of Multiple effect evaporation system (MEE), Effluent treatment

	achieving ZLD).	plant (ETP) and Reverse osmosis system (RO), and Effluent treated is used in cooling tower as a makeup. ZLDS facility photographs are attached as **annexure-10.**
iii	The effluent discharge shall conform to the standards prescribed under the environmental (Protection) Act, 1986, or as specified by the state pollution control board while granting consent under the Air/Water Act, whichever is more stringent.	Complied. 1. We have a Zero Liquid Discharge (ZLD) unit comprising of Biological ETP, Multiple Effect Evaporation system (MEE) and Reverse Osmosis (RO) Unit. 2. We have complied with the below-mentioned rules and notifications, including G.S.R. 541(E) dated 06-Aug-2021, pertaining to ETP-treated water and emission discharge standards. 3. Effluent treated water is used in cooling tower as makeup. Raw & treated effluent quality reports are submitted to the board regularly. Treated effluent monitoring reports attached as **annexure-8 .**
iv	Total freshwater requirement shall not exceed the proposed quantity or as specified by the committee. Prior permission shall be obtained from the regulatory authority/ CGWA concerned in this regard.	Complied. 1. Water Consumption is being monitored on daily basis and is being complied within limits. 2. Ground water extraction NOC received from KGWA on 27-Oct-2025. 3. Ground water NOC copy is attached as **annexure-11.**

v.	The process effluent/any wastewater shall not be allowed to mix with storm water. The storm water from the premises shall be collected and discharged through separate conveyance system.	Complied. A. Storm water not mixed with effluent and floor washing. B. Spill kits are provided across all the plants. Dyke walls /curb walls are provided wherever required towards secondary containment. C. All the site walkways & building pathways at site are provided with uniform sloping to drive the water towards the drainages & storm drain system. D. We have provided adequate rainwater storage tank. Secondary containment and Rainwater collection tank attached as **annexure-12.**
vi	The company shall harvest rainwater from the roof tops of the building and storm water drain to recharge the ground water and utilize the same for different industrial operations within the plant.	Complied. A. All the buildings constructed at site are provided with uniform sloping at the roof to drive the water towards the draining & catch basins. B. We have provided adequate rainwater collection and storage tank. C. Rainwater collection tank is attached as **annexure-12.**
vii	The DG sets shall be equipped with suitable pollution control devices and adequate stack height so that the emissions are in conformity with the extant regulations and the guidelines in this regard.	Complied. A. All DG sets are provided with acoustic enclosures and stack height are adequate. B. Emissions are monitored by approved third party laboratories and reports are being submitted to regional office on monthly basis. DG sets stack is included in **Annexures 13.** DG sets emission monitoring reports are attached as **annexure-8.**

IV. Noise monitoring and prevention:

i	Acoustic enclosure shall be provided to DG set for controlling the noise pollution.	Complied. A. All DG sets are provided with acoustic enclosures. DG sets acoustic enclosure attached as **annexure-14.**
ii	The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation.	Complied. A. Noise levels monitoring is done at regular intervals. Noise levels report are being submitted to the PCB board regularly. B. Used proper lubrication to avoid excessive noise generation. C. All DG sets are provided with acoustic enclosures. D. Preventive maintenance in place and extended to all equipment's performed by qualified of maintenance team. Noise level monitoring reports are attached as **annexure-15.**
iii	The ambient noise levels should conform to the standards prescribed under E(P)A Rules, 1986 viz. 75 dB(A) during daytime and 70 dB(A) during nighttime	Complied. It is being followed. Noise levels monitoring is done at regular intervals. Noise levels report are being submitted to the PCB board regularly. Noise level monitoring reports are attached as **annexure-15.**

V. Energy Conservation measures:

i	The energy sources for lighting purposes shall preferably be LED based.	Complied. The energy conservation measures in unit and LED lights provided for lighting purposes. However, in order to save energy, we are using IE3 motors.

VI. Waste management:

i	Hazardous chemicals shall be stored in tanks, tank farms, drums, carboys etc. Flame arresters shall be provided on tank farm and the solvent transfer through pumps.	Complied. Solvent storage tank farm is equipped with nitrogen padding facility. Vents are equipped with flame arrestor, breather valve and Back pressure relief valves. Nitrogen blanketing system, earth rite system and foam flooding system are provided in tank farm area. Foam flooding automatic system is pro vided in drum shed area. Refer to **annexure -16.**
ii	Process organic residue and spent carbon, if any, shall be sent to cement industries. ETP sludge, process inorganic & evaporation salt shall be disposed of to the TSDF.	Noted and being followed. This is being disposed to pollution control board approved Co-Processing / Pre-processing / Authorised Recycler facilities through authorized hazardous waste transporter as per mentioned in Hazardous waste authorization.
iii. The company shall undertake waste minimization measures as below		
iii.	a. Metering and control of quantities of active ingredients to minimize waste.	Waste minimization efforts are on-going and close monitoring of waste generation is in place
	b. Reuse of by-products from the process as raw materials or as raw material substitutes in other processes.	Noted and being followed
	c. Use of automated filling to minimize spillage.	Complied. 1. Liquids are transferred from centralized tank farm area to process plants through dedicated closed pipelines and suitable MOC through an automated system. 2. Level controllers / Indicators are available in the reactors and storage tanks. **Refer to annexure -17.**
	d. Use of close feed system into batch reactors.	Complied. All powders are transferred through Powder Transfer System (PTS) and glove boxes. And liquids are transferred by

			applying vacuum or closed charging by pumps. **Refer to annexure -18.**
	e.	Venting equipment through Vapour recovery system.	Complied Heat exchangers are provided wherever necessary. On need basis secondary /vent condensers are also provided with brine /chilled water-cooling circulation system. **Refer to annexure -19.**
	f.	Use of high-pressure hoses for equipment clearing to reduce wastewater generation.	Complied. CIP system and high pressure water jet machines are in place to reduce the waste water generation. Attached the photographs of CIP system. **Refer to annexure -20.**

VII. Green Belt:

i.	The green belt of 5-10 m width shall be developed in more than 33% of the total project area, mainly along the plant periphery, in downward wind direction and along roadsides etc. Selection of plant species shall be as per the CPCB guidelines in consultation with the State Forest Department.	Noted and shall follow the same as per the board guidelines. 1. We have taken steps to improve our green belt area by earmarking additional lands for plantation and green cover. 2. Adequate area of green belt is available in our factory premises. 3. Development of greenbelt in & around the plant (Total 6710 no's of plants already planted). Following are the activities undertaken with regards to the following: 1. Extending of green belt in existing area of 6.3 acre (Sy. No 280). 2. Development of green belt in 0.5-acre (Plot No.130A) site 3. Plantation along the boundary wall adjacent to main road near to ZLDS plant. 4. Development of 2.0 acres of green

		cover on leased land as part of a social forestry initiative. Greenbelt photographs are attached **Refer to annexure -21.**

VIII. Safety, Public hearing and Human health issues:

i	Emergency preparedness plan based on the hazard identification and risk assessment (HIRA) and disaster management plan shall be implemented.	Complied. The risk Assessment(HIRA) has been included in on-site emergency plan.
ii	The unit shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Firefighting system shall be as per the norms.	Complied. Entire site is covered with dedicated fire hydrant system which is kept in 'auto' mode. Electrical pump, Diesel pump and Jockey pump are made available in fire pump house which are hooked to a dedicated fire water reservoir. Aqueous Film Forming Foam (AFFF) solution is maintained at strategic locations. Portable fire extinguishers are placed at strategic locations across the site. Fire Extinguishers of different types like Dry Powder, Carbon dioxide, and Mechanical Foam are available. We also having 60 Members of Emergency Response Team (ERT Members) and they have undergone special training from the Fire department. We have engaged one retired District Fire officer for the Fire Fighting training and he visits the site once in 2 days and conducts the training to all the ERT members.
iii	The PP shall provide Personal Protection Equipment (PPE) as per the norms of Factory Act.	Complied. Various types of PPE are maintained and distributed to workers on regular basis.
iv	Training shall be imparted to all employees on safety and health aspects of chemicals handling. Pre-employment and routine periodical medical examinations for all employees shall be undertaken on regular basis. Training to all employees on handling of chemicals shall be imparted.	Complied. A. HSE induction and fresher training imparted to employees and workers. Training organized through Annual HSE Training Calendar. Training records are being maintained. B. Trained "Emergency Response Team

		(ERT)" members present in all shifts to mitigate any emergency situation. ERT members given various training on fire fighting, first-aid, evacuation & rescue through practical drills. EHS Training Calendar attached as **annexure-22**
v	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, creche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	The condition is not applicable, We are using precast concrete parts like, concrete beams, columns, walls, and roofs for construction.
vi	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	Complied. Annual medical check-ups are performed for employees and workers. Fully equipped Occupational Health Centre is established within the premises which is monitored by qualified Doctor.
vii	There shall be adequate space inside the plant premises earmarked for parking of vehicles for raw materials and finished products, and no parking to be allowed outside on public places.	Complied. We have provided dedicated areas for raw material, solvent tanks and finished products vehicles.

IX. Corporate Environment Responsibility:

1.	The Project Proponent shall comply with provision contained in OM vide F. No. 22-6512017 –IA.III Dated 20th October 2020, of the Ministry of Environment, Forest and Climate Change as applicable, regarding Corporate Environment Responsibility and shall execute the action plan of Construction of Ground water recharge pits in the nearby villages, Free Health Checkup Camp for tribal and rural population, Providing RO water facilities in the nearby villages, Smart Classroom and Drinking Water Facilities in the nearby school, Avenue plantation in the nearby villages, Providing Solar Panels in Kolar Government Primary School, and Funding to Kamataka Forest Wildlife & Climate Change Foundation as	Complied and on-going. 1.As per mentioned in OM (F.No.22-65/2017-IA.III dated 20-Oct-2020 of MoEF &CC had laid down certain guidelines regarding CER. According to the guidelines, CER was carried out. 2.There's good traction with the livelihood program, where the programs are reached to surrounding villages.

	submitted in Parivesh Portal. Compliance in this regard shall be submitted to SEIAA while furnishing the Half Year Compliance reports.	
2.	The company shall have a well-laid-down environmental policy duly approved by the Board of Directors. The environmental policy should prescribe standard operating procedures to have proper checks and balances and to bring into focus any infringements/ deviation/ violation of the environmental/forest/ wildlife norms/ conditions. The company shall have defined system of reporting infringements / deviation / violation of the environmental / forest / wildlife norms / conditions and / or shareholders / stakeholders. The copy of the board resolution in this regard shall be submitted to the MoEF & CC as a part of six-monthly report.	Complied. 1. Organization has well laid down Health, Safety, Environmental & Sustainability policy duly approved and committed by its Sai's management. 2. The HSE&S policy implementation guidelines and this document will be reviewed annually by the HSE&S corporate function. Updates will be endorsed by the Executive Leadership and shared with all stakeholders. HSE&S policy and policy implementation guidelines is attached as **Annexure-23.**
3.	A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior Executive, who will directly to the head of the organization.	Complied A separate Health, Safety & Environmental (HSE) management cell being established. Organogram is attached. Refer to **annexure – 24.**
4.	Action plan for implementing EMP and environmental conditions along with responsibility matrix of the company shall be prepared and shall be duly approved by competent authority. The year wise funds earmarked for environmental protection measures shall be kept in separate accounts and not to be diverted for any other purpose. Year wise progress of implementation of action plan shall be reported to the Ministry/ Regional Office along with the Six-Monthly Compliance Report.	Complied 1. We have allocated budget for Environment, health & Safety. **2.** Year-wise allocated budget and procurement details for the effluent treatment system are provided. Budget details are attached as **Annexure–25.** 3. We had taken several environmental management programs. For full details refer to **annexure-25.**
5.	Self-environmental audit shall be conducted annually. Every three years third party environmental audit shall be carried out.	Complied. Self-environment audit was conducted on 29-Sep-2025, for full details refer to **Annexure-26.** We conducted environmental audit through Robust material technology PVT,

		Ltd on 26-Oct-2023. Audit report was submitted to department on 01-Dec-2023. For reference attached submitted acknowledgement. Refer to **Annexure-26.**

X. Miscellaneous:

1.	The project proponent shall make public the environmental clearance granted for their project along with the environmental conditions and safeguards at their cost by prominently advertising it at least in two local newspapers of the District or State, of which one shall be in the vernacular language within seven days and in addition this shall also be displayed in the project proponent's website permanently.	Complied. 1. Paper advertisement given on 10-Febrauary-2026 in regional language and English language news papers. 3. EC copy is now available at https://www.sailife.com (Our website) Refer to **annexure – 27.**
2.	The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Govemment who in tum has to display the same for 30 days from the date of receipt.	Complied. Intimated to KSPCB-RO office, MOEF office, Member secretary-SEIAA, Municipal office regarding obtaining new EC. Acknowledgement copies are attached. **annexure – 28.**
3.	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and update the same on half-yearly basis.	Noted and being followed. EC compliance is now available at https://www.sailife.com (Our website)
4.	The project proponent shall monitor the criteria pollutants level namely; PMl0, SO_2, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company	Complied 1. Ambient air quality monitored through approved laboratories and reports are submitted to KSPCB regional office on monthly basis. 2. A Display board of ambient air quality monitoring reports are displayed at the main gate. 3. Uploaded on the company website, which is updated every six months. Refer to **annexure – 5.**

5.	The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the website of the Ministry of Environment, Forest and Climate change at environment clearance portal.	Noted and being followed. Our half-yearly compliance has been uploaded at https://parivesh.nic.in/parivesh-ua/#/
6.	Half Yearly Compliances Reports (HYCRs) on the Environmental Conditions stipulated in the Environmental Clearance (EC) letter shall be submitted strictly through the dedicated module of PARIVESH 2.0 in the timely manner on or before 1st June and 1st December of Each calendar year as per MoEF & CC O M dated 14.06.2024. The HYCRs with its contents of a covering Letter, compliance reports, and environmental monitoring data has to be in PDF format merged into a single document. The email should clearly mention the name of project, EC No. & date, period of submission and to be sent to the Regional Office of MOEF&CC by email only at email ID rosz.bngmefcc@ gov.in. Hard copy of HYCRs shall not be acceptable.	Noted and being followed Our half-yearly compliance has sent to rosz.bng-mefcc@gov.in
7.	The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.	Noted and being followed. Form-V is now available on our website: https://www.sailife.com.
8.	The project proponent shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.	Noted and shall follow the same as per the MOEF / PCB rules and guidelines.
9.	The project authorities must strictly adhere to the stipulations made by the State Pollution Control Board and the State Government.	Noted and shall follow the same as per the MOEF / PCB rules and guidelines.
10.	The project proponent shall abide by all the commitments and recommendations made in the EIA/ EMP report, commitment made during Public Hearing and also that during their presentation to the Expert Appraisal Committee.	Noted and being followed.
11.	No further expansion or modifications in the plant shall be carried out without prior approval of this Authority or the	Noted and shall follow the same as per the

	Ministry of Environment, Forests and Climate Change (MOEF & CC).	MOEF / PCB rules and guidelines.
12.	Concealing factual data or submission of false/ fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.	Noted.
13.	The SEIAA may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	Noted.
14.	The SEIAA reserves the right to stipulate additional conditions if found necessary. The Company in a time-bound manner shall implement these conditions.	Noted and shall follow the same as per the MOEF / PCB rules and guidelines.
15.	The Regional Office of MOEF&CC shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data/ information/ monitoring reports.	Noted and being followed.
16.	The above conditions shall be enforced, inter-alia under the provisions of the water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention and control of pollution) Act, 1981, the Environment (Protection) Act, 1986, hazardous and other wastes (Management and Trans boundary movement) Rules, 2016 and the Public Liability Insurance Act,1991 along with their amendments and Rules and any other orders passed by the Hon'ble Supreme Court of India / High Courts and any other Court of Law relating to the Subject matter.	Noted.
17.	Any appeal against this EC shall lie with the National Green Tribunal, if Preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	Noted.
18.	In case of any material supported by documents/ court orders which is contrary to the claim of the applicant and material facts produced, the SEIAA reserves the right to withdraw from the EC at any point of time.	Noted and will be complied.

Additional conditions and Specific EC Conditions for (Synthetic Organic Chemicals Industry)

Sl. No	Specific EC Conditions	Compliance Status
1.	The company shall comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management and risk mitigation measures relating to the project shall be implemented. Effluent generation shall not exceed 369 KLD. Effluent shall be treated in the ETP comprising primary, secondary and tertiary treatment namely RO and treated water shall be re-used in the Scrubber.	Complied The following environmental protection measures have been effectively implemented. 1. Water Pollution Control Measures through Implementation of Zero Liquid Discharge (ZLD) System. 2. Storm water management. 3. Air Pollution Control Measures 4. Solid & Hazardous Waste Management 5. Noise Pollution Control 6. Soil & Groundwater Protection 7. Green Belt Development 8. Chemical Handling & Storage Safety 9. En Emergency Preparedness 10. Environmental Monitoring Programme 11. Energy Conservation Measures 12. Regulatory Compliance & Documentation. 13. We have provided flow meters for effluent collection and treatment plant in place. 14. Daily wise effluent & domestic generation flow meter reading logbook is being maintained and generated in within limits of the consent order. 15. Effluent generation details are being submitted to the board periodically.
2.	Fugitive emissions in the work zone environment, product, raw materials storage area etc. shall be regularly monitored. The emissions shall conform to the limits imposed by SPCB.	Complied. 1. We conduct regular monthly monitoring of ambient VOCs. Additionally, an approved MoEF laboratory monitors our fugitive emissions on a

		quarterly basis. 2. The monitoring report is being submitted to the KSPCB regional office-Bidar in regular intervals. 3. Plans for managing VOC reduction are taken into consideration. VOC monitoring reports are attached as **annexure -2.**
3.	The green belt has been developed in 36,257.89 Sqm (33.54%) with 2280 no's of additional trees along with existing 7166 no's shall be grown and maintained along the plant periphery. Indigenous species shall only be developed as part of greenbelt and non-indigenous / alien species shall be replaced with native species. No invasive or alien or non-native tree species shall be selected for plantation. PP shall develop at least 20 variety of species as a part of greenbelt. Selection of plant species shall be as per the CPCB guidelines in consultation with the State Forest Department and native species shall be developed. The budget earmarked for the plantation shall be kept in a separate account and should be audited annually. The PP shall annually submit the audited statement along with proof of activities viz. photographs (before & after with geo-location date & time), details of expert agency engaged, details of species planted, number of species planted, survival rate, density of plantation etc. to the Regional Office of MoEF & CC before 1st July of every year for the activities carried out during previous year.	Noted and shall follow the same as per the board guidelines. We have taken proactive steps to expand our green belt area by earmarking additional land for plantation and green cover. As part of our green belt development initiatives in and around the plant, we have already planted 6,710 trees. The remaining saplings will be planted in the next phase. Green belt images are attached as **annexure -21.**
4.	A separate Environmental Management Cell (having qualified persons with Environmental Science/Environmental Engineering/specialization in the project area) equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions by engaging Environment Officials. In addition to this, one safety & health officer as per the	Complied 1.A separate Environmental Management Cell has been established, and a qualified Health & safety officer has been appointed. Environmental Organogram and the Safety Officer's copy are attached as **Annexure-24.** 2.We have established environmental laboratory

	qualification given in Factories Act, 1948 shall be engaged within a month of grant of EC. The PP should annually submit the audited statement of amount spent towards the engagement of qualified persons in EMC along with details of person engaged to the Regional Office of MoEF &CC before 1st July of every year for the activities carried out during the previous year.	Laboratory image is attached as **annexure-30**
5.	The company shall comply with all the environmental protection measures and safeguards proposed in the documents submitted to the SEAC/SEIAA. All the recommendations made in the EIA/EMP in respect of environmental management, and risk mitigation measures relating to the project shall be implemented.	Complied The following environmental protection measures have been effectively implemented: 1. Water Pollution Control Measures through Implementation of Zero Liquid Discharge (ZLD) System. 2. Storm water management. 3. Air Pollution Control Measures 4. Solid & Hazardous Waste Management 5. Noise Pollution Control 6. Soil & Groundwater Protection 7. Green Belt Development 8. Chemical Handling & Storage Safety 9. En Emergency Preparedness 10. Environmental Monitoring Program 11. Energy Conservation Measures 12. Regulatory Compliance & Documentation
6	All the hazardous waste shall be managed and disposed as per the HWM Rules 2016. Hazardous waste such as ETP sludge shall be either sent to TSDF. Spent catalyst shall be sent to Authorized recyclers. Municipal solid waste shall be segregated into dry and wet garbage at site in accordance to the Solid Waste Management Rules, 2016. Biodegradable wet waste shall be converted into compost and used as manure for greenbelt development.	Complied All the Municipal solid waste and hazardous wastes are being received in a segregated manner & stored in category wise. 1. The Solid wastes generated from facilities in the form of MS Scarp, SS Scarp. GI Scarp, MS drums and paper waste are stored in dedicated area and sent to vendors. 2. Paper waste, wood waste, glass bottles,

		garden debris, and plastic waste are stored in a closed scarp area and sent to vendors. 3. The Solid wastes from Boiler plant in the form of coal ash / fly ash sent to bricks manufacturing industry. 4. The Solid wastes from Canteen in the form of Canteen waste is converted into organic compost 5. The hazardous waste generated at site are collected, labelled, segregated and stored in dedicated storage area with hard flooring. 6. The hazardous waste disposed to pollution control board approved Co-Processing / Pre-processing / Authorised Recycler facilities through authorized hazardous waste transporter. 7. All the solid waste stored safely to avoid impact on the environment or human health. Photographs of the Hazardous Waste Storage Area and Non-Hazardous Waste Storage Area are attached as **Annexure–31**.
7	The PP shall utilize modern technologies for capturing of carbon emitted and shall also develop carbon sink/carbon sequestration resources capable of capturing more than emitted. The implementation report shall be submitted to the IRO, MoEF & CC in this regard.	We have carried out an assessment for carbon sequestration and calculated the total annual carbon sequestration based on the developed green belt and plantation within the facility. Sai Life Sciences Ltd., Unit-IV has developed a total of 6,710 tree saplings as part of its greenbelt initiative. The average age of the trees is approximately 14.6 years, contributing to an estimated carbon sequestration of 909.62 metric tons of CO_2 per annum.
8	The project proponent shall comply with the environment norms for 'synthetic organic Chemicals' as notified by the Ministry of Environment, Forest and Climate Change, vide GSR 608 (E), dated 21st July, 2010 under the provisions of the Environment	Complied. 1. We have complied with the emission norms as per MoEF & CC, CPCB and SPCB directions, rules and regulations. 2. The ministry issued G.S.R. 541(E) in the

	(Protection) Rules, 1986.	New Gazette on 6-August-2021, for Bulk Drug and Formulation (Pharmaceutical) against the organic Chemicals manufacturing industry, in accordance with G.S.R. 608 (E) dated 21-July-2010. 3. We have complied below mentioned rules and notifications. 3.1. G.S.R. 541(E) dtd: 06-Aug-2021 for ETP-Treated water and emissions discharge standards. 3.2. GSR 489 (E) dtd: 09.07.2002 for DG sets/Power Plant emissions discharge standards. 3.4. G.S.R. 826(E) dtd: 16-Nov-2009 for Ambient air quality standards. 3.5. Noise Pollution(Regulation and Control) Rules, 2000 3.6. G.S.R 541 (E) dtd: 06-Aug-2021 for tank farm vents and Process stacks (Acid mist) discharge standards. 3.7. PCB/074/STP/2012-4976 dtd: 05-Dec-2015 for STP -Treated water discharge standards. 3.8. CPCB/PLCS/02/2010 guidelines for monitoring fugitive emissions. AAQMS, Boiler & DG stacks, scrubbers, noise, fugitive emissions, tank farm vents monitoring reports are attached as **annexure-4,5,8 & 15.**
9	All necessary precautions shall be taken to avoid accidents and action plan shall be implemented for avoiding accidents. The PP shall implement the onsite/offsite emergency plan/mock drill etc. and mitigation measures as prescribed under the rules and guidelines issued in the Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) Rules, 1989, as amended time to time, and the Chemical Accidents (Emergency Planning, Preparedness and Response) Rules, 1996. The occupier of new as well	Complied. We have received PESO licenses from PESO organization. License No: P/HQ/KA/15/2757 (P271989) received on 21-Oct-2022, Valid up to:31-Dec-2026 1. Every container containing hazardous chemicals has been labelled. 2. Noted and being followed the same as per the

	as expansion projects shall be required to comply with the provisions of the MSHIC Rules, 1989 including notifying their activities or seeking site approval from the concerned authorities, to address operational safety aspects. In doing so, various schedule, particularly Schedule-5 of the said rules may be referred.	MSIHC rules and guidelines. 3. The risk Assessment (HIRA) has been included in on-site emergency plan. 4. We maintain a routine schedule of emergency response mock drills. 5. Entire site is covered with dedicated fire hydrant system which is kept in 'auto' mode. Electrical pump, Diesel pump and Jockey pump are made available in fire pump house which are hooked to a dedicated fire water reservoir. 6. Aqueous Film Forming Foam (AFFF) solution is maintained at strategic locations. Portable fire extinguishers are placed at strategic locations across the site. 7. Fire Extinguishers of different types like Dry Powder, Carbon dioxide, and Mechanical Foam are available. 8. We also having 60 Members of Emergency Response Team (ERT Members) and they have undergone special training from the Fire department. 9. We have engaged one retired District Fire officer for the Fire Fighting training and he visits the site once in 2 days and conducts the training to all the ERT members.

10	The volatile organic compounds (VOCs) /Fugitive emissions shall be controlled at 99.97 % with effective chillers/modern technology. Regular monitoring of VOCs shall be carried out.	Complied. 1. All our critical manufacturing operation are carried out through closed system and the reactors also are equipped with primary and secondary condensers with RT water or +5°C chilled water utility to prevent emission of Vocs Photographs of double condenser attached as **annexure -19.** 2. We have installed vent condenser for storage tank, which stores low boiling solvent to minimize vaporization loses during storage. We have a 'Photo Ionization Detector' (PID) meter in site and we Conduct VOC monitoring regularly to identify possible emission Photographs of condenser provided to solvent storage tank attached as **annexure -32.** 3. Regular monitoring of Ambient VOC monitoring is being carried out. 4. The monitoring report is being submitted to the KSPCB regional office-Bidar in regular intervals. 5. Plans for managing VOC reduction are taken into consideration. VOC monitoring reports are attached as **annexure -4.**
11	The storage of toxic/hazardous raw material shall be bare minimum with respect to quantity and inventory. Quantity and days of storage shall be submitted to the Regional Office of Ministry and SPCB along with the compliance report.	Noted, We have followed as per MoEF &CC and PCB instructions and rules and regulations.
12	The occupational health centre for surveillance of the worker's health shall be set up. The health data shall be used in deploying the duties of the workers. All workers & employees shall be provided with required safety kits/mask for personal protection.	Complied. 1. Occupational Health Centre has been set up within the facility 2. Conduct periodic health surveillance and ensure the well-being of all workers. 3. Various types of PPE are maintained and distributed to workers on regular basis.
13	Training shall be imparted to all employees on safety	Complied.

	and health aspects for handling chemicals. Safety and visual reality training shall be provided to employees. Action plan for mitigation measures shall be properly implemented based on the safety and risk assessment studies.	1. HSE induction and fresher training imparted to employees and workers. Training organized through Annual HSE Training Calendar. Training records are being maintained. 2. Trained "Emergency Response Team (ERT)" members present in all shifts to mitigate any emergency situation. ERT members given various training on fire fighting, first-aid, evacuation & rescue through practical drills.
14	The rainwater / Storm water from the roof top shall be channelized through pipes to the storage tank constructed for harvesting of rainwater in the premises and harvested water shall be used for various industrial processes in the unit. No recharge shall be permitted within the premises. Process effluent/ any wastewater shall not be allowed to mix with storm water.	Complied. 1. Rainwater is maintained separately and is not mixed with effluent or floor washings, as the plant operates a Zero Liquid Discharge (ZLD) system wherein all effluent is treated and reused within the utilities. 2. Spill kits are provided across all the plants. Dyke walls /curb walls are provided wherever required towards secondary containment. 4. All the site walkways & building pathways at site are provided with uniform sloping to drive the water towards the drainages & storm drain system. 5. Provided adequate rainwater storage tank. 6. Provided flow meter for treating the collected rainwater in ZLDS. Images of Spill control kit, Dyke (Secondary containment) wall system, Rainwater collection tank attached as Annexure – 12.
15	There shall be adequate space inside the plant premises earmarked for parking of vehicles for raw materials and finished products and no parking to be allowed outside on public places.	Complied. We have provided dedicated areas for raw material, solvent tanks and finished products vehicles.
16	Storage of raw materials shall be either in silos or in covered areas to prevent dust pollution and other fugitive emissions. All stockpiles should be constructed over impervious soil and garland drains with catch pits to trap runoff material shall be	Complied 1. Dedicated closed storage area and impervious flooring provided for raw material storage. 2. Dedicated warehouse established to store the chemicals based on compatibility.

	provided. Chemicals shall be stored in covered sheds and wind breaking walls/curtains shall be provided around biomass storage area to prevent its suspension during high wind speed. All Internal roads shall be paved. The Air Pollution Control System shall be interlocked with process plant/machinery for shutdown in case of operational failure of Air Pollution Control Equipment.	3. Solvent storage for dedicated storage tanks equipped with foam flooding system available and storage area has flame proof electrical fixtures. 4. Acids are transferred through closed pipelines, and all reactors are connected to scrubbers system for necessary treatment of emissions. **Raw material storage system.** 5. All the Raw materials are stored in a safe manner and complied. 6. Closed storage rooms are provided for raw material. 7. Scrubber system provided to raw material dispensing room. 8. Raw material stored based on storage conditions and its temperature conditions. 9. Raw material stored based on compatibility. 10. The raw materials were stored not to cause any damage to environment, life and property. Boiler plant management 11. Coal storage was constructed in a closed manner and provided water mist system to control coal dust dispersion into environment. 12. Closed conveyor system installed to handle the coal loading activity. 13. Our boilers work on fluidized bed technology for effective combustion and has pulsating fiber glass bag filters for efficient emission control. 14. Cyclone separator installed followed by the bag filter and stack height is in line with norms.
17	PP shall sensitize and create awareness among the people working within the project area as well as its surrounding area on the ban of Single Use Plastic in order to ensure compliance of Notification published by MOEFCC on 12th August 2021. A report along	Complied We have conducted awareness regarding the management and reduction of single-use plastics within the facility.

	with photographs on the measures taken shall also be included in the six-monthly compliance report being submitted to concerned authority.	
18	The activities and the action plan proposed by the project proponent to address the issues raised during the public hearing as well as the related socio-economic issues in the study area shall be completed as per the schedule presented before the Committee and as described in the EIA report in completed as per the schedule presented before the Committee and as described in the EIA report in letter and spirit	Noted, We have followed as per MoEF &CC and PCB instructions and rules and regulations.
19	Safety training shall be given to all workers specific to their work area and every worker and employee will be engaged in fire hazard awareness training and mock drills which will be conducted regularly. All standard safety and occupational hazard measures shall be implemented and monitored by the concerned officials to prevent the occurrence of untoward incidents/ accidents	Complied. 1. HSE induction and fresher training imparted to employees and workers. Training is organized through Annual HSE Training Calendar. Training records are being maintained. 2. Trained 'Emergency Response Team (ERT) members present in all shifts to mitigate any emergency. 3. ERT members given various training on firefighting, first-aid, evacuation & rescue through practical drills.
20	PP shall plant five rows of plantations in the proposed area.	Noted, We have followed as per MoEF &CC and PCB instructions and rules and regulations.
21	PP shall obtain permission from KGWA/CGWA before extracting the ground water.	Ground water extraction NOC received from KGWA on 27-Oct-2025. Ground water NOC copy is attached as **annexure-11.**
22	PP shall install Online Continuous Monitoring Systems used for monitoring Volatile Organic Compounds.	Noted, We will install VOC sensors for continuous emission monitoring.

Environmental clearance No. SEIAA 28 IND 2024, received on 04-Feb-2026.
Compliance report of EC Condition from October-2025 to March-2026

Sai Make it better together

List of Annexures

Sr. No	Description	Annexure No
1	Copy of CFE	Annexure - 1
2	Copy of Hazardous waste authorization	Annexure - 2
3	Web portal Screenshot of KSPCB / CPCB live data streaming and Calibration reports	Annexure - 3
4	Fugitive emission / VOC monitoring reports	Annexure - 4
5	Ambient air quality monitoring reports	Annexure - 5
6	Cyclone separator and bag filter & Stack emission monitoring report and Boiler coal Sulphur content report.	Annexure - 6
7	Dedicated coal storage shed, water mist system and closed conveyor system.	Annexure - 7
8	Scrubbers, DG sets, boiler stack and treated effluent monitoring reports	Annexure - 8
9	Web portal screenshot for CPCB and KSPCB live data streaming and Flow meter with camera	Annexure - 9
10	ZLDS facility photographs.	Annexure - 10
11	Copy of Ground water NOC	Annexure - 11
12	Image of Spill control kit, Secondary containment & Rainwater collection tank.	Annexure - 12
13	Images of DG sets stack	Annexure - 13
14	Images of DG sets acoustic enclosure.	Annexure - 14
15	Noise level monitoring report.	Annexure - 15
16	Solvent storage tank farm area, Foam flooding system, Nitrogen blanketing system and Breather valve.	Annexure - 16
17	Reactor sampling device and Drum booth charging.	Annexure - 17
18	PTS, Glove box and DCS.	Annexure - 18
19	Photograph of double condenser system	Annexure - 19
20	High pressure water jet machine.	Annexure - 20
21	Greenbelt photographs.	Annexure - 21
22	Copy of Annual EHS Training Calendar	Annexure - 22
23	HSE&S policy and policy implementation guidelines	Annexure – 23
24	Copies of Environmental (HSE) management cell organogram & Qualified Health & Safety officer	Annexure – 24.
25	Year-wise allocated budget for effluent treatment, hazardous waste disposal, and environmental management programs	Annexure – 25.
26	Self-environment audit report & Environmental audit report submitted acknowledgement.	Annexure – 26.

27	Paper advertisement.a	Annexure – 27
28	Intimated to KSPCB-RO office, MOEF office, Member secretary-SEIAA, Municipal office-Bidar, regarding obtaining new EC- Acknowledgement copy.	Annexure – 28
29	STP plant and flow scheme.	Annexure – 29
30	Image of Environmental laboratory	Annexure – 30
31	Photograph of Hazardous waste storage and non-hazardous waste storage area.	Annexure – 31
32	Photographs of condenser provided to solvent storage tank	Annexure – 32

ANNEXURE-01

Karnataka State Pollution Control Board

Parisara Bhavana,No.49, Church Street,Bengaluru-560001

Tele : 080-25589112/3, 25581383/388 Fax:080-25586321 Email id: ho@kspcb.gov.in

Consent For Establishment -Expand(CFE-EXP)

As per the provisions of

The Water (Prevention & Control of Pollution) Act, 1974

&

The Air (Prevention & Control of Pollution) Act, 1981

To

Sai Life Sciences Ltd.,, Plot No.79 A,79B,80A,80B,81A,82,130 A kolhar Industrial Area, Bidar

for the Facility located at,

Sai Life Sciences Ltd.,,Plot No.79 A,79 B,80A,80B,81A,82, 130 A Kolhar Industrial Area,Bidar ,Plot No.79 A,79B,80A,80B,81A,82,130 A kolhar Industrial Area, Bidar

Bidar

Consent Order No	PCBID	INW ID	Industry Colour/Scale	Date of Issue
CTE-351899	29163	340963	RED/LARGE	15/12/2025

This Consent is granted for the Products/ Activity/Service name indicated in the annexure along with the terms & conditions attached to this order

Validity : 14/12/2030

ISO 9001:2015 & 14001:2015 Certified

ANNEXURE-02

Form 2 -[Rule 6(2)] Authorization under Hazardous & Other Wastes [Management & Transboundary Movement]Rules,2016

Authorization No: 334722

Valid upto: 30/06/2027

(This document contains 4 pages excluding annexure)

Karnataka State Pollution Control Board
Parisara Bhavana,No.49, Church Street,Bengaluru-560001
Tele : 080-25589112/3, 25581383
Fax:080-25586321
email id: ho@kspcb.gov.in

Authorization No: 334722 **PCB ID:** 29163 **Date:** 02/12/2022

FORM FOR GRANT OR RENEWAL OF AUTHORISATION BY STATE POLLUTION CONTROL BOARD TO THE OCCUPIERS, RECYCLERS, REPROCESSORS, REUSERS, USER AND OPERATORS OF DISPOSAL FACILITIES

Ref: 1. Authorization application submitted by the industry/organization on 13/07/2022 at Regional Office.

2. Inspection of the project site/organization by Regional Officer , Bidar on 07/07/2022
3. Proceedings of CCM dated: , held on:

1. Number of authorization 334722 and date of issue 02/12/2022

2. Reference of application No. 19589 Inward Date 13/07/2022

3. Chairman&Director of Sai Life Sciences Ltd., is hereby granted an authorization based on the enclosed signed inspection report for Generation,Collection,Reception,Transport or any other use of hazardous or other wastes or both on the premises situated at the location **Address**: Plot No.79 A,79 B,80A,80B,81A,82, 130 A Kolhar Industrial Area,Bidar , Plot No.79 A,79B,80A,80B,81A,82,130 A kolhar Industrial Area, Bidar **Industrial Area** : Bidar , **Taluk** : Bidar , **District** : Bidar

Details of Authorization:

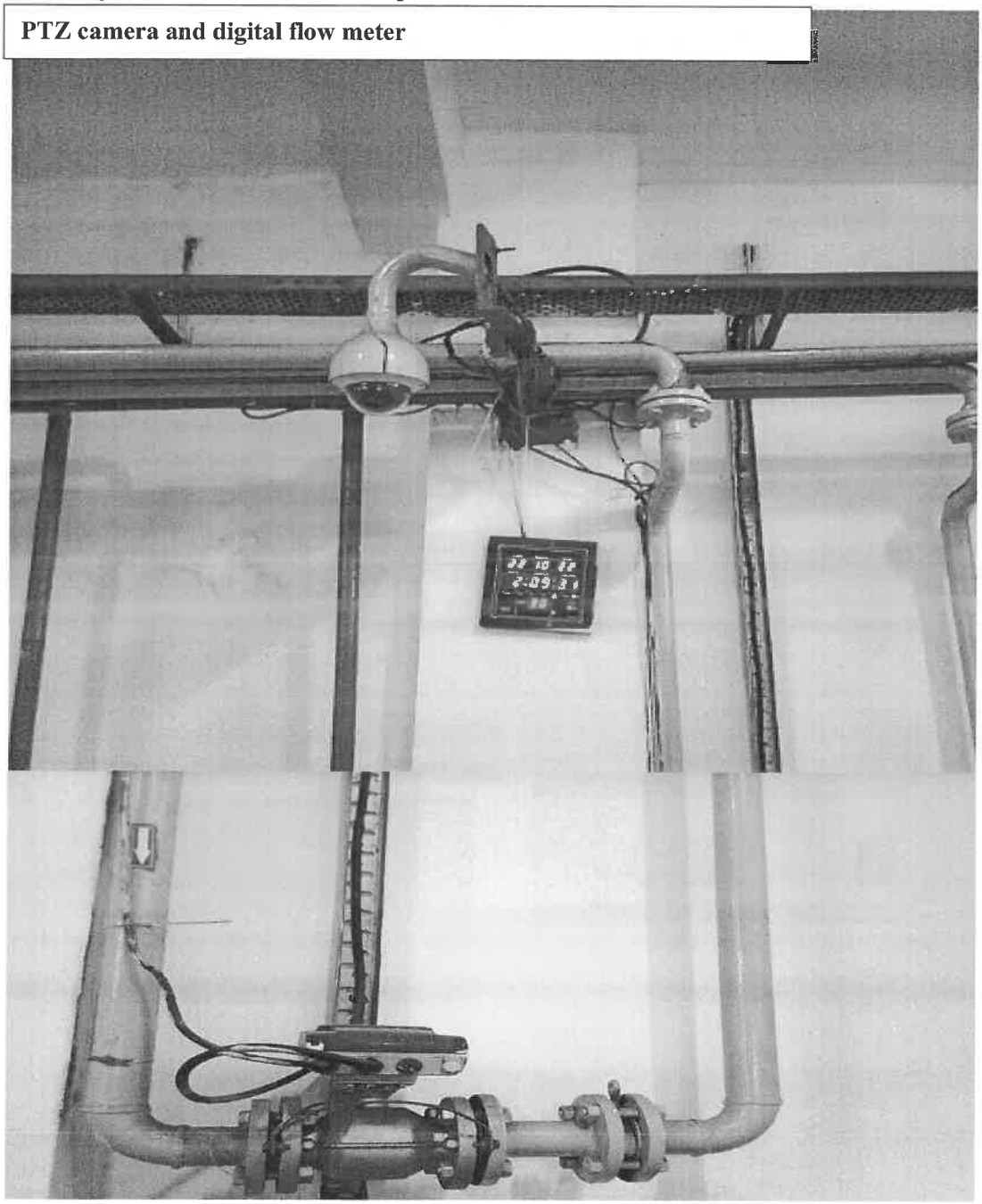
Category of Hazardous waste as per the Schedule I,II,III & IV of these rules	Description of Hazardous Waste	Quantity/Annum	Unit	Authorized Mode of Disposal or recycling or utilization or co-processing, etc.,
I	28.1~Process Residue and wastes	279.740	M.T	As Per Annexure
I	33.1~Empty barrels/containers/liners contaminated with hazardous chemicals /wastes	60000.000	M.T	As Per Annexure
	20.1~Contaminated aromatic, aliphatic or napthenic solvents may or may not be fit for reuse.	3500.000	M.T	As Per Annexure
I	5.1~Used Spent Oil	40.000	KLT	As Per Annexure
I	36.2~Spent carbon or filter medium	165.000	M.T	As Per Annexure

Environmental clearance No. SEIAA 28 IND 2024, received on 04-Feb-2026.
Compliance report of EC Condition from October-2025 to March-2026

Annexure -03

PTZ camera, digital flow meter and web portal screenshot for KSPCB/CPCB live data streaming

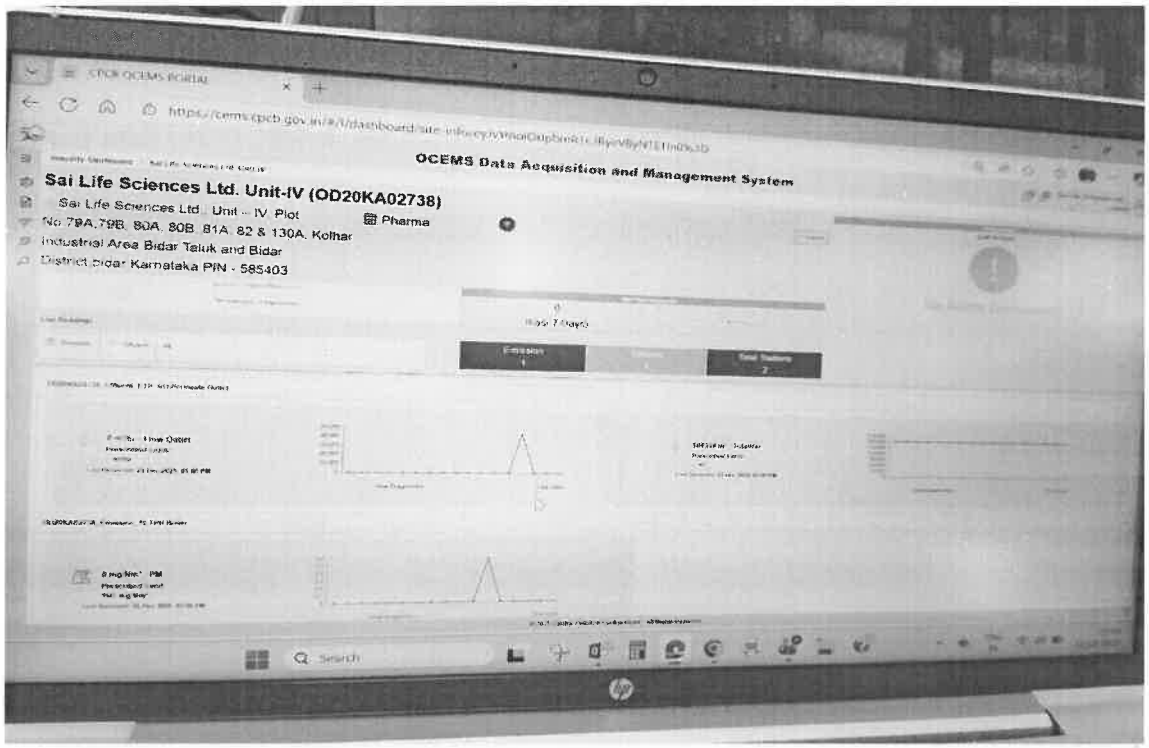
PTZ camera and digital flow meter

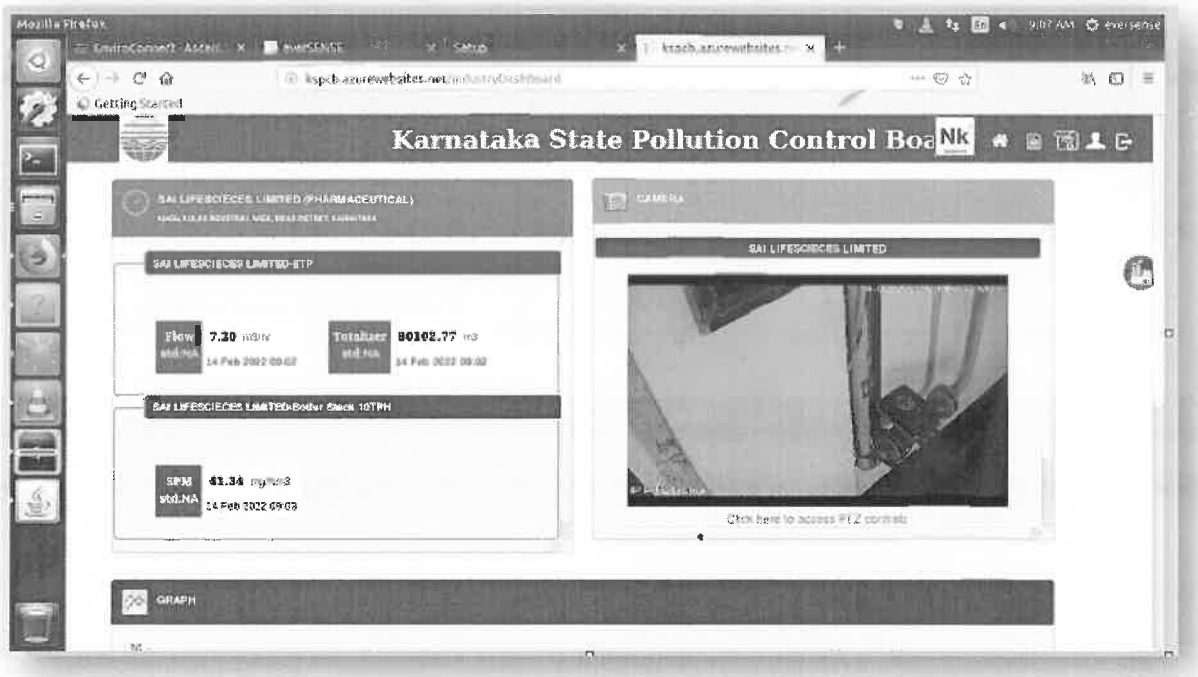


Sai Life Sciences Limited

Unit-IV

Environmental clearance No. SEIAA 28 IND 2024, received on 04-Feb-2026. Compliance report of EC Condition from October-2025 to March-2026





SUMS TECHNO LABS PRIVATE LIMITED
[Analytical & Environment]
Recognized by MoEF

ANALYSIS REPORT OF FUGITIVE EMISSION

Test Report No: STLPL/A/2026/03/29	Report Issued Date: 21/03/2026
Name of the Industry	M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.
Particulars of the sample	Instrument Method
Sample Collected By	BY US
Date of Collection	17/03/2026, 18/03/2026 & 20/03/2026
Analysis Start Date	21/03/2026
Analysis Completion Date	21/03/2026
Name of the Parameter	Total Volatile Organic Compounds

RESULTS

SL.NO	Description of equipment	Location	Result In PPM
1	Near DGLR03	PB-01	1.90
2	Near DVS71	PB-02	1.10
3	Ground Floor washarea	PB-04	2.00
4	Near DSSR45	PB-06	2.00
5	PB-09,PB-10 and PB-12 Terrace area	PB-09,10&12	2.30
6	Near DSCR-11	PB-07	2.20
7	First floor technical area	PB-07	1.30
8	Solvent tank farm area	Ware house	1.50
9	Near DNFD21	PB-08	2.00
10	Terrace area	PB-11	1.60

Anand

Analysed by
Anand N
Environmental Engineer

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

Checked by

25-Mar-2026

Head Office: 15-DP2, KIADB, Sankalapura Industrial Area, Ballari Road, Hosapete – 583201, Vijayanagara District, Karnataka, Tel/Fax No. 08394-265084, Cell: +91-8884494244/261/250/239,
E-mail: technolabs@sums.org.in, sums.hpt@gmail.com, Website: www.sums.org.in

SUMS TECHNO LABS PRIVATE LIMITED

[Analytical & Environment]

Recognized by MoEF

TEST REPORT

ANALYSIS REPORT OF FUGITIVE EMISSION

Name of the Industry	M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.
Particulars of the sample	Sample collected with High Volume Sampler
Sample Collected By	Enviro Consultancy Kalaburgi
Date of Collection	17/03/2026
Report No	STLPL/A/2026/03/28
Analysis Start Date	18/03/2026
Analysis Completion Date	20/03/2026
Method Adopted	IS-5182(Part4)-1999
Name of the Parameter	Suspended Particulate Matter
Report Issued Date	20/03/2026

Sl NO	Name of the Location	Duration of Monitoring	Unit	Result
1	Near Boiler Dust	24 Hours	µg/m3	115

Analysed By

Anand N

Environmental Engineer

Techno Labs Pvt Ltd HOSPET Sums

Authorized Signatory

Shivashankaraiah.H.M

Technical Manager

Checked by

25-Mar-2026

Head Office: 15-DP2, KIADB, Sankalapura Industrial Area, Ballari Road, Hosapete – 583201, Vijayanagara District, Karnataka, Tel/Fax No. 08394-265084, Cell: +91-8884494244/261/250/239,
E-mail: technolabs@sums.org.in, sums.hpt@gmail.com, Website: www.sums.org.in

ANNEXURE-04

Sai Life Sciences Limited
Unit-IV

Sai Make it better together

WORK PLACE MONITORING

Reference SOP No. & Title: 07-23 & Work Place Monitoring.

Date: 11 - Feb - 2026.

S.No.	Location of sampling	Name of Solvent / TVOC	Norm	Actual reading	Sampled by	Remarks
01	Stripper distillate storage tank near 125 KLD MEE	TVOC	NA	8.3	02/11/26	NA
02	125 KLD MEE top floor near stripper column.	TVOC	NA	2.5	02/11/26	NA
03	125 KLD MEE ground floor near ATFD.	TVOC	NA	2.8	02/11/26	NA
04	250 KLD R.O. degasser near ETP Lab entrance.	TVOC	NA	1.5	02/11/26	NA
05	HTDS Collection tank near Laboratory.	TVOC	NA	1.7	02/11/26	NA
06	SRS block ground floor.	TVOC	NA	2.0	02/11/26	NA
07	PBD4 ground floor technical area.	TVOC	NA	1.5	02/11/26	NA
08	PBD4 First floor intermediate area.	TVOC	NA	1.6	02/11/26	NA
09	PBD4 ground floor wash area	TVOC	NA	1.8	02/11/26	NA
10.	PBD4 Terrace area near scrubber DSCR04.	TVOC	NA	2.8	02/11/26	NA.

Note: All values should be measured in ppm

Sai Life Sciences Limited
Unit-IV

Sai Make it better together

WORK PLACE MONITORING

Reference SOP No. & Title: 07-23 & Work Place Monitoring.

Date: 11-Feb-2026.

S.No.	Location of sampling	Name of Solvent / TVOC	Norm	Actual reading	Sampled by	Remarks
11	PR&D ground floor.	TVOC	NA	0-2	02/11/26	NA
12	PB02 ground floor.	TVOC	NA	1-1	02/11/26	NA
13	PB02 First floor.	TVOC	NA	1-2	02/11/26	NA
14	Hydrogenation Blocks.	TVOC	NA	0-7	02/11/26	NA
15	PB06 Second floor.	TVOC	NA	1-5	02/11/26	NA
16	PB06 First floor	TVOC	NA	2-0	02/11/26	NA
17	PB06 ground floor.	TVOC	NA	1-2	02/11/26	NA
18	PB01 ground floor	TVOC	NA	1-5	02/11/26	NA
19	PB01 first floor.	TVOC	NA	0-9	02/11/26	NA
20.	QC. Laboratory.	TVOC	NA	0-2	02/11/26.	NA

Note: All values should be measured in ppm

Sai Life Sciences Limited
Unit-IV

Sai Make it better together

WORK PLACE MONITORING

Reference SOP No. & Title: 07-23 & Work Place Monitoring.

Date: 11-Feb-2026.

S.No.	Location of sampling	Name of Solvent / TVOC	Norm	Actual reading	Sampled by	Remarks
21	PB02 ground floor wash area.	TVOC	NA	1.2	02/11/26	NA
22	PB04 utility area.	TVOC	NA	1.5	02/11/26	NA
23	PB07 ground floor technical area.	TVOC	NA	2.2	02/11/26	NA
24	PB07 ground floor fl. wash area.	TVOC	NA	2.3	02/11/26	NA
25	PB07 First floor technical area	TVOC	NA	2.8	02/11/26	NA
26	PB07 second floor technical area.	TVOC	NA	1.9	02/11/26	NA
27	PB07 Terrace near Scrubber DSCR09.	TVOC	NA	3.0	02/11/26	NA
28	PB08 Terrace near Scrubber DSCR16.	TVOC	NA	1.5	02/11/26	NA
29	PB08 second floor technical area.	TVOC	NA	1.7	02/11/26	NA
30	PB08 second floor wash area.	TVOC	NA	3.2	02/11/26	NA

Note: All values should be measured in ppm

Sai Life Sciences Limited
Unit-IV

Sai Make it better together

WORK PLACE MONITORING

Reference SOP No. & Title: 07-23 & Work Place Monitoring.

Date: 11-Feb-2026.

S.No.	Location of sampling	Name of Solvent / TVOC	Norm	Actual reading	Sampled by	Remarks
31	PB08 First floor technical area	TVOC	NA	2.2	02/11/26	NA
32	PB08 ground floor technical area.	TVOC	NA	2.3	02/11/26	NA
33	PB08 ground floor wash area.	TVOC	NA	3.5	02/11/26	NA
34	underground Solvent tanks farm area.	TVOC	NA	0.9	02/11/26	NA
35	PB08/PB11 Spent Solvent area.	TVOC	NA	1.1	02/11/26	NA
36	Warehouse aboveground Solvent storage area.	TVOC	NA	1.0	02/11/26	NA
37	warehouse terrace near Scrubber.	TVOC	NA	0.2	02/11/26	NA
38	PB02 opposite Solvent tanks farm area.	TVOC	NA	0.7	02/11/26	NA
39	PB06 Scrubber area near BOI DSLR07	TVOC	NA	1.8	02/11/26	NA
40.	PB06 Compressor backside area.	TVOC	NA	3.2	02/11/26.	NA

Note: All values should be measured in ppm

Sai Life Sciences Limited
Unit-IV

Sai Make it better together

WORK PLACE MONITORING

Reference SOP No. & Title: 07-23 & Work Place Monitoring.

Date: 11-Feb-2026

S.No.	Location of sampling	Name of Solvent / TVOC	Norm	Actual reading	Sampled by	Remarks
41	Warehouse non-peso Storage area.	TVOC	NA	0.8	02/11/26	NA
42	Warehouse peso drums Storage area.	TVOC	NA	1.0	02/11/26	NA
43	Pyrophoric material Storage inside warehouse.	TVOC	NA	0.9	02/11/26	NA
44	Pyrophoric material storage near project storage.	TVOC	NA	0.7	02/11/26	NA
45	PB09 ground floor technical area.	TVOC	NA	1.2	02/11/26	NA
46	PB09 First floor technical area.	TVOC	NA	1.5	02/11/26	NA
47	PB09 second floor Intermediate area	TVOC	NA	1.1	02/11/26	NA
48	PB09 Terrace near scrubber.	TVOC	NA	2.0	02/11/26	NA
49	PB10 Terrace near scrubber	TVOC	NA	2.2	02/11/26	NA
50	PB12 terrace near scrubber.	TVOC	NA	1.5	02/11/26	NA

Note: All values should be measured in ppm

Sai Life Sciences Limited
Unit-IV

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WORK PLACE MONITORING

Reference SOP No. & Title: 07-23 & Work Place Monitoring.

Date: 11-Feb-2026.

S.No.	Location of sampling	Name of Solvent / TVOC	Norm	Actual reading	Sampled by	Remarks
51	PB12 Second floor Intermediate area.	TVOC	NA	1.2	02/11/26	NA
52	PB12 First floor Intermediate area.	TVOC	NA	1.5	02/11/26	NA
53	PB12 ground floor drums storage area.	TVOC	NA	2.2	02/11/26	NA
54	PR&D lab wash area	TVOC	NA	0.3	02/11/26	NA
55	PB03 general Synthesis area.	TVOC	NA	1.0	02/11/26	NA
56	PB03 Terrace.	TVOC	NA	1.2	02/11/26	NA
57	PB05 Second floor.	TVOC	NA	0.9	02/11/26	NA
58	Hazardous waste storage shed	TVOC	NA	7.2	02/11/26	NA
59	PB-11 ground floor technical area.	TVOC	NA	2.8	02/11/26	NA
60	PB-11 Third floor near Scrubber DSCR31.	TVOC.	NA	3.2	02/11/26.	NA.

Note: All values should be measured in ppm

Annexure-5

Ambient air quality monitoring reports									
Location	**Parameters**	**Units**	**NAAQ Standards**	**Oct-25**	**Nov-25**	**Dec-25**	**Jan-26**	**Feb-26**	**Mar-26**
Location -1 Near main gate security area	PM 10	µg/m3	100	74.9	66.4	72.8	78.4	75.6	78.2
	PM 2.5	µg/m3	60	23.5	22.6	23.3	24.7	23.4	24.3
	SO_2	µg/m3	80	21.2	20.3	19.2	21.3	19.8	21.4
	NO_2	µg/m3	80	17.5	16.5	15.4	17.2	16.4	17.6
	Carbon Monoxide(CO)	mg/m^3	2.0	1.4	1.4	1.3	1.4	1.5	1.7
	Lead (Pb)	$\mu g/m^3$	1.0	0.5	0.4	0.5	0.7	0.6	0.5
	Arsenic(As)	ng/m^3	6.0	BDL	BDL	BDL	BDL	BDL	BDL
	Nickel(Ni)	ng/m^3	20.0	BDL	BDL	BDL	BDL	BDL	BDL
	Ozone(O_3)	$\mu g/m^3$	100	10.8	13.2	12.5	11.4	13.2	14.4
	Ammonia(NH3)	$\mu g/m^3$	400.0	13.4	12.5	11.2	13.3	11.6	12.5
	Benzene(C_6H_6)	$\mu g/m^3$	5.0	BDL	BDL	BDL	BDL	BDL	BDL
	Benzo(a),pyrene (Bap)	ng/m^3	1.0	BDL	BDL	BDL	BDL	BDL	BDL
Location -2 Near warehouse	PM 10	µg/m3	100	65.2	68.8	66.7	69.8	66.4	69.8
	PM 2.5	µg/m3	60	19.6	19.9	18.3	20.7	21.8	22.4
	SO_2	µg/m3	80	18.4	18.2	16.5	17.6	18.3	17.5

	NO_2	µg/m3	80	16.3	15.7	14.8	16.9	15.6	15.4
	Carbon Monoxide(CO)	mg/m^3	2.0	1.4	1.6	1.4	1.5	1.4	1.5
	Lead (Pb)	$\mu g/m^3$	1.0	0.4	0.4	0.5	0.4	0.5	0.4
	Arsenic(As)	ng/m^3	6.0	BDL	BDL	BDL	BDL	BDL	BDL
	Nickel(Ni)	ng/m^3	20.0	BDL	BDL	BDL	BDL	BDL	BDL
	Ozone(O_3)	$\mu g/m^3$	100	13.6	11.2	12.7	12.6	11.8	13.7
	Ammonia(NH3)	$\mu g/m^3$	400.0	10.4	10.9	13.2	11.7	14.4	11.8
	Benzene(C_6H_6)	$\mu g/m^3$	5.0	BDL	BDL	BDL	BDL	BDL	BDL
	Benzo(a),pyrene (Bap)	ng/m^3	1.0	BDL	BDL	BDL	BDL	BDL	BDL
Location -3 Near ETP & Boiler area	PM 10	µg/m3	100	9.5	76.5	79.3	82.5	72.2	86.7
	PM 2.5	µg/m3	60	21.3	23.2	24.6	26.4	24.6	23.9
	SO_2	µg/m3	80	23.8	20.5	21.3	19.6	21.3	18.6
	NO_2	µg/m3	80	18.4	17.3	16.4	15.2	18.4	16.6
	Carbon Monoxide(CO)	mg/m^3	2.0	1.7	1.5	1.6	1.4	1.7	1.5
	Lead (Pb)	$\mu g/m^3$	1.0	0.4	0.5	0.6	0.5	0.6	0.7
	Arsenic(As)	ng/m^3	6.0	BDL	BDL	BDL	BDL	BDL	BDL
	Nickel(Ni)	ng/m^3	20.0	BDL	BDL	BDL	BDL	BDL	BDL
	Ozone(O_3)	$\mu g/m^3$	100	13.5	11.3	14.1	13.2	12.6	11.9

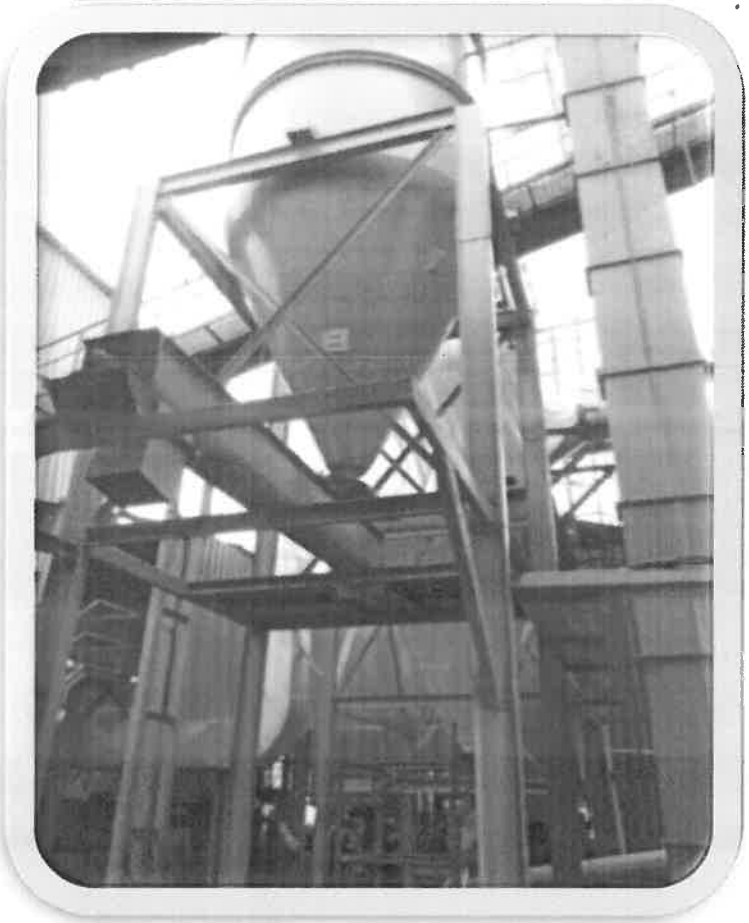
	Ammonia(NH3)	µg/m^3	400.0	11.3	12.6	12.4	11.8	10.8	12.2
	Benzene(C_6H_6)	µg/m^3	5.0	BDL	BDL	BDL	BDL	BDL	BDL
	Benzo(a),pyrene (Bap)	ng/m^3	1.0	BDL	BDL	BDL	BDL	BDL	BDL
Location -4 Near PB-09	PM 10	µg/m3	100	72.6	74.6	75.2	72.8	70.5	74.7
	PM 2.5	µg/m3	60	21.3	22.3	23.6	22.4	23.8	24.2
	SO_2	µg/m3	80	20.5	20.5	19.4	21.2	20.4	21.3
	NO_2	µg/m3	80	17.2	15.2	17.6	18.3	17.5	18.4
	Carbon Monoxide(CO)	mg/m^3	2.0	1.7	1.7	1.4	1.6	1.7	1.6
	Lead (Pb)	µg/m^3	1.0	0.5	0.5	0.7	0.6	0.5	0.6
	Arsenic(As)	ng/m^3	6.0	BDL	BDL	BDL	BDL	BDL	BDL
	Nickel(Ni)	ng/m^3	20.0	BDL	BDL	BDL	BDL	BDL	BDL
	Ozone(O_3)	µg/m^3	100	11.8	12.8	13.1	12.5	14.7	13.2
	Ammonia(NH3)	µg/m^3	400.0	9.6	11.2	10.5	13.2	15.3	12.5
	Benzene(C_6H_6)	µg/m^3	5.0	BDL	BDL	BDL	BDL	BDL	BDL
	Benzo(a),pyrene (Bap)	ng/m^3	1.0	BDL	BDL	BDL	BDL	BDL	BDL

Annexure-6

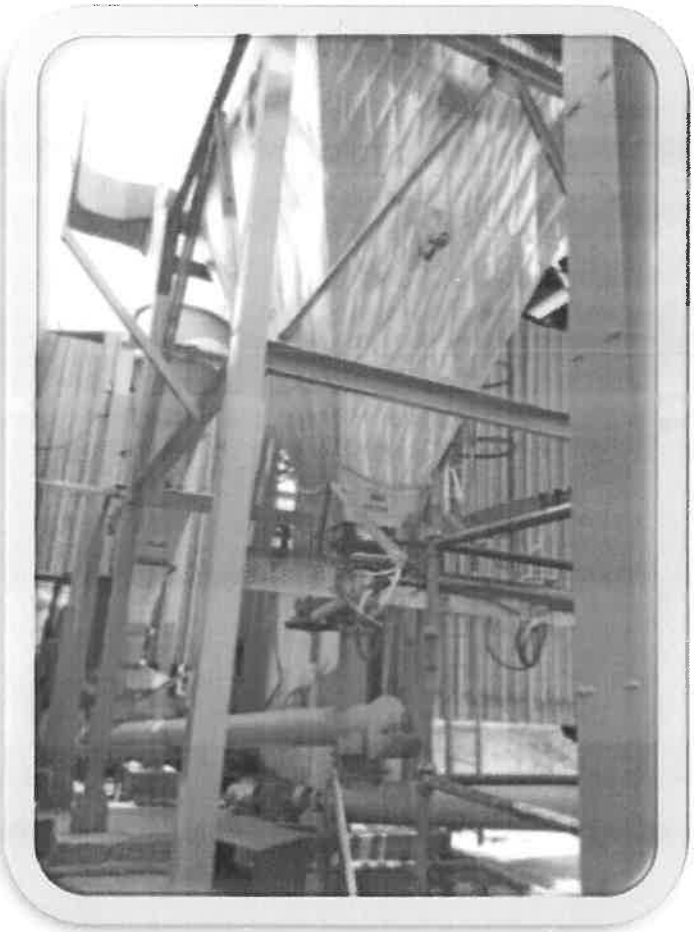
Cyclone separator and Bag filter & Stack Monitoring Report and Boiler coal Sulphur content report.

Location	Parameters	Limits	Units	Oct-25	Nov-25	Dec-25	Jan-26	Feb-26	Mar-26
10 TPH BOILER	PM	100	mg/Nm3	58.40	49.6	47.4	53.8	59.6	55.4
	SO_X	600	mg/Nm3	245.6	249.8	258.6	269.4	274.8	282.6
	NO_X	300	ppm	123.2	138.4	148.7	139.2	148.4	153.8

Cyclone separator



Bag filter



Vimta
Driven by Quality. Inspired by Science.

Test Report

Issued To:
Sai Life Sciences Limited
Unit-4, P.No. 79-B,80-A, 80-B, 81-A & 82,
Kolhar Industrial Area
Bidar-585403
Karnataka,IND
Ph: Mob:9108924038

Kind Attn:Mr. Aravind Kumar

Registration/Report Number: VLL/VLS/24/25598/001
Issue Date: 2025-04-09
Your Ref: 2455001
and Date: 2025-02-14
Lab Ref No.: 2001939
LIMS Report No.: 635677

Customer Provided Details :			
Sample Name:	**Coal**		
Batch Number:	NA	A.R. Number:	NA
Mfg. Date:	NA	Exp. Date:	NA
Test Required:	Moisture Content, Ash content, Volatile Matter, Fixed Carbon, Sulphur Content, Calorific Value, Carbon/Hydrogen/Nitrogen (CHN) and Particle Size Distribution		
Other Details if Any:	NA		
Lab Provided Details :			
Sample Received Date:	2025-03-29	Sample Registration Date:	2025-03-31
Analysis Starting Date:	2025-04-05	Analysis Completion Date:	2025-04-09
Received Quantity:	1kg X 1 No		
Sampling Details:	NA		
Method of Testing:	As per IS:1350 (Part-1), IS:1350 (Part-2),(Part-3) ASTM D293,ASTM D5373.		
Other Details if Any:	NA		

TEST RESULTS

S. No.	Test Parameters	Unit of Measurement	Results
	Calorific value Analysis		
1	Gross Calorific Value	KCal/Kg	5253
	Particle Size		
2	Retained on 6 MM	%	9.15
3	Retained on 4 MM	%	48.25
4	Retained on 3 MM	%	11.55
5	Retained on 2 MM	%	10.75
6	Retained on 1 MM	%	14.75

Scan the QR code to check the report authenticity

Name and Designation of Authorized Signatory

Jyothi Ch
Manager

Note : This report is subject to the terms and conditions mentioned at the end of the report.

Vimta
Driven by Quality. Inspired by Science.

Test Report

Issued To:
Sai Life Sciences Limited
Unit-4, P.No. 79-B,80-A, 80-B, 81-A & 82,
Kolhar Industrial Area
Bidar-585403
Karnataka,IND
Ph: Mob:9108924038

Kind Attn:Mr. Aravind Kumar

Registration/Report Number: VLL/VLS/24/25598/001
Issue Date: 2025-04-09
Your Ref: 2455001
and Date: 2025-02-14
Lab Ref No.: 2001939
LIMS Report No.: 635677

TEST RESULTS

S. No.	Test Parameters	Unit of Measurement	Results
7	Retained on 840 Micron	%	1.30
8	Retained on 710 Micron	%	0.95
9	Retained on 500 Micron	%	0.55
10	Retained on 300 Micron	%	0.75
11	Retained on 210 Micron	%	0.30
12	Retained on 150 Micron	%	0.35
13	Retained on 75 Micron	%	0.60
14	Passing through 75 Micron	%	0.75
	Proximate Analysis		
15	Total Moisture	%	6.50
16	Ash	%	27.80
17	Volatile Matter	%	42.65
18	Fixed Carbon	%	23.05
	Ultimate analysis		
19	Moisture	%	6.50
20	Ash	%	27.80
21	Carbon	%	52.28
22	Hydrogen	%	3.52
23	Sulphur	%	0.30
24	Nitrogen	%	1.20
25	Oxygen as O (as Remainder)	%	8.40

Results relate only to the sample tested.
Remarks: Sample tested as received.

- END OF THE TEST REPORT -

Scan the QR code to check the report authenticity

Name and Designation of Authorized Signatory

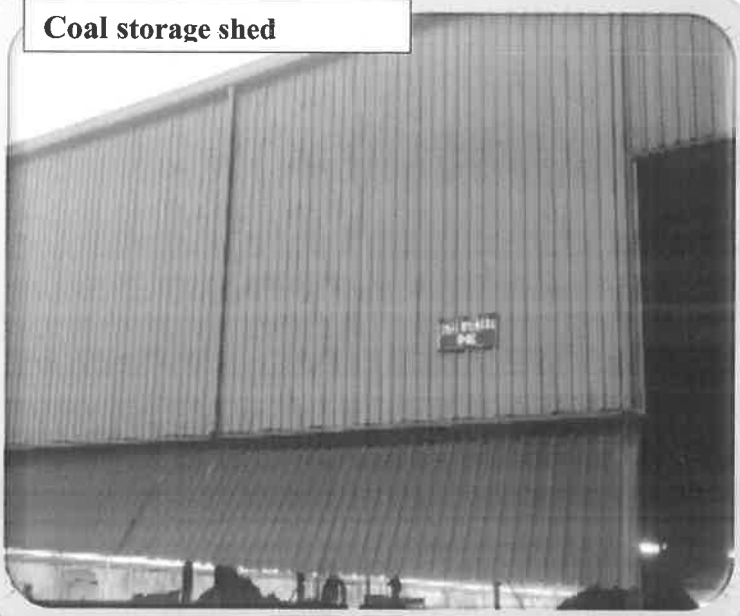
Jyothi Ch
Manager

Note : This report is subject to the terms and conditions mentioned at the end of the report.

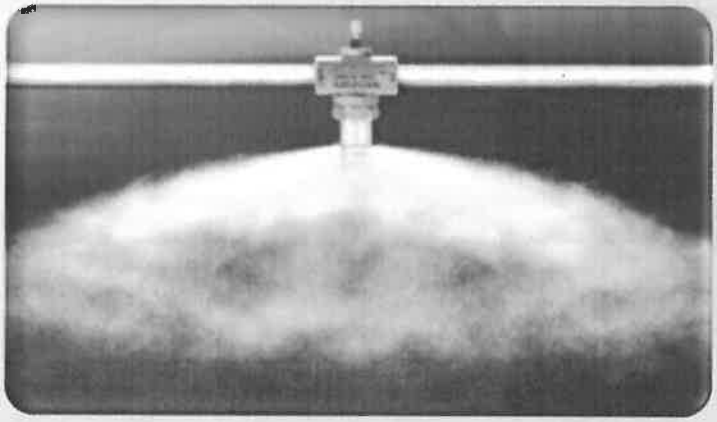
Annexure-7
Dedicated coal storage shed, water mist system and closed conveyor system.

Closed conveyor

Coal storage shed



Water mist



Annexure-8
Environmental monitoring reports
Scrubbers, DG sets, Boilers and treated effluent monitoring reports

Scrubber's emissions monitoring reports

Sl. no	Stack Id	Location	Parameter	Units	Standards	Oct-25	Nov-25	Dec-25	Jan-26	Feb-26	Mar-26
1.	DSCR-01	PB-1	Acid mist	Mg/N m^3	35	20.6	25.3	24.4	26.2	25.9	24.8
2.	DSCR-28	PB-2	Acid mist	Mg/N m^3	35	27.8	28.1	27.6	25.4	24.8	23.2
3.	DSCR-14	PB -3	Acid mist	Mg/N m^3	35	26.3	23.8	22.3	26.8	27.4	25.3
4.	DSCR-19	PR&D	Acid mist	Mg/N m^3	35	28.5	26.5	21.5	22.3	21.2	22.1
5.	DSCR-20	PR&D	Acid mist	Mg/N m^3	35	26.4	27.9	28.6	21.6	24.4	26.3
6.	DSCR-04	PB -4	Acid mist	Mg/N m^3	35	28.2	24.3	28.4	25.7	23.6	21.5
7.	DSCR-05	PB -4	Acid mist	Mg/N m^3	35	21.9	21.6	26.6	28.4	27.3	28.4
8.	DSCR-29	PB -6	Acid mist	Mg/N m^3	35	26.3	26.4	27.2	23.6	25.8	24.4
9.	DSCR-06	PB -6	Acid mist	Mg/N m^3	35	25.6	23.6	29.1	27.3	28.1	27.2
10	DSCR-07	PB -6	Acid mist	Mg/N m^3	35	21.2	27.2	22.5	26.2	21.3	23.5
11	DSCR-02-01	PB -6	Acid mist	Mg/N m^3	35	27.7	28.2	21.9	27.5	28.3	27.3
12	DSCR-09	PB -7	Acid mist	Mg/N m^3	35	20.3	24.5	27.2	22.7	23.6	22.5
13	DSCR-10	PB -7	Acid mist	Mg/N m^3	35	22.5	22.8	26.4	28.2	25.4	26.6
14	DSCR-11	PB -7	Acid mist	Mg/N m^3	35	26.8	23.4	27.8	25.3	24.2	23.4
15	DSCR-12	PB -7	Acid mist	Mg/N m^3	35	25.4	26.7	28.5	26.9	27.5	28.1
16	DSCR-16	PB -8	Acid mist	Mg/N m^3	35	26.2	26.3	24.8	23.4	22.8	224.6
17	DSCR-17	PB -8	Acid mist	Mg/N m^3	35	25.1	25.7	26.3	28.1	23.5	27.2
18	DSCR-27	QC	Acid mist	Mg/N m^3	35	21.7	27.2	23.4	26.6	27.2	28.3
19	DSCR-18	Ware house	Acid mist	Mg/N m^3	35	28.5	22.8	27.6	27.2	28.6	22.5

20	DSCR-08	Ware house	Acid mist	Mg/N m^3	35	22.3	26.5	21.8	20.4	24.8	28.9
21	DSCR-13	Ware house	Acid mist	Mg/N m^3	35	27.3	21.4	23.6	26.2	24.8	27.3
22	DSCR-22	Ware house/ ETP	Acid mist	Mg/N m^3	35	28.5	23.1	26.4	23.5	21.7	22.1
23	DSCR-23	PB-09	Acid mist	Mg/N m^3	35	25.7	26.5	27.1	29.4	28.2	27.9
24	DSCR-24	PB-10	Acid mist	Mg/N m^3	35	20.9	22.1	22.5	27.8	26.5	23.8
25	DSCR-25	PB-10	Acid mist	Mg/N m^3	35	28.6	27.3	27.4	28.3	29.1	28.4
26	DSCR-30	PB-11	Acid mist	Mg/N m^3	35	27.2	22.8	22.8	26.4	22.6	24.1
27	DSCR-31	PB-11	Acid mist	Mg/N m^3	35	26.4	26.2	21.9	25.4	26.3	24.6
28	DSCR-26	PB-12	Acid mist	Mg/N m^3	35	24.6	28.5	26.8	28.8	27.6	26.2
29	DSCR-32	PB-12	Acid mist	Mg/N m^3	35	23.3	24.3	25.4	22.9	23.8	27.3

DG sets emissions monitoring reports

Location	Parameters	Limits	Units	Oct-25	Nov-25	Dec-25	Jan-26	Feb-26	Mar-26
500 KVA DG SET	PM	150	mg/Nm3	Once every three months		67.3	Once every three months		69.8
	SO_X	100	mg/Nm3			21.6			23.2
	NO_X	50	ppm			16.4			18.5
750 KVA DG SET	PM	150	mg/Nm3			79.6			82.4
	SO_X	100	mg/Nm3			29.4			33.6
	NO_X	50	ppm			21.7			24.7
DG SET-1010 KVA-1 (DDGS-07)	PM	75	mg/Nm3	55.3	Once every three months		57.4	Once every three months	
	NO_X	710	ppm	32.5			41.2		
	CO	150	mg/Nm3	22.8			24.6		
	NMHC	100	mg/Nm3	14			13		
	PM	75	mg/Nm3	53.6			51.3		

DG SET-1010 KVA-2 (DDGS-08)	NO_X	710	ppm	26.3	Once every three months	25.6	Once every three months
	CO	150	mg/Nm3	22.5		20.8	
	NMHC	100	mg/Nm3	13		15	
DG SET-2250 KVA (DDGS-09)	PM	75	mg/Nm3	50.3	Once every three months	53.8	Once every three months
	NO_X	710	ppm	32.6		30.4	
	CO	150	mg/Nm3	22.4		23.6	
	NMHC	100	mg/Nm3	16		15	

Boiler emissions monitoring reports

Location	Parameters	Limits	Units	Oct-25	Nov-25	Dec-25	Jan-26	Feb-26	Mar-26
10 TPH BOILER	PM	100	mg/Nm3	58.40	49.6	47.4	53.8	59.6	55.4
	SO_X	600	mg/Nm3	245.6	249.8	258.6	269.4	274.8	282.6
	NO_X	300	ppm	123.2	138.4	148.7	139.2	148.4	153.8
5 TPH BOILER	PM	150	mg/Nm3	56.5	57.6	62.3	68.5	71.3	69.5
	SO_X	600	mg/Nm3	88.3	89.3	91.7	96.3	88.6	91.3
	NO_X	300	ppm	46.8	46.5	53.4	61.6	66.9	69.4
2 TPH BOILER	PM	150	mg/Nm3	67.3	66.3	69.5	72.6	74.8	72.6
	SO_X	600	mg/Nm3	29.5	33.5	41.6	45.3	51.6	55.4
	NO_X	300	ppm	22.8	20.8	33.8	37.5	39.4	41.8

Thermic fluid heater emissions monitoring reports

Location	Parameters	Limits	Units	Oct-25	Nov-25	Dec-25	Jan-26	Feb-26	Mar-26
THERMIC FLUID HEATER-1	PM	150	mg/Nm3	Once every three months		68.4	Once every three months		71.6
	SO_X	100	mg/Nm3			24.1			27.5
	NOx	50	mg/Nm3			19.6			20.3

THERMIC FLUID HEATER-2	PM	150	mg/Nm3	Once every three months	72.5	Once every three months	74.8
	SOx	100	mg/Nm3		25.8		26.7
	NOx	50	mg/Nm3		18.7		19.5

Ro-Permeate (ZLDS-Treated water) water analysis report

S.NO	Parameters	Units	MOEF notification G.S.R .541E Standard	Oct-25	Nov-25	Dec-25	Jan-26	Feb-26	Mar-26
1	pH	-	6 -8.5	8.15	8.3	8.2	8.1	8.2	8.1
2	Chemical Oxygen Demand	PPM	250	62	69	78	74	76	83
3	Biological Oxygen Demand for 3 days at 27*C	PPM	30	25	23	25	26	24	26
4	Ammonical Nitrogen	PPM	100	52	61	69	71	73	78
5	Total Suspended Solids	PPM	100	Nil	Nil	Nil	Nil	Nil	Nil
6	Oil & Grease	PPM	10	Nil	Nil	Nil	Nil	Nil	Nil
7	Bioassay test	-	90% survival of fish after first 96 hours in 100% effluent	Pass	Pass	Pass	Pass	Pass	Pass

Environmental clearance No. SEIAA 28 IND 2024, received on 04-Feb-2026.
Compliance report of EC Condition from October-2025 to March-2026

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Treated Sewage water analysis report.

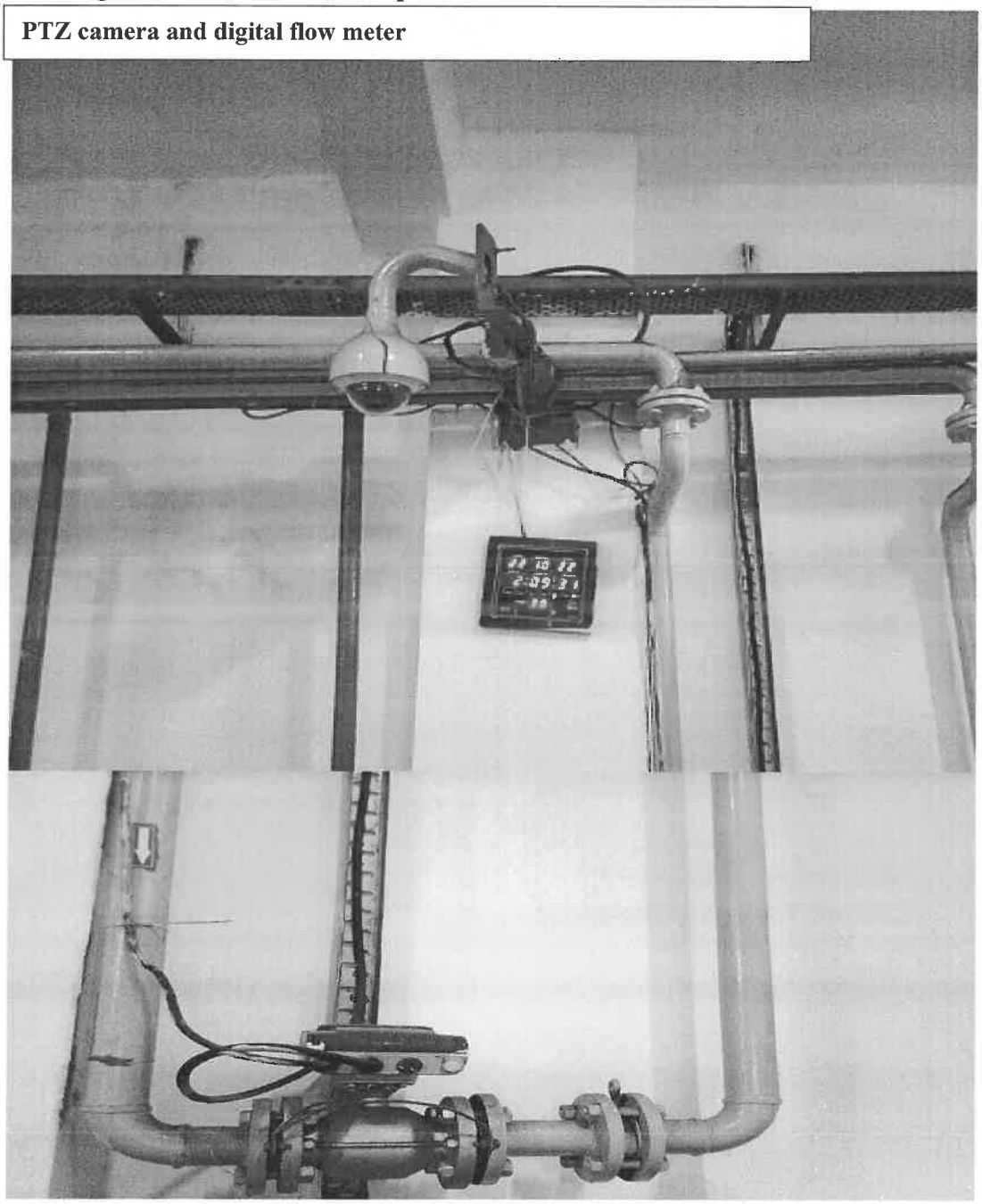
S.NO	Parameters	Units	Standards	Oct-25	Nov-25	Dec-25	Jan-26	Feb-26	Mar-26
1	pH	–	6.5-9.0	8.24	7.24	7.6	7.3	7.4	7.5
2	Biological Oxygen Demand for 3 days at 27*C	ppm	Not more than 10	6.27	7.08	7.1	7.18	7.2	6.31
3	Total Suspended Solids	ppm	Not more than 20	15.11	17.13	16.2	16.3	15.9	16.7
4	Chemical Oxygen Demand	ppm	Not more than 50	24.2	23.5	25.6	26.4	28.2	27.6
5	Ammonical Nitrogen	ppm	Not more than 5	2.9	2.1	2.1	2.26	2.17	2.12
6	Total Nitrogen	ppm	Not more than 10	5.6	5.6	5.8	5.6	5.3	6.4
7	Fecal Coliform MPN/100ml	100 ml	Less than 100	Not detected	Not detected	Not detected	Not detected	Not detected	Not detected

Environmental clearance No. SEIAA 28 IND 2024, received on 04-Feb-2026.
Compliance report of EC Condition from October-2025 to March-2026

Annexure -09

PTZ camera, digital flow meter and web portal screenshot for KSPCB/CPCB live data streaming

PTZ camera and digital flow meter



Sai Life Sciences Limited

Unit-IV

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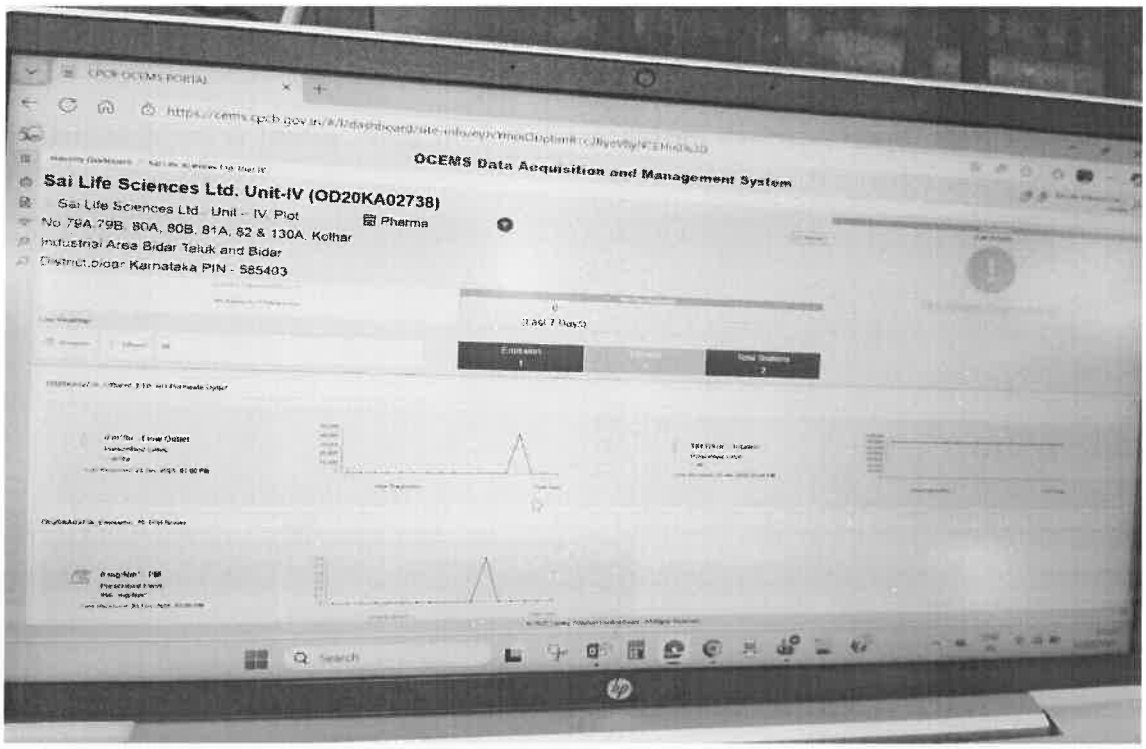
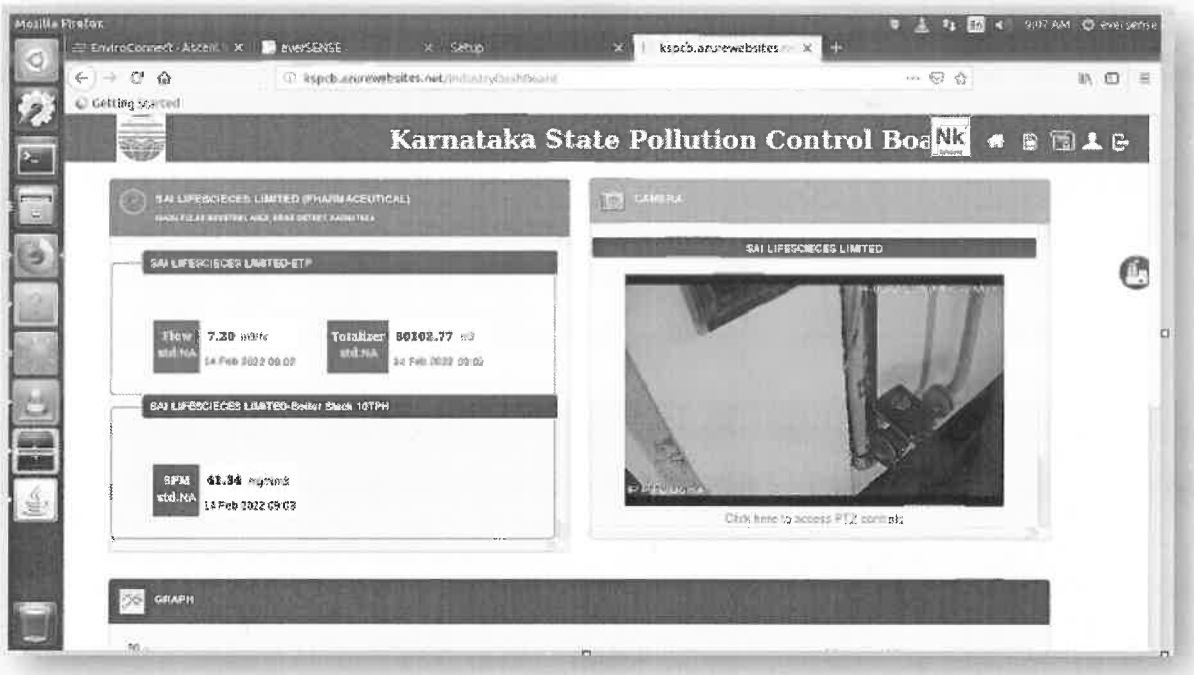
Environmental clearance No. SEIAA 28 IND 2024, received on 04-Feb-2026. Compliance report of EC Condition from October-2025 to March-2026





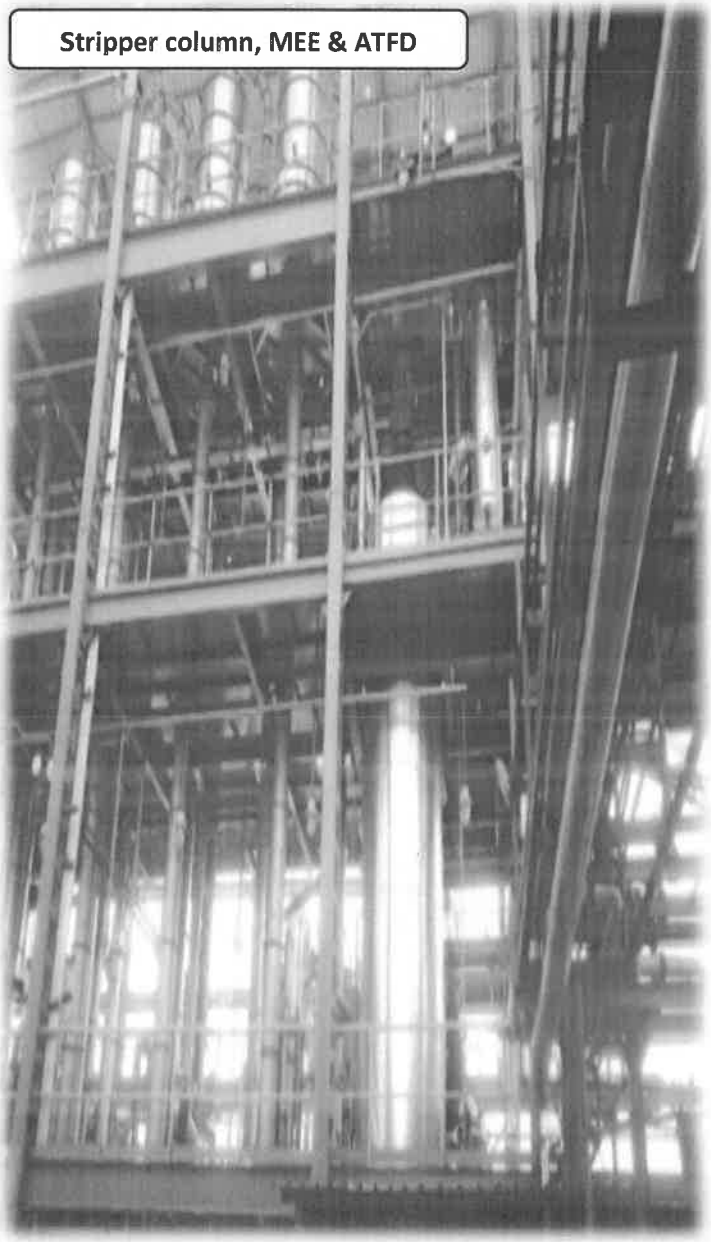
Sai Life Sciences Limited

Unit-IV

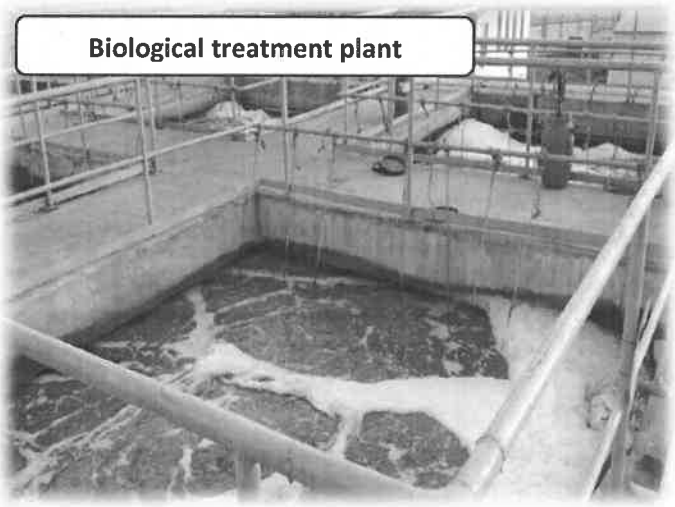
Environmental clearance No. SEIAA 28 IND 2024, received on 04-Feb-2026.
Compliance report of EC Condition from October-2025 to March-2026

Annexure-10: ZLD plant images

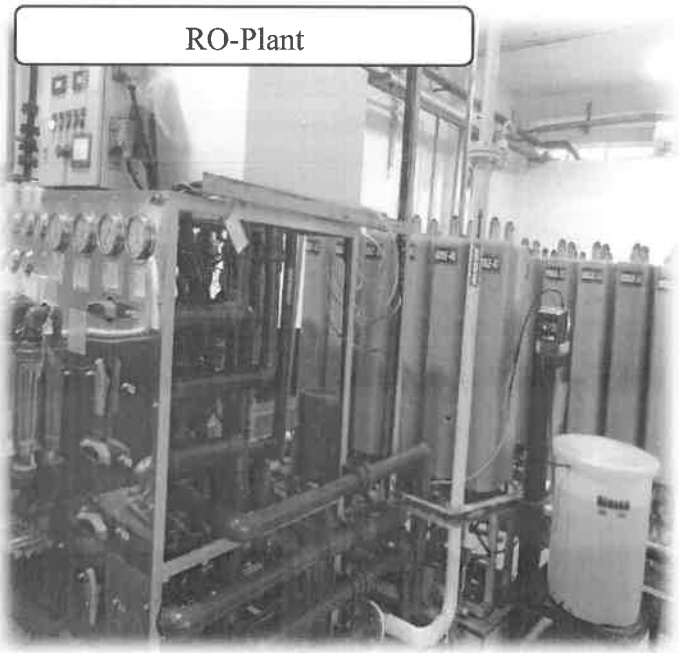
Stripper column, MEE & ATFD



Biological treatment plant



RO-Plant

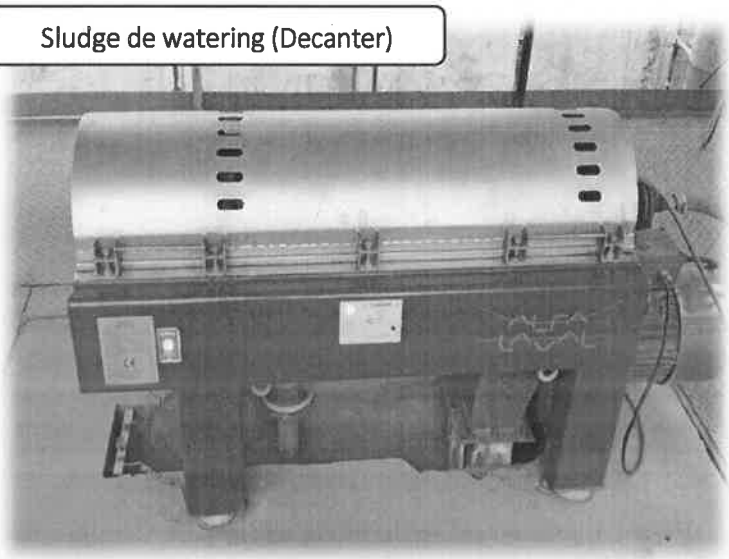


Sai Life Sciences Limited

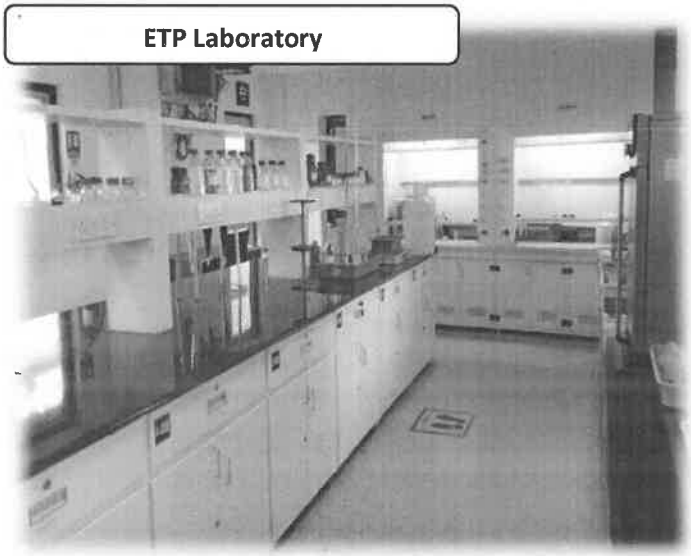
Unit-IV

Environmental clearance No. SEIAA 28 IND 2024, received on 04-Feb-2026.
Compliance report of EC Condition from October-2025 to March-2026

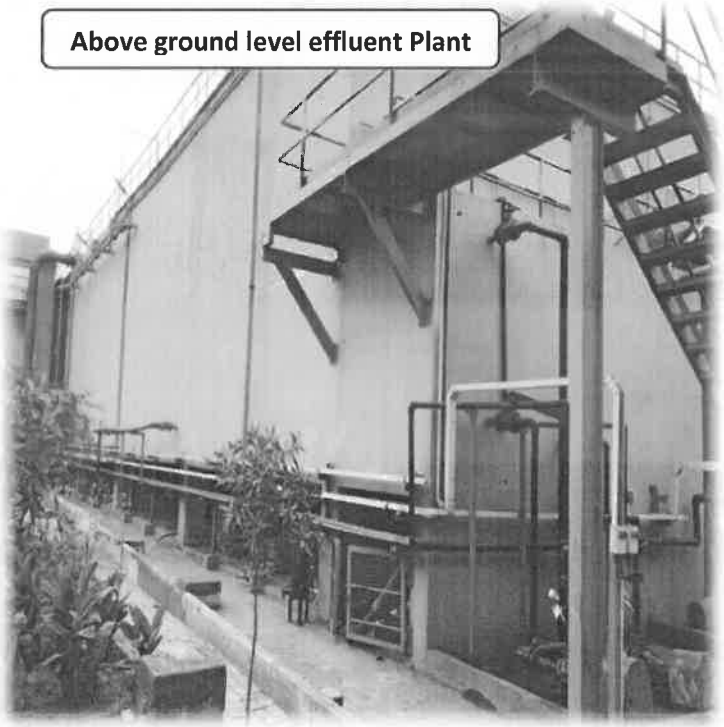
Sludge de watering (Decanter)



ETP Laboratory



Above ground level effluent Plant



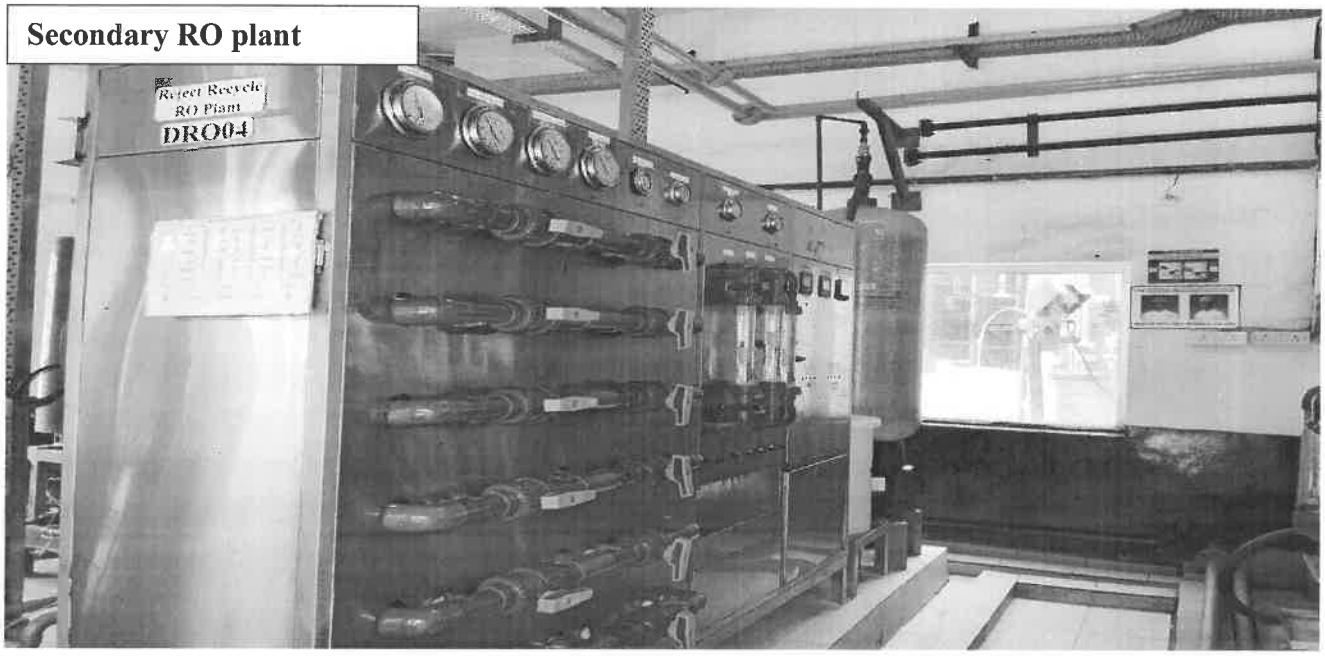
Above ground level effluent Plant

Sai Life Sciences Limited

Unit-IV

Environmental clearance No. SEIAA 28 IND 2024, received on 04-Feb-2026.
Compliance report of EC Condition from October-2025 to March-2026

Secondary RO plant

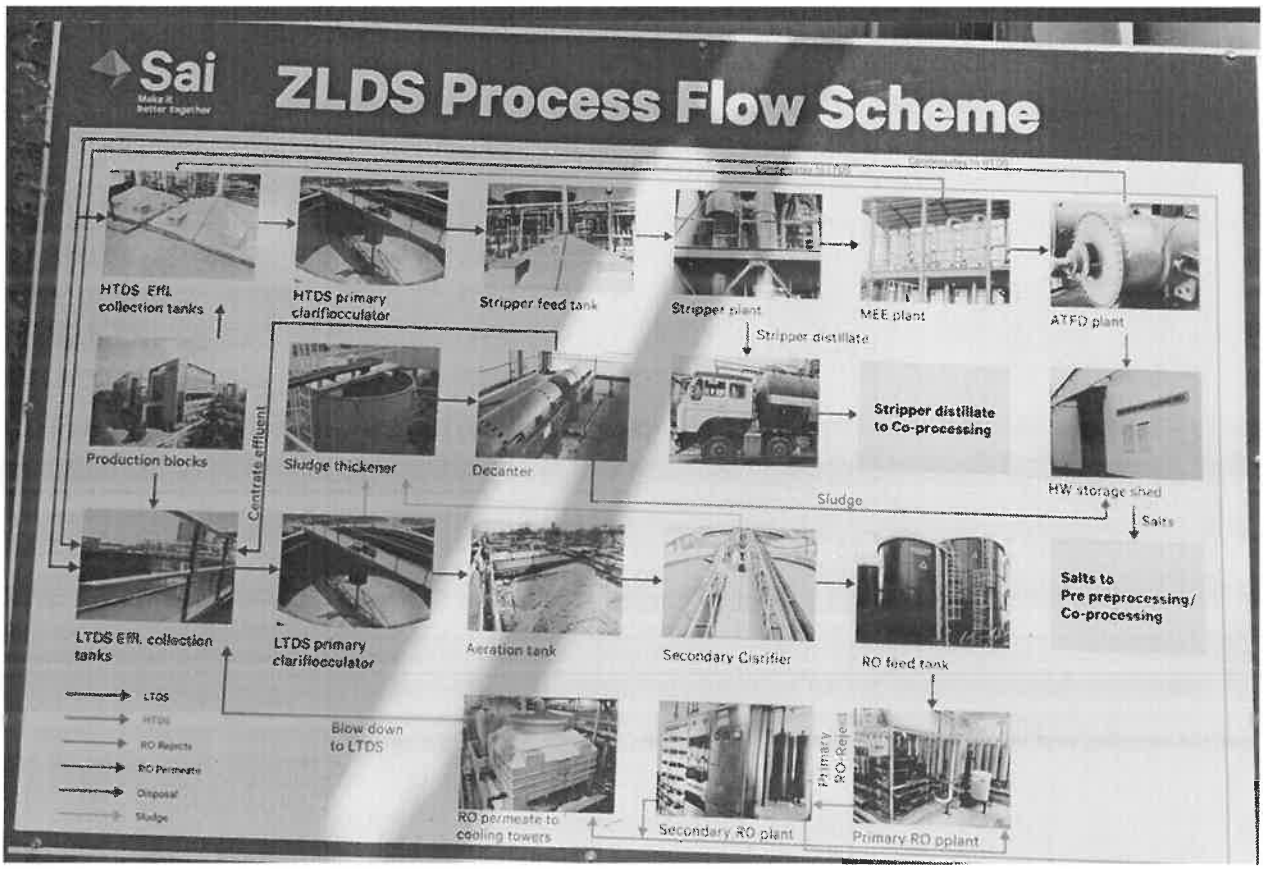


Sai Life Sciences Limited

Unit-IV

Environmental clearance No. SEIAA 28 IND 2024, received on 04-Feb-2026.
Compliance report of EC Condition from October-2025 to March-2026

ZLDS process flow scheme



ANNEXURE-II

GOVERNMENT OF KARNATAKA

No: KGWAN1565647512 (R)

Karnataka Groundwater Authority,
No.1/1, KSFC Bhavan,
Thimmaiah Road, Bangalore.
Dated: 27.10.2025
E-mail: gwdkar@gmail.com
Ph No. 080-22268732

Form 3A
(Rule-6)

Permission for digging/drilling a well/ Bore well/ Extraction of Groundwater for Industrial/ Commercial/ Entertainment or other use

M/s. Sai Life Sciences Ltd, Unit-IV, Kolhar Industrial Area, Bidar Taluk, Bidar District is permitted for extraction of groundwater at **Plot 79A, 79B, 80A, 80B, 81A, 82 and 130A, Kolhar Industrial Area, Kolhar Village, Bidar Taluk, Bidar District** from **Five (05)** Bore wells for **Industrial purpose.**

1) **M/s. Sai Life Sciences Ltd** is permitted to abstract **340 m^3/day** (not exceeding **124100 m^3/year)** of groundwater through **(05) Bore wells** for Domestic and industrial purpose in Industry category only. No additional groundwater abstraction structures to be constructed for this purpose without prior approval of the KGWA.
2) This NOC is valid for **Three years** from **08.07.2024** to **07.07.2027**.
3) As per the categorization of taluks, Bidar taluk in Bidar district fall under Safe taluk category. Hence, the **Groundwater Abstraction Charges** to be paid is **Rs.680 per day** at the rate of Rs-**2.00** per KLD.
4) The Firm at its own cost shall install one piezometer, at suitable locations and execute groundwater regime monitoring programme in and around the project area on regular basis in consultation with the Senior Geologist, District Groundwater Office, Groundwater Directorate, Bidar District.

No. of Piezometers	Monitoring Mechanism	
	Manual	DWLR with Telemetry
1	0	1

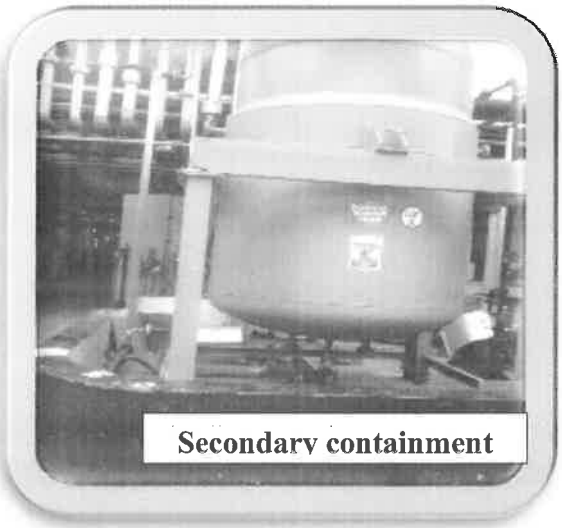
5) The firm shall submit the water audit report, certified by authorized auditors, to KGWA on a biennial basis.

DIRECTOR GROUNDWATER DIRECTORATE Bengaluru

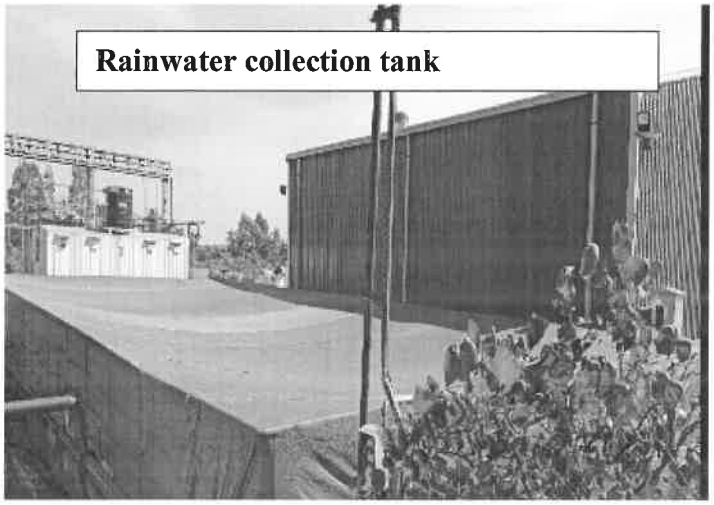
Reg. d. B. 4

Annexure-12

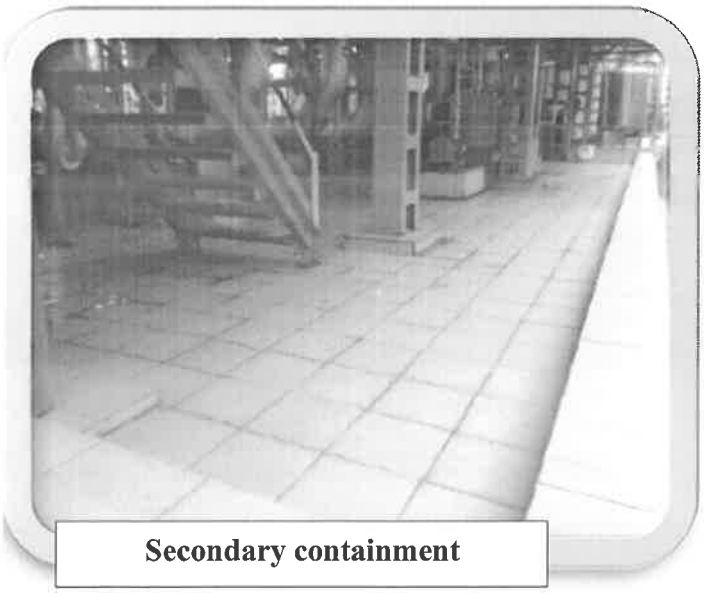
Secondary containment & Rainwater collection tank



Secondary containment



Rainwater collection tank



Secondary containment

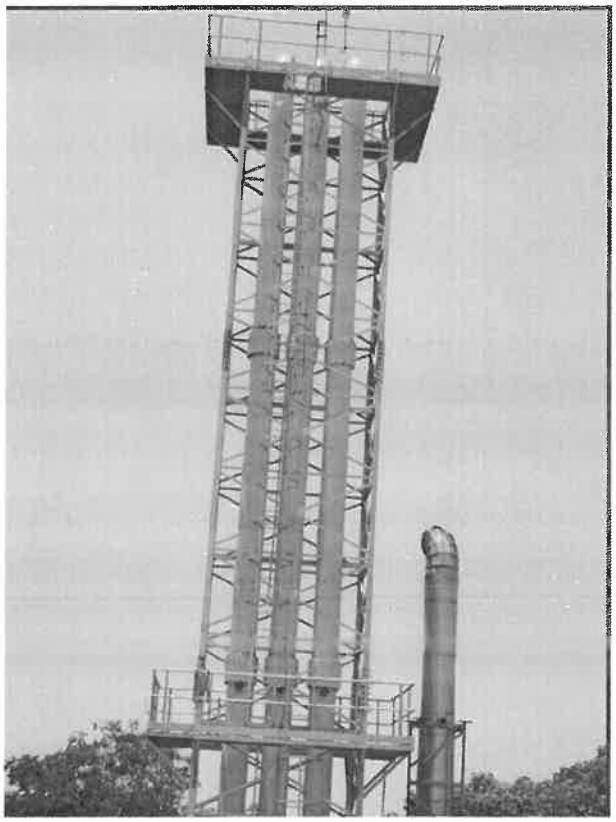
Spill control kit

Sai Life Sciences Limited

Unit-IV

Environmental clearance No. SEIAA 28 IND 2024, received on 04-Feb-2026.
Compliance report of EC Condition from October-2025 to March-2026

Annexure-13
Photograph of DG Set tacks



Annexure -14

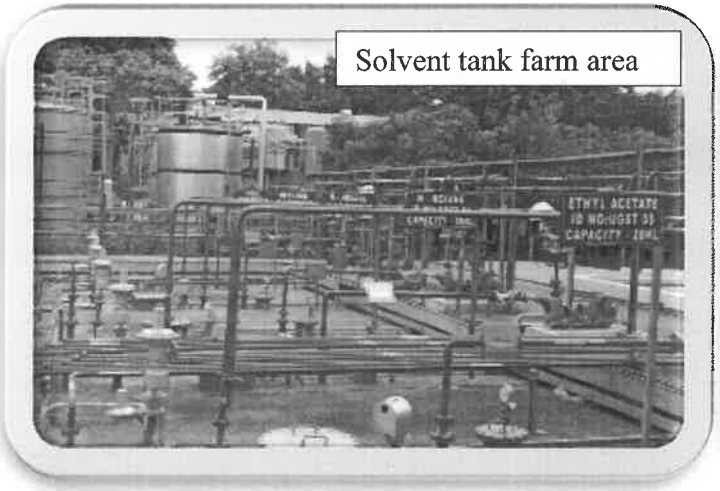
DG sets acoustic enclosure

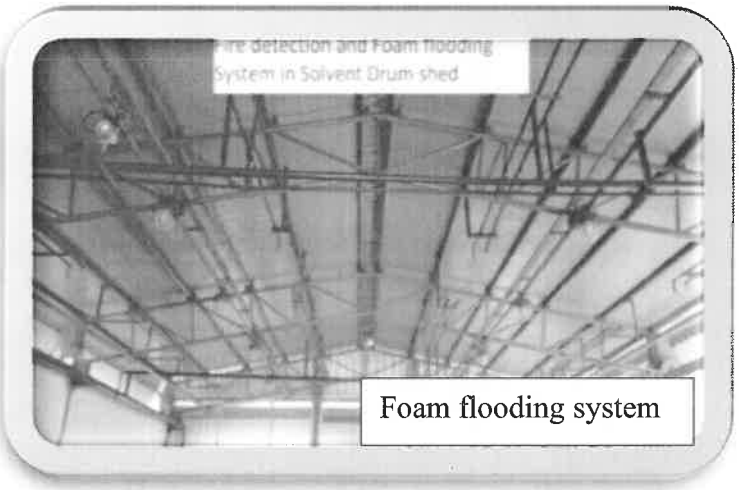
Annexure-15

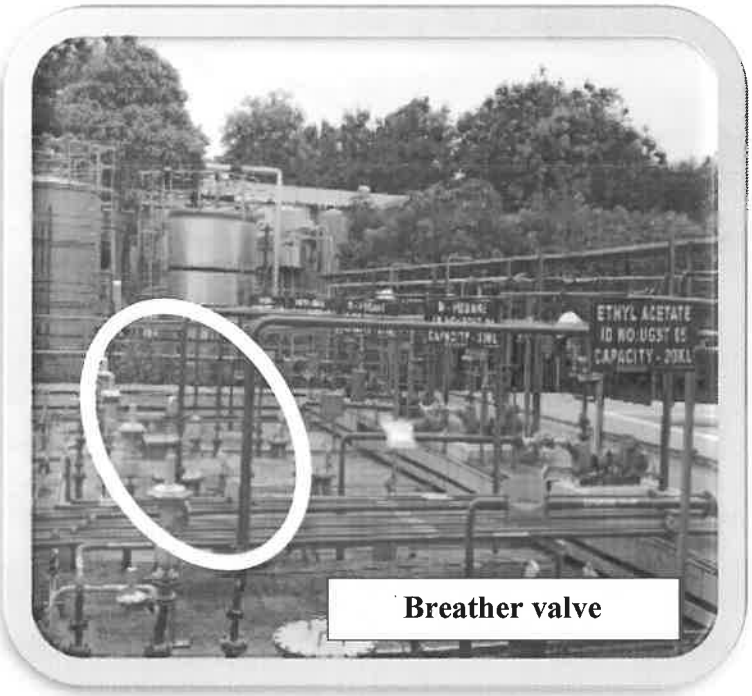
Noise level monitoring report													
Month of monitoring	Time	Location of Monitoring (All values in dB)											
		Limit in dB	Near Security Main gate	Near DG Area	Near Compressor room	Near Boiler House	Near PB-11	Near ETP Area	Near Canteen	Near Service Gate-2	Outside KIADB road	Near Service Gate-3	Production Block
Oct-25	Night	**70**	62.3	61.5	64.4	61.4	65.4	62.5	60.3	62.1	64.1	62.6	65
	Day	**75**	69.9	71.4	70.7	68.6	69.3	67.4	63.4	70.5	67.8	70.4	71.6
Nov-25	Night	**70**	63.6	65.4	66.4	64.3	62.9	65.2	61.3	63.6	65.3	67.5	63.4
	Day	**75**	66.9	68.5	71	68	65.4	67.5	63.5	68.5	66.5	68.3	70.4
Dec-25	Night	**70**	65.4	66.5	68.4	65.4	63.8	64.8	62.4	64.5	63.7	66.4	64.4
	Day	**75**	68.3	66.4	69.6	67.4	66.4	68.6	65.3	67.3	68.4	66.7	68.8
Jan-26	Night	**70**	66.3	68.2	66.9	67.5	64.3	65.4	69.1	67.1	66.3	67.8	68.4
	Day	**75**	67.4	65.6	70.3	66.4	65	67.8	63.5	68.4	69.3	67.4	69.3
Feb-26	Night	**70**	63.4	64.8	67	65.2	65.4	62.5	60.3	62.1	63.9	62.4	60.4
	Day	**75**	66.5	68.6	69.5	67.6	66.5	6/8.5	64.3	67.4	66.4	68.9	67
Mar-26	Night	**70**	64.2	67	66.8	64.6	66	65.5	61.7	63.2	65.6	64.5	61.6
	Day	**75**	65.7	69.3	70.5	68	67.3	69.3	66.7	68.5	64.6	69.4	65.8

Annexure-16

Solvent storage tank farm area, Foam flooding system, Nitrogen blanketing system and Breather valve

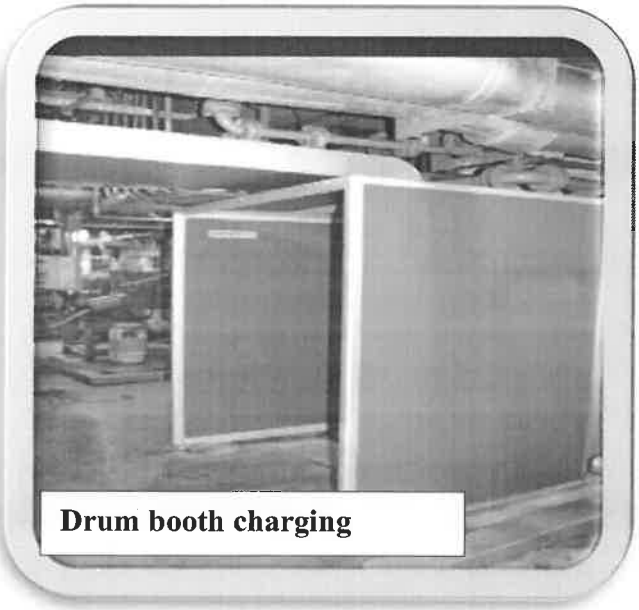




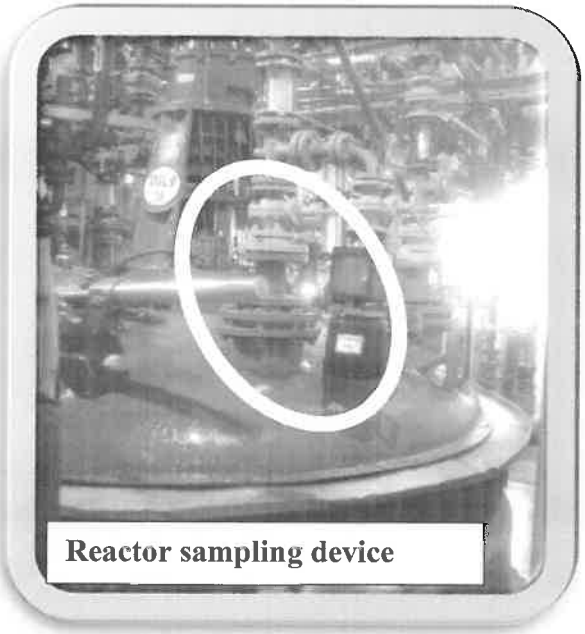


Annexure-17

Reactor sampling device and Drum booth charging



Drum booth charging

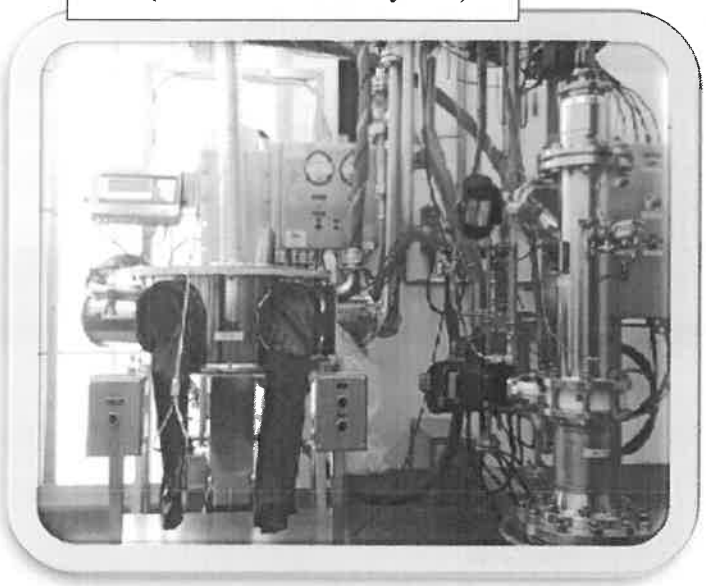


Reactor sampling device

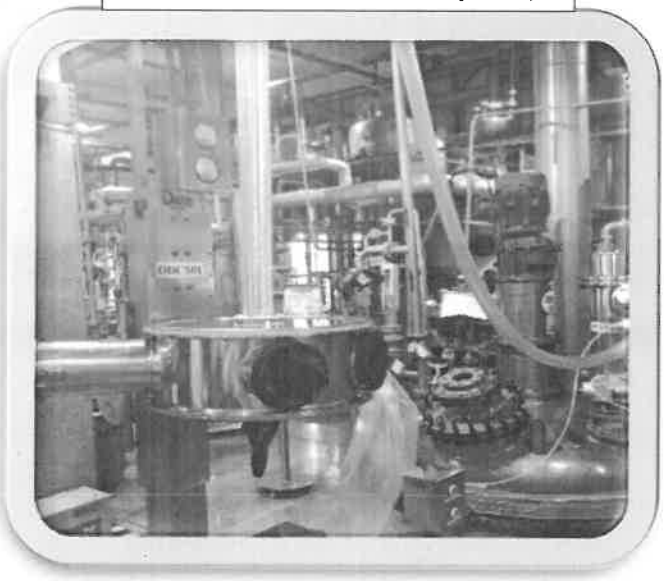
Annexure-18

PTS, Glove box and DCS

PTS (Powder Transfer System)

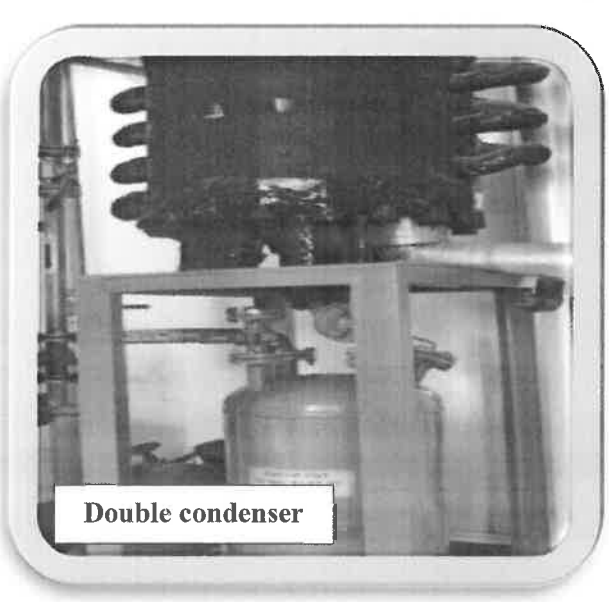


DCS (Drum Containment system)



Annexure-19

Double condenser and Vent condenser system

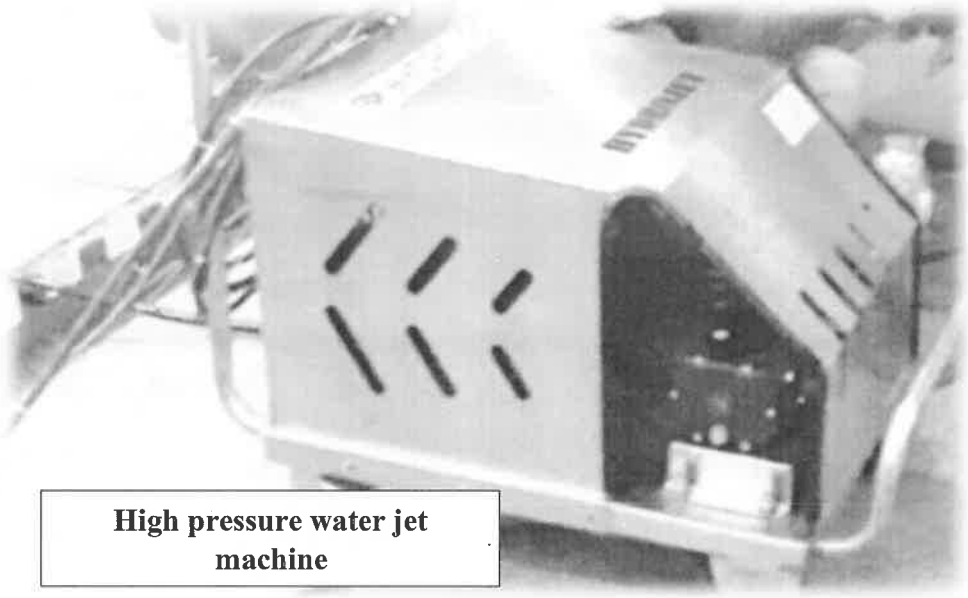


Double condenser

Vent condenser

Annexure-20

High pressure water jet machine



High pressure water jet machine

Annexure-21

Greenbelt photographs

Environmental clearance No. SEIAA 28 IND 2024, received on 04-Feb-2026.
Compliance report of EC Condition from October-2025 to March-2026

ANNEXURE-22

Issued by : Sapna Balaji Rakte REQ73236 Issued on : 12/Dec/2025 10:38

Sai Life Sciences Limited

Reference SOP No. & Title: HSE-02 & HSE COMPETENCE, TRAINING & AWARENESS

HSE ANNUAL TRAINING CALENDER – REGULAR EMPLOYEES

Year: 2026

S. No	Month	Name of the Topic
1	January	Handling of Hazardous chemicals & SDS, Industrial hygiene
2	February	Risk assessment & HAZOP, Hazardous area classification
3	March	Spill control and secondary containment & hazardous waste management
4	April	HSE legal requirements & Management systems, Business continuity Plan
5	May	Work permit system, Usage & Maintenance of Emergency Eye and body wash shower
6	June	Asphyxiation hazards & Gas detection system
7	July	Environmental sustainability, Pollution control and resource conservation
8	August	Onsite Emergency Plan and mockdrill, operation and maintenance of fire extinguisher & Fire alarm system
9	September	Incident reporting & Investigation, Usage & Navigation of Process Map
10	October	Scrubber operation & Material detoxification
11	November	Safety critical equipments & Pre-start up Safety review (PSSR)
12	December	Static electricity hazards & control, handling of chemical drums & gas cylinders.

Prepared By: M. Vasanth
Date: 12/23/2025

Checked By:
Date: 12/29/2025

Note : Check its validity before use

ANNEXURE-23

Sai Make it better together

Health, Safety, Environmental & Sustainability (HSE&S) Policy

Version: 03 | Date: 19-Oct-2025

At Sai Life Sciences, Health, Safety, Environment, and Sustainability (HSE&S) are central to our growth. Our goal is to be a resilient organization where safety, sustainability, and innovation coexist — upholding our stakeholders' interests while minimizing environmental impact.

We shall achieve this by:

Energy & Climate: Reducing energy consumption and greenhouse gas (GHG) emissions by adopting energy-efficient technologies and expanding renewable energy use.

Water Stewardship: Conserving water, increasing recycling and reuse, and engaging in watershed-level initiatives to enhance water availability and quality.

Biodiversity Protection: Preserving and restoring ecosystems around our facilities by integrating biodiversity considerations into project planning and operations.

Pollution Prevention: Preventing local and accidental pollution through robust containment, monitoring, and emergency preparedness systems.

Materials, Chemicals & Waste Management: Optimizing material use, eliminating hazardous substances where feasible, and enabling safe disposal and circularity through recycling and recovery.

Product Use & Responsibility: Ensuring product safety during intended use through scientific risk assessment, labeling, and information disclosure.

Product End-of-Life: Supporting product take-back, recycling, and extended producer responsibility initiatives to reduce lifecycle environmental impact.

Customer Health & Safety: Ensuring compliance with global pharmacovigilance and product safety standards to protect patient and consumer health.

Environmental Advocacy & Services: Promoting environmental awareness, participating in local sustainability projects, and engaging stakeholders in shared environmental goals.

Compliance & Legal Adherence: Complying with all applicable health, safety, and environmental regulations, and exceeding minimum standards where possible.

Worker Safety: Providing a safe and healthy workplace through hazard identification, incident prevention, and occupational health programs.

Process Safety: Implementing best-in-class engineering and risk control practices to eliminate catastrophic failure risks in high-hazard operations.

HSSE Objectives & Targets: Setting and reviewing measurable safety, environmental, and sustainability goals annually to drive continuous improvement.

Contractor Safety: Extending safety management systems to all contractors and ensuring alignment through orientation, audits, and performance reviews.

Responsible Value Chain: Promoting sustainability, ethics, and safety across the supply chain through assessments, collaboration, and responsible sourcing.

Third-Party (Vendor) Safety: Holding vendors accountable to our safety standards and evaluating their performance through audits and engagement.

Product Stewardship: Embedding environmental and safety considerations across the product lifecycle, from development to post-use impact.

Krishna Kanumuri
Managing Director & CEO

Sivaramakrishnan Chittor
Whole-Time Director & CFO

Sai

Sai Life Sciences

HSE&S Policy Implementation Guidelines

Version 1.0 | Date: Oct 2025

Contents

1. Introduction

1.1 Purpose

This document translates Sai Life Sciences' HSE&S policy into implementable guidelines across operational sites. It provides a structured framework for executing environmental, health, safety, and sustainability objectives, aligned with company vision and stakeholder expectations.

1.2 Scope

This guideline is applicable to all Sai Life Sciences' facilities, employees, contractors, suppliers, and partners engaged in on-site and off-site operations where Sai has direct or indirect influence.

1.3 Roles and Responsibilities

- **Board of Directors:** Provide strategic direction and periodic performance review.
- **Executive Leadership:** Champion implementation, monitor HSE&S KPIs.
- **HSE&S Head:** Lead guideline deployment, maintain systems, ensure communication.
- **Site HSE Head:** Implement health, safety, and environmental (HSE) policies and programs aligned with business goals and regulatory requirements.
- **Employees and Contractors:** Comply with all HSE&S guidelines, raise safety concerns proactively.

2. Principles

2.1 Compliance with Legal Requirements

- Adhere to all applicable local and international HSE&S laws and standards.
- Conduct routine audits and ensure timely corrective actions.

2.2 Energy Consumption & GHGs

- Implement energy-efficient practices and renewable energy transitions.
- Track and report GHG emissions regularly.

2.3 Water Stewardship

- Reduce freshwater usage
- Promote reuse, recycling, and rainwater harvesting.

2.4 Biodiversity

- Incorporate biodiversity into site planning.
- Support local conservation efforts.

2.5 Pollution Prevention

- Prevent accidental releases via engineering controls and emergency planning.
- Monitor emissions and effluents continuously.

2.6 Chemicals & Waste

- Minimize hazardous substances.
- Promote circular economy through safe reuse and disposal.

2.7 Product Stewardship

- Ensure safety throughout product lifecycle.
- Include take-back and recycling mechanisms.

2.8 Process and Contractor Safety

- Conduct risk assessments and implement HAZOP and relevant risk assessments.
- Ensure contractors follow Sai's safety protocols.

2.9 Value Chain Responsibility

- Evaluate suppliers on HSE&S metrics.
- Conduct joint audits and capability building.

2.10 Stakeholder Engagement

- Enable transparent communication and feedback.
- Conduct safety and sustainability awareness sessions.

3. Objectives & Targets

- Zero harm – Ensure no fatalities or serious injuries.
- 100% site certification for ISO 14001, ISO 45001 by FY 27 for all Indian sites
- 15% reduction in freshwater use and 50 % water recycling by FY29 considering FY 24 as the baseline year.
- Circular economy in waste with 100% diversion from landfills by FY29.

Emission reduction target:

- Base year: FY24 Target year: FY35
- To reduce absolute scope 1 and 2 GHG emissions 58.80%
- To reduce Scope 3 emissions by 63.80% per unit revenue (in Rs. Million)
- Energy: We aim to transition to 80 % renewable energy across all our operations by the year 2030.
- Materials, Chemicals and waste: ≥ 2 % recycled/renewable content in primary packaging by 2030
- Product End of Life: To increase the average number of products going through a circular economy model by 10% by 2025.

Customer health and safety:

- Zero product recalls related to customer health and safety

4. Review and Update

This document will be reviewed annually by the HSE&S function. Updates will be endorsed by the Executive Leadership and shared with all stakeholders.

5. References

- ISO 14001:2015 – Environmental Management Systems
- ISO 45001:2018 – Occupational Health & Safety Management Systems
- GRI 2021 Framework
- Sai Life Sciences HSE&S Policy Document
- Internal SOPs and Risk Registers

ANNEXURE-24

Environmental management cell (EMC) organogram. Unit-IV, Bidar

Venkata Anjaneyulu M
Deputy General Manager

Environment administration

Arvind Kumar
Manager

Raghavendra Pujari
Deputy Manager

Legal documentation and audits

ZLD Laboratory

Girija
Executive

Durgesh
Executive

ZLD Plant operation

Sateesh
Sr. Executive

Sachin
Executive

Manikanta Gangumolu
Senior Executive

Gangadhar Sriramwar
Executive

Rahul Anil Hangarge
Executive

Sunil Emani
Executive

Santosh Kumar
Executive

Shivareddy
Executive

Hazardous waste management & Upkeep

Erappa Basappa Ranjari
Senior Executive

Shifts — **Contract Manpower-16 Nos**

General — **Contract Manpower-05 Nos**

Sustainability & Control tours

Amitkumar V
Assistant Manager

Sai Make it better together

To,
The Asst Dy. Director of Fcatories,
Gulbarga Division
MSk Mill Road, Vasantha Nagar,
Gulbarga-585102

Sub: Appointment of Safety Officer as per provisions of the Karnataka Factories Rules, 1969-reg

Ref: Factory Registration No- MY BDR-239.

Dear Sir,

With reference to the above subject, we would like to bring to inform you that Mr. Anandsekar is appointed as Safety Officer titled as General Manager as per seniority level at Sai life sciences Ltd,
Bidar w.e.f 01st August 2023

The Required details pertaining to Safety Officer Mr. Anandsekar R. is as follows.

Name	: Mr. Anandasekar.R
Qualification	: B.Tech
Age	: 43 Years
Pay	: More than the Act
Previous Exp	: 24 Years
Terms and conditions of Service	: As per the Act

Further we enclosed the following documents.

1. Candidate educational qualifications
2. Previous experience certificates
3. Pay scale details.
4. Duties and responsibilities
5. Appointment order

Kindly acknowledgement the receipt of the same.

Thanking you

Yours Sincerely
For Sai Life Sciences Limited

Authorized Signatory

Annexure-25

Year-wise allocated budget for effluent treatment, hazardous waste disposal, and environmental management programs from FY:21-22 to FY:25-26.

Sl.No	Financial year	Effluent Treatment & Hazardous Waste Disposal –(OpEx) in ₹ crores	Environmental management system (CapEx) in ₹ crores	Total amount ₹Crores
1	21-22	3.96	0.52	4.48
2	22-23	5.28	0.64	5.92
3	23-24	5.56	1.88	7.44
4	24-25	6.10	10.95	17.05
5	25-26	9.35	3.43	12.78
	Total Amount Spent (₹ Crores)			**47.67**

ANNEXURE-26

Sai Make it better together

28th November 2023

To
The Additional Director,
Regional office (Southern Zone), Ministry of Environment, Forest and Climate Change,
Kendriya Sadan, 4th Floor, E&F Wings, 17th Main Road, 2nd Block, Koramangala,
Bangalore – 560034.

Sub: Submission of environment audit report to comply the condition mentioned in EC No.SEIAA 36 IND 2020, received on 28-August-2020.

Ref: - Environment Clearance No. SEIAA 36 IND 2020, received on 28-August-2020

Respected Sir,

With reference to the above subject, we M/S Sai Life Sciences Limited., Unit-IV, plot No.79A, 79B, 80A, 80B, 81A, 82 and 130A, Kolhar industrial area, Bidar Taluk and District-585403, Karnataka State. We are herewith submitting the compliance of point no.9.5 mentioned in EC issued by SEIAA- Karnataka. Environment audit carried out by the Robust material technology Pvt, Ltd Bangalore. Please find the enclosed copy with respect to the above cited subject.

Kindly acknowledge receipt for the same.

Enclosed copy of Environmental audit report

Thanking You.

Yours faithfully,
For Sai Life Sciences Limited.

SAI LIFE SCIENCES LTD. BIDAR UNIT-IV

Authorized Signatory.

Cc To: 1. The Karnataka State Pollution Control Board, Plot No. 42(B -2), Naubad Industrial Area, Bidar–585 402.

2. The Member secretary, KSPCB, Parisara bhavan, Bengaluru (Karnataka).

3. The Member Secretary, SEIAA Karnataka (Ecology and Environment) Dept of Forest ecology and environment, Government of Karnataka, Room No. 709. 7th floor, 4th Gate, MS Building, Bengaluru – 560001.

ದಿನಾಂಕ: 01/12/2023

Note : Check its validity before use

DOCUMENT DETAILS

Document Number	F-07-140		
Document Name	Self environmental audit report		
Category	HEALTH, SAFETY & ENVIRONMENT FORMATs		
Version No	00	Department	HSE
Effective Date	25/Aug/2022	Next Review Date	N/A

SIGNATURES

ROLE	NAME	DESIGNATION	DEPARTMENT	DATE & TIME
PREPARED BY	Raghavendra Pujari	Deputy Manager	HSE	24/Jul/2022 15:39
REVIEWED BY	ishrarminya A Deshmukh	Deputy Manager	QA	27/Jul/2022 17:07
REVIEWED BY	Anjaneyulu MV.	Assistant General Manager	HSE	28/Jul/2022 12:59
APPROVED BY	Kumar MSN.	Assistant General Manager	QA	03/Aug/2022 10:51

Sai Life Sciences Limited
Unit-IV

SELF ENVIRONMENTAL AUDIT REPORT

Reference SOP No. & Title: 07-65 & Monitoring of Environment Performance

Date : 29-Sep-2025

Note : Check its validity before use

Sr.No	Key Parameter	Yes	No	NA	Notes
I.	**Environmental Policy**				
1	Is the Environmental Policy displayed on site?	Yes	-	-	NA
2	Is the Policy up to date?	Yes	-	-	NA
4	Are Environmental factors included in Risk Assessments?	Yes	-	-	NA
5	Are Environmental emergency procedures adequately addressed?	Yes	-	-	NA
6	Are Environmental issues adequately addressed at site induction?	Yes	-	-	NA
7	Are Environmental control measures described in method statements?	Yes	-	-	NA
8	Are all operators briefed and aware of good Environmental practices?	Yes	-	-	NA
9	Are sub-contractors conforming to the company's Environmental Policy?	Yes	-	-	NA
II.	**Waste Management**				
10	Are there any procedure placed to manage the waste at site?	Yes	-	-	NA
11	Dedicated Hazardous Waste storage shed available?	Yes	-	-	NA
12	Is there any source segregation of waste?	Yes	-	-	NA

Sai Life Sciences Limited
Unit-IV

SELF ENVIRONMENTAL AUDIT REPORT

Reference SOP No. & Title: 07-65 & Monitoring of Environment Performance

Note : Check its validity before use

13	Inventory of waste management in place?	Yes	–	–	NA
14	Are Hazardous Wastes stored in dedicated and leak proof containers?	Yes	–	–	NA
15	Hazardous Waste leachates disposal addressing?	Yes	–	–	NA
16	Is storage compatibility maintaining in waste storage shed?	Yes	–	–	NA
17	Are Legal conditions are addressed as per authorization?	Yes	–	–	NA
18	Are there any periodical safety inspection for hazardous Waste storage shed?	Yes	–	–	NA
19	Are there any in-house pre-processing of waste in place?	Yes	–	–	NA
20	Are there any training given on handling the Hazardous waste while loading, shifting?	Yes	–	–	NA
21	Is Manifest system is in place?	Yes	–	–	NA
22	Is Hazardous Waste disposed through authorized vendors/ recyclers/ co processors/ pre-processors?	Yes	–	–	NA
23	Are there any audit control for waste recyclers/ coprocessors/ preprocessors?	Yes	–	–	NA
24	Are Hazardous Waste containers labelled with Form-8?	Yes	–	–	NA
25	Are facility addressing/ complying with HWM rules 2016?	Yes	–	–	NA
26	Are E-waste disposal addressing as per EWM rules 2016?	Yes	–	–	NA
27	Are there any segregation of E-waste items in cat, wise?	Yes	–	–	NA

Sai Life Sciences Limited
Unit-IV

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Note : Check its validity before use

28	Are batteries waste disposal/ buy back addressing?	Yes	–	–	NA
29	Are inventory of batteries usage are maintaining?	Yes	–	–	NA
30	Are returns of batteries waste disposal/ recycle addressing time to time?	Yes	–	–	NA
III.	**Energy Management**				
31	Is site has energy certification?	Yes	–	–	NA
32	Are there any energy conservation initiatives?	Yes	–	–	NA
33	Are there any renewable energy purchasing from grid?	Yes	–	–	NA
34	Energy conservation addressing while projects execution?	Yes	–	–	NA
35	Is there any Energy Policy?	Yes	–	–	NA
36	Are there any Energy saving equipment and lighting?	Yes	–	–	NA
37	Are Energy covered in organizational sustainable development goals?	Yes	–	–	NA
38	Are energy consumption monitoring mechanism placed?	Yes	–	–	NA
39	Are any dedicated Energy Manager at site to address the energy related concerns and conservation drives?	Yes	–	–	NA
IV.	**Water and Waste water Management**				

Sai Life Sciences Limited
Unit-IV

SELF ENVIRONMENTAL AUDIT REPORT

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40	Are consents in place for discharge of water? And to extract the fresh water?	Yes	—	—	NA
41	Are fresh water distribution system addressed?	Yes	—	—	NA
42	Are water storage tanks equipped with level indicators?	Yes	—	—	NA
43	Are water conservation plans in place?	Yes	—	—	NA
44	Are recycled water utilizing for utilities?	Yes	—	—	NA
45	Are there any controls at water consumption points?	Yes	—	—	NA
46	Are there any water balance for site?	Yes	—	—	NA
47	Is there any system to track the water consumption?	Yes	—	—	NA
48	Are water consumption quantified?	Yes	—	—	NA
49	Are water consumption qty. meeting the consented quantity?	Yes	—	—	NA
50	Are all water storage tanks are above the ground?	Yes	—	—	NA
51	Are segregated effluents based on quality i.e. LTDS/ HTDS/Domestic?	Yes	—	—	NA
52	Are effluent storage and collection tanks are above the ground and impervious?	Yes	—	—	NA
53	Are the effluent treatment plants floors covered with impervious lining?	Yes	—	—	NA
54	Are the effluent tanks and lines addressed in site layout?	Yes	—	—	NA

Sai Life Sciences Limited
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SELF ENVIRONMENTAL AUDIT REPORT

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55	Are there any checks for underground and above the ground tanks integrity?	Yes	–	–	NA
56	Are the effluent generation quantities are within the consented limits?	Yes	–	–	NA
57	Are the effluent quality monitoring by third party NABL approved Lab?	Yes	–	–	NA
58	Are there daily monitoring of effluents and treatment plant unit operation in in-house etp lab?	Yes	–	–	NA
59	Is there any mechanism to address the effluent quality and quantity issues?	Yes	–	–	NA
60	Are all the effluent tanks and pump dykes are having secondary containment?	Yes	–	–	NA
61	Are effluent transfer lines are separate as per the stream segregation?	Yes	–	–	NA
62	Are all the Underground tanks are tank in tank system?	Yes	–	–	NA
63	Is there any mechanism to address the effluent spillages and leaks?	Yes	–	–	NA
64	Are all the effluent handling pumps are having double mechanical sealed?	Yes	–	–	NA
65	Are all the effluent storage tanks are having level indicators?	Yes	–	–	NA
66	Are there any Standard procedure for effluents handling, treatment and its qualitative Analysis?	Yes	–	–	NA
67	Are there recycled effluent using for utilities?	Yes	–	–	NA
68	Are recycled effluent flow and camera connected to regulatory body?	Yes	–	–	NA
69	Is there separate STP to treat the sewage? Mention capacity.	Yes	–	–	NA

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Reference SOP No. & Title: 07-65 & Monitoring of Environment Performance

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70	Are treated sewage using for in-house purpose? Like gardening?	Yes	–	–	NA
71	Are sewage drains are under the ground or above the ground?	Yes	–	–	NA
72	Are treated sewage quality analysis carried out by NABL approved Lab?	Yes	–	–	NA
73	Are treated sewage meeting the KSPCB norms?	Yes	–	–	NA
74	Are Logs maintaining for effluent generation, treatment and re-use?	Yes	–	–	NA
75	Are Site addressing soil quality in and around the treatment plants by doing analysis through NABL approved lab?	Yes	–	–	NA
V.	**Air Emissions Management**				
76	Are addressing air emissions quantification periodically?	Yes	–	–	NA
77	Have identified Air emission sources at site?	Yes	–	–	NA
78	Are there marked air emission source points in site layout?	Yes	–	–	NA
79	Are there any monitoring mechanism for air emissions?	Yes	–	–	NA
80	Are Site performing the ambient air quality as per NAAQ standard by the NABL approved Lab?	Yes	–	–	NA
81	Ambient air monitoring carried out by NABL approved Lab on monthly basis?	Yes	–	–	NA
82	Are there performance check for Air pollution control equipment i.e. scrubbers, Bag filters and dust collectors?	Yes	–	–	NA
83	Are there any separate energy monitoring for APC equipments?	Yes	–	–	NA

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Unit-IV

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84	Are there any Flow scheme display boards for APC equipment?	Yes	–	–	NA
85	Are there standard procedure for monitoring air emissions?	Yes	–	–	NA
86	Are there any assessment checks for stacks and vents?	Yes	–	–	NA
87	All process emission vents connected to scrubber?	Yes	–	–	NA
88	Are the process vents connected to chilled water condensing system to condensate the low volatiles?	Yes	–	–	NA
89	Are boilers equipped with bag filters?	Yes	–	–	NA
90	Are coal storage area under the roof to minimize the air pollution?	Yes	–	–	NA
91	Are coal shed equipped with dust suppression system?	Yes	–	–	NA
92	Are coal ash disposal addressing properly?	Yes	–	–	NA
93	Are stack gas emission monitoring performed on monthly by NABL approved lab?	Yes	–	–	NA
94	Are stack gas particulate matter concentration within the KSPCB prescribed limit?	Yes	–	–	NA
95	Is there any continuous monitoring mechanism for Stack particulate emission?	Yes	–	–	NA
96	Are coal analysis carried out by the NABL approved lab? Sulfur content in coal?	Yes	–	–	NA
97	Are thermic fluid analysis carried out by the NABL approve Lab?	Yes	–	–	NA
98	Are DG stacks are equipped with exhaust muffler?	Yes	–	–	NA

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Note : Check its validity before use

99	Are all DG stacks, boiler stacks, scrubbers having sampling port holes?	Yes	–	–	NA
100	Are site addressing Noise monitoring in ambient?	Yes	–	–	NA
101	Are site complying the Noise standards as per CPCB and amended Noise rules 2010?	Yes	–	–	NA
102	Are DGs are having acoustic silencers and acoustic chamber to control the Noise dispersion?	Yes	–	–	NA
103	Are all DGs are affixed conformance labelling?	Yes	–	–	NA
104	Are Diesel tanks of DGs having secondary containment?	Yes	–	–	NA
VI.	**Biomedical waste Management**				
105	Are site had OHC facility? OHC managed by whom?	Yes	–	–	NA
106	Are Biomedical waste segregated as per BMW rules 2016?	Yes	–	–	NA
107	Is there any standard procedure to handle the BMW waste?	Yes	–	–	NA
108	Are BMW waste disposing to CBMWTP? Name?	Yes	–	–	NA
109	Are BMW waste handlers trained?	Yes	–	–	NA
110	Are there any vaccination/ Health history for BMW waste handlers?	Yes	–	–	NA
111	Are Transportation, storage and disposal of BMW waste complying condition mentioned in BMW rules 2016?	Yes	–	–	NA
112	Are BMW waste stored in closed shed to not to access any animals and other restricted entry?	Yes	–	–	NA

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113	Are ensuring disposal of waste within 48 Hrs?	Yes	–	–	NA
114	Are maintaining all inventory and disposal of BMW waste?	Yes	–	–	NA
115	Are BMW waste committee meeting held half yearly and addressing the concerns?	Yes	–	–	NA
116	BMW annual returns are uploaded in company website?	Yes	–	–	NA
VII.	**Storm Water Management**				
117	Are Storm drains are available at site?	Yes	–	–	NA
118	Is there any integrity checks of Storm water drains?	Yes	–	–	NA
119	Are there any procedure for Storm water management?	Yes	–	–	NA
120	Is there any quality checking of Storm water?	Yes	–	–	NA
121	Is there any storm water treated/ re-using in house?	Yes	–	–	NA
122	Is there any roof top rain water collection system available?	Yes	–	–	NA
123	Is there cleaning schedule for storm water drains and tanks?	Yes	–	–	NA
VIII.	**Environment Permits & Legal compliance**				

Sai Life Sciences Limited
Unit-IV

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Note : Check its validity before use

124	Are Environmental clearance is valid and up to date?	Yes	–	–	NA
125	Are EC -HYR report submitting periodically to concerned board?	Yes	–	–	NA
126	Are EC copy and EC-HYR report uploaded in website?	Yes	–	–	NA
127	Are Consent to operate for Air and water valid?	Yes	–	–	NA
128	Are CFO compliance report submitting timely to concerned board?	Yes	–	–	NA
129	Are Hazardous waste authorization valid?	Yes	–	–	NA
130	Are complying conditions mentioned in waste authorization and as per HWM rules 2016?	Yes	–	–	NA
131	Are all disposal vendors and transporters are having valid license and authorized by regulatory?	Yes	–	–	NA
132	Are Form-5 Environmental statement in place and submitted to regulatory?	Yes	–	–	NA
133	Are Form-IV (hazardous waste annual returns) submitted to regulatory?	Yes	–	–	NA
134	Are there any tracker for legal compliance status?	Yes	–	–	NA
135	Are there any communication related to legal updates?	Yes	–	–	NA
136	Are ground water authorization valid?	Yes	–	–	NA
137	Are there any mechanism to address the concerns related to legal permits to Pollution board/ concerned regulatory?	Yes	–	–	NA
138	Are OCEMS (online continuous effluent monitoring system) placed and connected to SPCB and CPCB server?	Yes	–	–	NA

Sai Life Sciences Limited
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139	Are all in-house air emission measurement equipments are calibrated?	Yes	–	–	NA
140	Are all water and effluent measurement equipments are calibrated?	Yes	–	–	NA
141	Are E -waste and batteries waste returns up to date?	Yes	–	–	NA
142	Are legal permits and compliance reports are uploaded in company website as per permit conditions?	Yes	–	–	NA
143	Are there any monitoring mechanism to ensure that generation Vs consented qty permitted by the regulatory with respect to Air, water and waste?	Yes	–	–	NA
144	Is there any system to identify the disposal/ preprocessors/ co processors / recyclers are authorized to handle the waste?	Yes	–	–	NA
145	Is there digital tool to monitor the compliance status?	Yes	–	–	NA
IX.	**Flora & Fauna (Green belt)**				
146	Is adequate protection in place for existing planted areas?	Yes	–	–	NA
147	Are measures in place to protect initial life adequate?	Yes	–	–	NA
148	Are measures in place to protect the existing green belt?	Yes	–	–	NA
149	Are complying the 33.5% of green belt in total area?	Yes	–	–	NA
150	Is there any mechanism to measure the survival rate of tree plants?	Yes	–	–	NA
151	Are Drip system available for green belt area?	Yes	–	–	NA

Sai Life Sciences Limited
Unit-IV

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152	Are there any plantation drives initiated by the organization?	Yes	–	–	NA
153	Is social forestry encouraged?	Yes	–	–	NA
154	Are there ground water or treated domestic using for greenbelt?	Yes	–	–	NA
155	Are tree census report available?	Yes	–	–	NA
156	Are there any ground water table depleting plant species?	Yes	–	–	NA
157	Are green belt area mentioned in site layout?	Yes	–	–	NA
X.	**Training and competition**				
158	Are Environment covered in new employee induction training program?	Yes	–	–	NA
159	Are adequate site specific trainings address in yearly training calendar?	Yes	–	–	NA
160	Are employees trained on basic environment related issues?	Yes	–	–	NA
161	Are waste handlers (Biomedical, hazardous waste) trained?	Yes	–	–	NA
162	Are environment staff trained on new updates related to treatment of effluents and its quality monitoring?	Yes	–	–	NA
163	Are site employees are trained related to spillages and leaks concerns?	Yes	–	–	NA
164	Are site employees are known about site SDGs (Sustainable development goals)?	Yes	–	–	NA

Sai Life Sciences Limited
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165	Are contract employees are trained on environment related activities such, handling of effluents, waste and water? And importance of environment and its role in our life?	Yes	-	-	NA
166	Are there any specific Environment related training modules?	Yes	-	-	NA
XI.	**Environmental Management System**				
168	Are site certified by ISO 14001: 2015?	Yes	-	-	NA
169	Are all Environmental aspects are covered?	Yes	-	-	NA
170	Are CAPA management is in place?	Yes	-	-	NA
171	Are significant aspects are addressed in systematic manner?	Yes	-	-	NA
172	Are Environmental risks are addressed in adequate?	Yes	-	-	NA
173	Are internal Audit performing adequately to address the concerns?	Yes	-	-	NA
174	Are organization addressed HSE objectives and targets?	Yes	-	-	NA
175	Are Legal register maintaining by the HSE?	Yes	-	-	NA
176	Are there any IMS manuals and Procedures are in place?	Yes	-	-	NA
177	Is there any dash board to address the Environment performance to the management?	Yes	-	-	NA
178	Are there any review meetings to address the Environmental concerns to the management?	Yes	-	-	NA

Sai Life Sciences Limited
Unit-IV

SELF ENVIRONMENTAL AUDIT REPORT

Reference SOP No. & Title: 07-65 & Monitoring of Environment Performance

179	Are dedicated Environment cell established?	Yes	–	–	NA
180	Are all building terrace are free from contamination?	Yes	–	–	NA

Note:
* All permits are within validity
* All stacks discharge emissions are within limits.
* All pollution control board instructions are followed.

Audited By:	Reviewed By:	Approved By:
Name & Designation: V. Amit Kumar & Asst. Manager	**Name & Designation:** P. Raghavendra & DYm	**Name & Designation:** M. Venkata Anjaneyulu D.G.M
Signature:	**Signature:**	**Signature:**
Date: 29-Sep-2025.	**Date:** 29-Sep-2025	**Date:** 29/Sep/2025

Note : Check its validity before use

ANNEXURE-22

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tion leaders remained silent when the 5% increase was approved a year ago, and accused them of manufacturing political theater around a postponed Delhi meeting that lacked decision-making authority.The Minister outlined five parameters for fare calculations: OMR expenses, CPI, staff salaries, unit costs, and energy

deflected questions about demanding a new Fare Fixation Committee, stating Chief Minister Siddaramaiah and he would "do what is possible currently" to protect commuter interests.

Shivakumar criticized selective politicization of Bengaluru Metro compared to Delhi and Hyderabad systems, noting that neither state nor central governments possess direct fare-fixing powers under current legal frameworks.

manufacturing leadership while supporting Make in India and Aatmanirbhar Bharat objectives. Kumaraswamy emphasized that PLI 1.2 addresses critical gaps in high-value steel production,

reducing import dependence in strategic sectors including defence, railways, automobiles, and aerospace.

Incentive rates ranging from 4% to 15% over five

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Party Leaders PCC Role

i Minister and legal counsels.
questioned about Rahul
ni's involvement, he declined
ics: "Why are you so curious? I
ot just DCM but also KPCC
lent."Shivakumar emphasized
al role, noting he completes six
as Karnataka Pradesh
ess Committee chief on March
10. He described the meetings as routine duty to connect with MPs and leaders, sharing "difficulties, sorrows, joys and aspirations."The trip coincides with pre-budget meetings in his departments. Shivakumar clarified he would seek Chief Minister Siddaramaiah's permission before departing, downplaying concerns about scheduling conflicts.

Ballot papers: Karnataka BJP chief govt of manufacturing

Bengaluru, Feb 9 (TSIT) Karnataka BJP President Vijayendra Yediyurappa on Monday accused the Siddaramaiah-led Congress government of indulging in naked political opportunism by deciding to revert to ballot papers for local body elections.

In a statement, Vijayendra said the decision was aimed at manufacturing distrust rather than strengthening democracy. "After repeatedly questioning democratic institutions at the national level with the 'vote chori' slogan, they now appear intent on recreating the same suspicion within Karnataka. This is not about strengthening democracy, it is about manufacturing suspicion where none exists," he said.

He noted that in the 2023 Assembly elections, the people of Karnataka voted through Electronic Voting Machines (EVMs), and the 2024 by-elections also saw the use of EVMs without any controversy when the results were in favour of Congress. "If EVMs were reliable enough to bring them to power, how can they suddenly become unreliable for local body polls? This selective logic clearly exposes the hypocrisy behind the move," Vijayendra said.

The former Chief Minister added that the Supreme Court has consistently upheld the security and credibility of EVMs. "India's shift to EVMs was meant to move away from an era associated with booth capturing, invalid votes, delayed counting,

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Govt set to release new series of GDP, CPI, and IIP data: Minister

New Delhi, Feb 9 : After conducting a comprehensive exercise to enhance key data relevance, accuracy and international comparability, the government is set to release a new series of GDP, CPI and IIP (based on the new base year) on February 27, February 12 and May 28, respectively, the Parliament was informed on Monday.

Minister of State Rao Inderjit Singh told the Rajya Sabha that the Ministry of Statistics and Programme Implementation (MoSPI) decided on a comprehensive exercise for revision of the base year of the Gross Domestic Product (GDP), the Index of Industrial Production (IIP), and the Consumer Price Index (CPI) to enhance their relevance, accuracy and international comparability.

"Base year revision of GDP, CPI and IIP is guided by respective Technical Advisory Committees,

ಳಿ ವಾಹನ ದಟ್ಟಣೆ ತಪ್ಪಿಸಲು ಯೋಜನೆ ಮಾಡಲಾಗುವುದು. 700 ಕೋಟಿ ರೂ. ವೆಚ್ಚದ ವೈಟ್ ಟಾಪಿಂಗ್ 150 ಕಿ.ಮೀ. ಉದ್ದದ ಕಾಮಗಾರಿ ಮುಗಿಯುವ ಹಂತಕ್ಕೆ ಬಂದಿದೆ. 2ನೇ ಹಂತದಲ್ಲಿ 7,500 ಕೋಟಿ ರೂ. ವೆಚ್ಚದಲ್ಲಿ ಯೋಜನೆ ಶೀಘ್ರದಲ್ಲೇ ಪ್ರಾರಂಭವಾಗಲಿದೆ. 690 ಕೋಟಿ ರೂ. ವೆಚ್ಚದಲ್ಲಿ ಬ್ಲಾಕ್ ಟಾಪಿಂಗ್ ಕಾಮಗಾರಿ ಪ್ರಾರಂಭವಾಗಲಿದೆ ಎಂದು ಅವರು ಮಾಹಿತಿ ನೀಡಿದರು.

ಕೆ.ಆರ್.ಪುರಂನಿಂದ ಮೈಸೂರು ರಸ್ತೆವರೆಗಿನ ಟನಲ್ ರಸ್ತೆ ಯೋಜನೆಯ ಡಿಪಿಆರ್ ಪ್ರಗತಿಯ ಹಂತದಲ್ಲಿದೆ. ಬೆಂಗಳೂರು ಬಿಜಿನೆಸ್ ಕಾರಿಡಾರ್ ಯೋಜನೆಯಡಿ ಭೂಮಿ ಕಳೆದುಕೊಂಡವರಿಗೆ ಸೂಕ್ತ ಪರಿಹಾರದ ಯೋಜನೆ ಮೊದಲೇ ಮಾಡಿದ್ದರೆ 4-5 ಸಾವಿರ ಕೋಟಿ ರೂ.ಗಳಿಗೆ ಮುಗಿದು

ದೆ. ನ್ಯಾಯಲಯಕ್ಕೂ ಅಫಿಡವಿಟ್ ಸಲ್ಲಿಕೆ ಮಾಡಲಾಗಿದೆ. ನ್ಯಾಯಲಯವೂ ನಮಗೆ ಮಾಗದರ್ಶನ ನೀಡಿದೆ ಎಂದು ಶಿವಕುಮಾರ್ ಹೇಳಿದರು.

ಸಂತ್ರಸ್ತರು ಸಂತೋಷದಿಂದ ಪರಿಹಾರ ತೆಗೆದುಕೊಳ್ಳುತ್ತಿದ್ದಾರೆ ಎಂದು ಅವರು ತಿಳಿಸಿದರು.

ಪ್ರತಿಯೊಬ್ಬರೂ 3 ರಿಂದ 15 ಕೋಟಿ ರೂ.ವರೆಗೆ ಪರಿಹಾರ ತೆಗೆದುಕೊಳ್ಳುತ್ತಿದ್ದಾರೆ. ಮೊದಲನೇ ಹಂತದಲ್ಲಿ 129 ಕಿ.ಮೀ. ಇರಲಿದೆ. 2ನೇ ಹಂತದ ರಸ್ತೆ ಇಲೆಕ್ಟ್ರಾನಿಕ್ ಸಿಟಿಯಿಂದ ಮೈಸೂರು ರಸ್ತೆವರೆಗೆ ಇರಲಿದೆ. 9 ಸಾವಿರ ಕೋಟಿ ರೂ.ವೆಚ್ಚದ 44 ಕಿ.ಮೀ. ಉದ್ದದ ಡಬಲ್ ಡೆಕ್ಕರ್ ಯೋಜನೆಯ ಡಿಪಿಆರ್ ಸಿದ್ಧವಿದೆ. ಇದಕ್ಕೆ ಸದ್ಯದಲ್ಲೇ ಟೆಂಡರ್ ಕರೆಯಲಾಗುವುದು ಎಂದು ತಿಳಿಸಿದರು.

ಸೈಬರ್ ಅಪರಾಧ ಪತ್ತೆಗೆ ತಂತ್ರಜ್ಞಾನ ಅಗತ್ಯ: ಸೀಮಂತ್ ಕುಮಾರ್ ಸಿಂಗ್

ಬೆಂಗಳೂರು, ಫೆ.9: ಆಧುನಿಕ ಜಗತ್ತಿಗೆ ಸೈಬರ್ ಅಪರಾಧ ಸವಾಲು ತಂದೊಡ್ಡುತ್ತಿದ್ದು, ಈ ಹಿನ್ನೆಲೆಯಲ್ಲಿ ಅಪರಾಧ ಪ್ರಕರಣಗಳ ಪತ್ತೆಗಾಗಿ ತಂತ್ರಜ್ಞಾನ ಅಗತ್ಯವಾಗಿದೆ ಎಂದು ನಗರ ಪೊಲೀಸ್ ಆಯುಕ್ತ ಸೀಮಂತ್ ಕುಮಾರ್ ಸಿಂಗ್ ಹೇಳಿದ್ದಾರೆ.

ನಗರದ ಖಾಸಗಿ ಹೋಟೆಲ್‌ನಲ್ಲಿ ಗಹೋಯ್ ಉದ್ಯಮಗಳು ಮತ್ತು ಉದ್ಯಮಿಗಳಿಗಾಗಿ ಜಾಗತಿಕ ಸಂಘಟನೆ(ಜಿ-ಗೈವ್) ಏರ್ಪಡಿಸಿದ್ದ ಗಹೋಯ್ ಉದ್ಯಮಿಗಳ ಸಭೆ-2026 ಕಾರ್ಯಕ್ರಮವನ್ನು ಉದ್ಘಾಟಿಸಿ ಮಾತನಾಡಿದ ಅವರು, ಅಪರಾಧ ಪ್ರಕರಣಗಳ ಪತ್ತೆ ಹಚ್ಚಲು ವೆಬ್ ಕ್ಯಾಮರಾ, ಸಿಸಿಟಿವಿ, ಹಿಡನ್ ಕ್ಯಾಮರಾ ಮತ್ತಿತರ ಆಧುನಿಕ ತಂತ್ರಜ್ಞಾನ ಪರಿಕರಗಳು ಅಗತ್ಯವಾಗಿವೆ. ಈ ನಿಟ್ಟಿನಲ್ಲಿ ತಂತ್ರಜ್ಞಾನದ ಕೊಡುಗೆ ಹೆಚ್ಚಿದೆ ಎಂದು ನುಡಿದರು.

ಆಧುನಿಕ ಜಗತ್ತಿನಲ್ಲಿ ಡಿಜಿಟಲ್ ಅಪರಾಧಗಳು ಸವಾಲು ಆಗಿವೆ. ಆದರೆ, ಪೊಲೀಸ್ ಇದನ್ನು ಸಮರ್ಥವಾಗಿ ನಿಭಾಯಿಸುತ್ತಿದೆ. ಇದರ ಜತೆಗೆ ಯುವ ಉದ್ಯಮಿಗಳು, ತಂತ್ರಜ್ಞಾನ ಸೃಷ್ಟಿಕರ್ತರು ಸಮಾಜದ ಏಳಿಗೆಗೆ ಒತ್ತು ನೀಡಬೇಕು. ಅಪರಾಧ ರಹಿತ ಸಮಾಜ ನಿರ್ಮಾಣಕ್ಕೆ ಕೊಡುಗೆ ನೀಡಬೇಕು ಎಂದರು.

ಕಾರ್ಯಕ್ರಮದಲ್ಲಿ ಕರ್ನಾಟಕ ಡಿಜಿಟಲ್ ಇಕಾನಮಿ ಮಿಷನ್(ಕೆಡಿಇಎಂ) ಸಿಇಒ ಸಂಜೀವ್ ಗುಪ್ತಾ, ಸಾಫ್ಟ್ ವೇರ್ ಟೆಕ್ನಾಲಜಿ ಪಾರ್ಕ್ಸ್ ಆಫ್ ಇಂಡಿಯಾ (ಎಸ್‌ಟಿಪಿಐ) ಮಹಾನಿರ್ದೇಶಕ ಅರವಿಂದ್ ಕುಮಾರ್ ಲೈಫ್‌ರೇ ಇಂಕ್‌ನ ವ್ಯವಸ್ಥಾಪಕ ನಿರ್ದೇಶಕ ಮನೀಶ್ ಗುಪ್ತಾ, ಕಾಯಿನ್‌ಡಿಸಿ ಎಕ್ಸ್ ಸಂಸ್ಥಾಪಕ ಸುಮಿತ್ ಗುಪ್ತಾ, ಮುಂಬೈನ ವಾಶಿ ಗ್ರೂಪ್‌ನ ಸಿಎಫ್‌ಒ ಸಿಎ ಸಂಗಮ್ ಲಾಲ್ ಪ್ರಮುಖರಿದ್ದರು.

ವೃದ್ಧ ತಂದೆಯ ಆರೈಕೆ ಮಾಡದ ಪುತ್ರಿಯರು, 2.4 ಎಕರೆ ಜಮೀನಿನ ಗಿಫ್ಟ್ ಡೀಡ್ ರದ್ದುಪಡಿಸಿದ ಹೈಕೋರ್ಟ್

ಬೆಂಗಳೂರು, ಫೆ.9: ಜೀವನದ ಸಂಧ್ಯಾಕಾಲದಲ್ಲಿ ಚೆನ್ನಾಗಿ ನೋಡಿಕೊಳ್ಳುತ್ತಾರೆಂಬ ನಂಬಿಕೆಯಿಂದ ಜೀವನಾಧಾರವಾಗಿದ್ದ 2.4 ಎಕರೆ ಭೂಮಿಯನ್ನು ಪುತ್ರಿಯರಿಬ್ಬರ ಹೆಸರಿಗೆ ಮಾಡಿಕೊಟ್ಟಿದ್ದ ವೃದ್ಧರೊಬ್ಬರು, ನಂತರ ಪುತ್ರಿಯರು ತಮ್ಮನ್ನು ನಿರಾಶ್ರಿತನನ್ನಾಗಿ ಮಾಡಿದ್ದ ಹಿನ್ನೆಲೆಯಲ್ಲಿ ಗಿಫ್ಟ್ ಡೀಡ್ ರದ್ದು ಕೋರಿ ಸಲ್ಲಿಸಿದ್ದ ಅರ್ಜಿಯನ್ನು ಹೈಕೋರ್ಟ್ ಪುರಸ್ಕರಿಸಿದೆ.

ಹಿರಿಯ ನಾಗರಿಕರಿಗೆ ಅವರ ವೃದ್ಧಾಪ್ಯದಲ್ಲಿ ಮಕ್ಕಳು ಆರೈಕೆ ಮಾಡದ ಸಂದರ್ಭದಲ್ಲಿ ನ್ಯಾಯಾಲಯ ಅವರ ರಕ್ಷಣೆಗೆ ಧಾವಿಸಿ ಅವರ ಆಸ್ತಿಯನ್ನು ರಕ್ಷಿಸಿ, ಅವರ ಹಕ್ಕುಗಳನ್ನು ಮರಳಿ ದೊರಕಿಸಿಕೊಡಲಾಗುತ್ತದೆ ಎಂದು ನ್ಯಾಯಾಲಯ ಹೇಳಿದೆ.

ಹೆಬ್ಬೂರು ಹೋಬಳಿಯ ದೊಡ್ಡಗೊಲ್ಲಹಳ್ಳಿಯ ವೆಂಕಟಯ್ಯ (84)ಎಂಬವರು ಸಲ್ಲಿಸಿದ್ದ ಅರ್ಜಿ ಮಾನ್ಯ ಮಾಡಿರುವ ನ್ಯಾಯಮೂರ್ತಿ ಸೂರಜ್ ಗೋವಿಂದರಾಜ್ ಅವರಿದ್ದ ಏಕಸದಸ್ಯನ್ಯಾಯಪೀಠ, 2007ರ ಹಿರಿಯ ನಾಗರಿಕರ ಮತ್ತು ಪೋಷಕರ ನಿರ್ವಹಣಾ ಮತ್ತು ಕಲ್ಯಾಣ ಕಾಯ್ದೆಯನ್ನು ಅನ್ವಯಿಸಿ, ಕೃಷಿ ಭೂಮಿಯನ್ನು ಪುತ್ರಿಯರ ಹೆಸರಿಗೆ ಮಾಡಿಕೊಟ್ಟಿದ್ದ ಗಿಫ್ಟ್ ಡೀಡ್ ರದ್ದುಪಡಿಸಿದೆ.

ಪ್ರಕರಣವೇನು? ಸುಮಾರು 2.4 ಎಕರೆ ಕೃಷಿ ಭೂಮಿ ಹೊಂದಿದ್ದ ವೆಂಕಟಯ್ಯ, ತಮ್ಮನ್ನು ಚೆನ್ನಾಗಿ ನೋಡಿಕೊಳ್ಳುತ್ತೇವೆಂದು ಭರವಸೆ ನೀಡಿದ್ದ ಪುತ್ರಿಯರಾದ ಶಿವಮ್ಮ ಮತ್ತು ಪುಟ್ಟಮ್ಮ ಅವರ ಪರವಾಗಿ ಉಡುಗೊರೆ ಪತ್ರವನ್ನು ಮಾಡಿಕೊಟ್ಟು ಆಸ್ತಿಯನ್ನು ವರ್ಗಾವಣೆ ಮಾಡಿದ್ದರು. ಆನಂತರ, ಪುತ್ರಿಯರು ತಮ್ಮನ್ನು ನೋಡಿಕೊಳ್ಳಲು ವಿಫಲರಾಗಿದ್ದಾರೆಂದು ಅವರು ಆರೋಪಿಸಿದ್ದರಲ್ಲದೆ, ಹಿರಿಯ ನಾಗರಿಕರ ಕಾಯ್ದೆಯಡಿ, ಗಿಫ್ಟ್ ಡೀಡ್ ರದ್ದು ಕೋರಿ ಉಪವಿಭಾಗಾಧಿಕಾರಿ ನೇತೃತ್ವದ ನ್ಯಾಯಮಂಡಳಿ ಮುಂದೆ ಮನವಿ ಸಲ್ಲಿಸಿದ್ದರು. ಇದನ್ನು ವಜಾಗೊಳಿಸಿದ್ದ ನ್ಯಾಯಮಂಡಳಿ, ಉಡುಗೊರೆ ಪತ್ರದಲ್ಲಿ ಹೆಣ್ಣು ಮಕ್ಕಳು ತಮ್ಮನ್ನು ನೋಡಿಕೊಳ್ಳಲು ನಿರ್ಬಂಧವನ್ನು ಹೊಂದಿರುವ ಸ್ಪಷ್ಟ ಷರತ್ತು ಇಲ್ಲ ಎಂದು ತೀರ್ಪು ನೀಡಿತ್ತು. ಈ ಆದೇಶವನ್ನು ಜಿಲ್ಲಾಧಿಕಾರಿ ಸಹ ಎತ್ತಿಹಿಡಿದಿದ್ದರು.

ಅತ್ಯಾಚಾರ ಆರೋಪ
ರಕ್ಷಣಾ ಇಲಾಖೆ ಅಧಿಕಾರಿ ವಿರುದ್ಧದ ಪ್ರಕರಣಕ್ಕೆ ಹೈಕೋರ್ಟ್ ತಡೆಯಾಜ್ಞೆ

ಬೆಂಗಳೂರು, ಫೆ.9: ಶಾದಿ.ಕಾಂನಲ್ಲಿ ಪರಿಚಯವಾದ ವಿಚ್ಛೇದಿತ ಮಹಿಳೆಯನ್ನು ವರಿಸಿ, ಒಪ್ಪಿತ ಲೈಂಗಿಕ ಸಂಬಂಧ ಹೊಂದಿದ್ದರೂ ಅತ್ಯಾಚಾರ ಆರೋಪಕ್ಕೆ ಗುರಿಯಾಗಿದ್ದ ನಿವೃತ್ತಿ ಅಂಚಿನಲ್ಲಿರುವ ರಕ್ಷಣಾ ಇಲಾಖೆಯ ಅಧಿಕಾರಿಯೊಬ್ಬರ ವಿರುದ್ಧದ ಪ್ರಕರಣಕ್ಕೆ ಹೈಕೋರ್ಟ್ ತಡೆಯಾಜ್ಞೆ ನೀಡಿದೆ.

ಮಂಗಳೂರು ಮಹಿಳಾ ಪೊಲೀಸ್ ಠಾಣೆಯಲ್ಲಿ ದಾಖಲಾಗಿರುವ ಪ್ರಕರಣ ರದ್ದು ಕೋರಿ ಮಹಾರಾಷ್ಟ್ರದ ಮುಂಬೈ ನಿವಾಸಿಯಾದ ರಕ್ಷಣಾ ಇಲಾಖೆಯಲ್ಲಿ ಮುಖ್ಯ ವ್ಯವಸ್ಥಾಪಕರಾಗಿರುವ ಅಶೋಕ್ ಕುಮಾರ್ ಸಲ್ಲಿಸಿರುವ ಅರ್ಜಿಯನ್ನು ನ್ಯಾಯಮೂರ್ತಿ ಎಂ.ನಾಗಪ್ರಸನ್ನ ಅವರಿದ್ದ ಏಕಸದಸ್ಯ ನ್ಯಾಯಪೀಠ ಸೋಮವಾರ ವಿಚಾರಣೆ ನಡೆಸಿತು.

ಅರ್ಜಿದಾರರ ಪರ ವಕೀಲ ಎನ್.ಶ್ರೀನಿವಾಸ್ ವಾದ ಮಂಡಿಸಿ, ಅರ್ಜಿದಾರ ಮತ್ತು ದೂರುದಾರೆ ವಿಚ್ಛೇದಿತರಾಗಿದ್ದು, ಎರಡನೇ ಮದುವೆಯಾಗಿದ್ದಾರೆ. ಮದುವೆಯಾಗಿ ಎರಡು ದಿನಗಳ ಬಳಿಕ ಅರ್ಜಿದಾರರು ವೃತ್ತಿ ನಿಮಿತ್ತ ಮುಂಬೈಗೆ ಹೊರಟು ಹೋಗಿದ್ದಾರೆ. ಆ ಸಂದರ್ಭದಲ್ಲಿ ತಾನು ಗರ್ಭವತಿಯಾಗಿದ್ದೆ ಎನ್ನುವುದು ದೂರುದಾರೆಯ ಆರೋಪವಾಗಿದೆ. ಮುಂಬೈಗೆ ತೆರಳಿದ ಬಳಿಕ ಕರೆಗೆ ಪ್ರತಿಕ್ರಿಯಿಸುತ್ತಿಲ್ಲ, ಭ್ರೂಣ ತೆಗೆಸಲು ಒತ್ತಾಯಿಸುತ್ತಿದ್ದಾರೆ ಎಂಬುದು ಆರೋಪವಾಗಿದೆ. ಮದುವೆಯ ಬಳಿಕ ಅರ್ಜಿದಾರರಿಂದ ಎಲ್ಲ ಹಣವನ್ನು ದೂರುದಾರೆ ಕಿತ್ತುಕೊಂಡಿದ್ದಾರೆ ಎಂದು ತಿಳಿಸಿದರು.

ಇದಕ್ಕೆ ಪ್ರತಿಕ್ರಿಯಿಸಿದ ನ್ಯಾಯಪೀಠ, ಅರ್ಜಿದಾರರಿಗೆ 59 ವರ್ಷವಾಗಿದೆ. ದೂರುದಾರೆಗೆ 32 ವರ್ಷವಾಗಿದೆ. [illegible] ಅರ್ಜಿದಾರರು

DIPR/DK/KSMCA/155

ANNEXURE-28

O/c

Sai Make it better together

17th February 2026

To,

The commissioner,
Mahanagara Palike
Behind District Jail
Jilla Banjara Bhavan
Bidar,
Karnataka 585401

Sub: Intimation regarding the obtained the Environmental clearance (EC) No: **SEIAA 28 IND 2024,** received on 04-Feb-2026 for M/S Sai Life Sciences Limited., Unit-IV at plot No. 78C, 79A, 79B, 80A, 80B, 81A, 82, 130A, 133-Pl, 134 Pl, Kolhar Industrial area, & SY. NO. 280 of Chidri Village, Bidar Taluk and District-585403.

Ref: Environmental clearance (EC) No: SEIAA 28 IND 2024 received on 04-Feb-2026.

Respected Sir,

With reference to the above subject, Environmental clearance (EC) obtained for the M/S Sai Life Sciences Limited., Unit-IV, at plot No. 78C, 79A, 79B, 80A, 80B, 81A, 82, 130A, 133-Pl, 134 Pl, Kolhar Industrial area, & SY. NO. 280 of Chidri Village, Bidar Taluk and District-585403. We herewith submit the following documents for your record.
Kindly acknowledge receipt for the same.

Enclosed: Copy of EC

Thanking You

Yours faithfully,
For Sai Life Sciences Ltd.

ಆಯುಕ್ತರ ಜಾಜರ ಕಾರ್ಯಾಲಯ
ಮಾಹಾನಗರ ಪಾಲಿಕೆ, ಬೀದರ
20 FEB 2026
CITY CORPORATION
BIDAR

SAI LIFE SCIENCES LTD. BIDAR UNIT-IV

Authorised Signatory

O/C

Sai Make it better together

09th February 2026

To,

The commissioner,
Mahanagara Palike
Behind District Jail
Bidar,
Karnataka 585401

Sub: Intimation regarding the obtained the Environmental clearance (EC) No: **SEIAA 28 IND 2024**, received on 04-Feb-2026 for M/S Sai Life Sciences Limited., Unit-IV at plot No. 78C, 79A, 79B, 80A, 80B, 81A, 82, 130A, 133-Pl, 134 Pl, Kolhar Industrial area, & SY. NO. 280 of Chidri Village, Bidar Taluk and District-585403.

Ref: Environmental clearance (EC) No: SEIAA 28 IND 2024 received on 04-Feb-2026.

Respected Sir,

With reference to the above subject, Environmental clearance (EC) obtained for the M/S Sai Life Sciences Limited , Unit-IV, at plot No. 78C, 79A, 79B, 80A, 80B, 81A, 82, 130A, 133-Pl, 134 Pl, Kolhar Industrial area, & SY. NO. 280 of Chidri Village, Bidar Taluk and District-585403.We herewith submit the following documents for your record.

Kindly acknowledge receipt for the same.

Enclosed: Copy of EC

Thanking You

Yours faithfully,
For Sai Life Sciences Ltd.

Sai Life Sciences Ltd. BIDAR UNIT-IV

Authorised Signatory

16/2/2026

Sai Make it better together

09th February 2026

To,
The Additional Director,
Regional office (Southern Zone),
Ministry of Environment, Forest and Climate Change,
Kendriya Sadan, 4th Floor, E&F Wings,
17th Main Road, 2nd Block, Koramangala,
Bangalore – 560034.

Sub: Intimation regarding the obtained the Environmental clearance (EC) No: **SEIAA 28 IND 2024,** received on 04-Feb-2026 for M/S Sai Life Sciences Limited., Unit-IV at plot No. 78C, 79A, 79B, 80A, 80B, 81A, 82, 130A, 133-Pl, 134 Pl, Kolhar Industrial area, & SY. NO. 280 of Chidri Village, Bidar Taluk and District-585403.

Ref: Environmental clearance (EC) No: SEIAA 28 IND 2024 received on 04-Feb-2026.

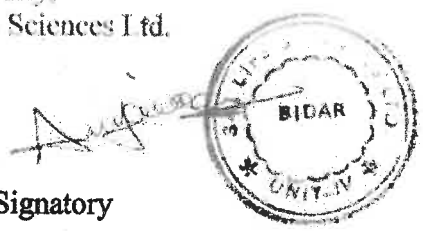
Respected Sir,

With reference to the above subject, Environmental clearance (EC) obtained for the M/S Sai Life Sciences Limited., Unit-IV, at plot No. 78C, 79A, 79B, 80A, 80B, 81A, 82, 130A, 133-Pl, 134 Pl, Kolhar Industrial area, & SY. NO. 280 of Chidri Village, Bidar Taluk and District-585403. We herewith submit the following documents for your record.
Kindly acknowledge receipt for the same.

Enclosed: Copy of EC

Thanking You

Yours faithfully,
For Sai Life Sciences Ltd.

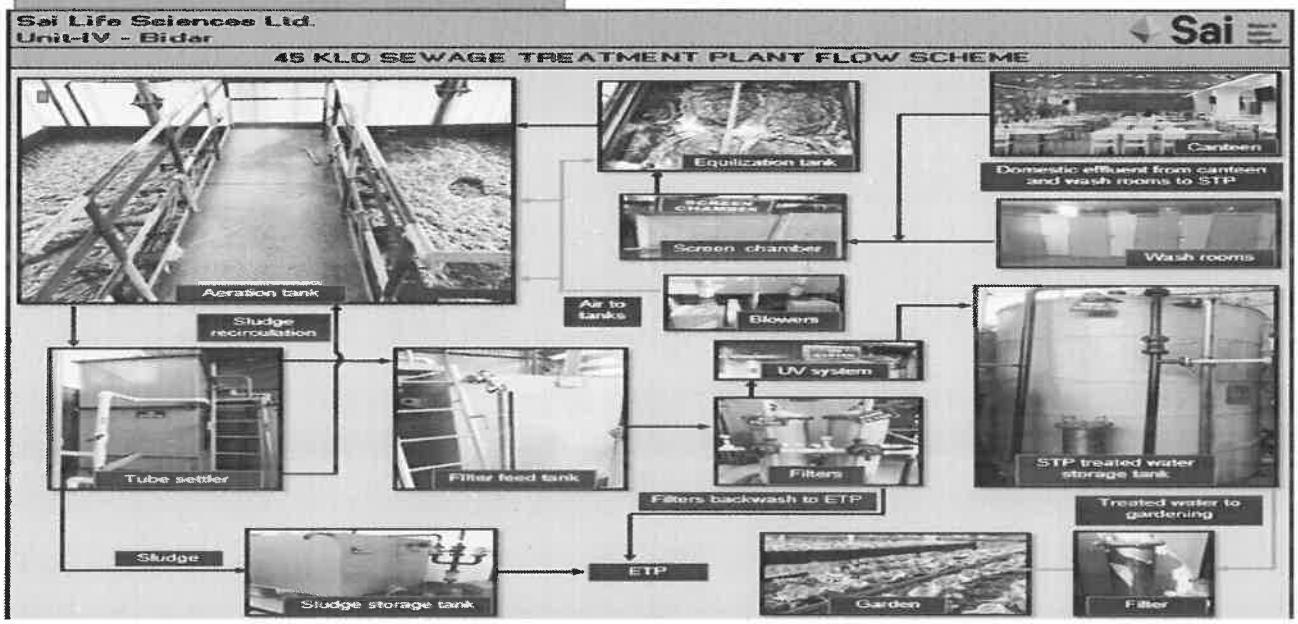


Authorised Signatory

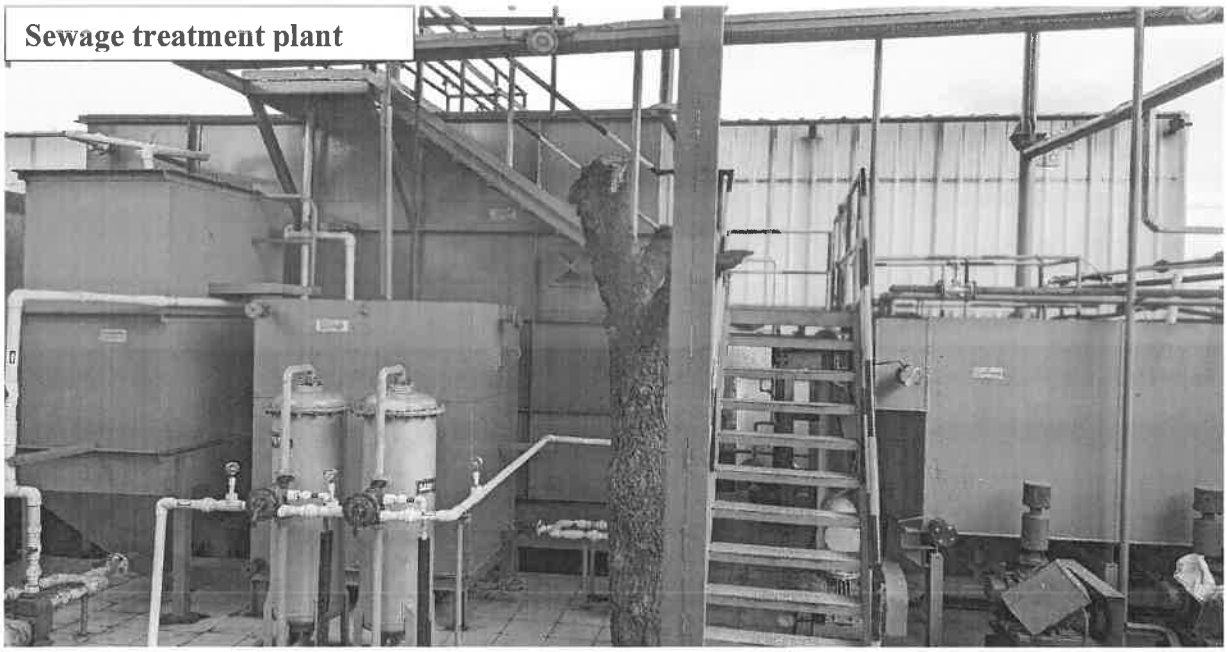
Environmental clearance No. SEIAA 28 IND 2024, received on 04-Feb-2026.
Compliance report of EC Condition from October-2025 to March-2026

Annexure -29
STP plant process flow scheme

STP plant flow scheme



Sewage treatment plant



Environmental clearance No. SEIAA 28 IND 2024, received on 04-Feb-2026.
Compliance report of EC Condition from October-2025 to March-2026

Anneure-30
Image of Environmental laboratory

Environmental clearance No. SEIAA 28 IND 2024, received on 04-Feb-2026.
Compliance report of EC Condition from October-2025 to March-2026

Annexure -31
Photograph of Hazardous waste & Non-hazardous waste storage area.

Sai Life Sciences Limited

Unit-IV

Environmental clearance No. SEIAA 28 IND 2024, received on 04-Feb-2026.
Compliance report of EC Condition from October-2025 to March-2026

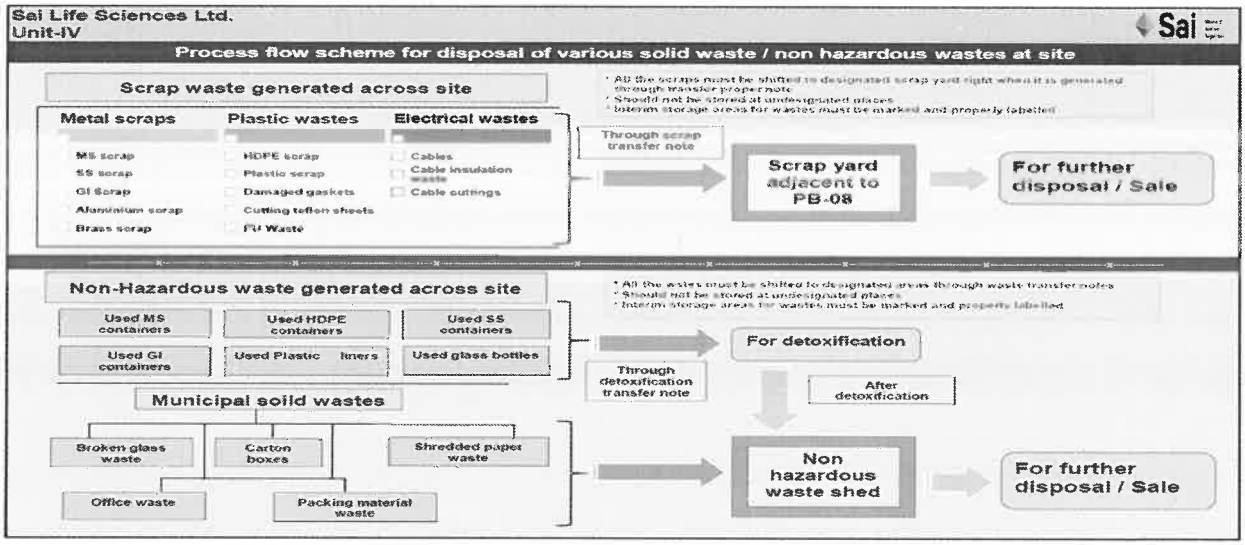
Non-hazardous waste storage area.

Sai Life Sciences Limited

Unit-IV

Environmental clearance No. SEIAA 28 IND 2024, received on 04-Feb-2026.
Compliance report of EC Condition from October-2025 to March-2026

Non-hazardous waste storage area.



Environmental clearance No. SEIAA 28 IND 2024, received on 04-Feb-2026.
Compliance report of EC Condition from October-2025 to March-2026

Annexure -32
Photographs of condenser provided to solvent storage tank

SUMS TECHNO LABS PRIVATE LIMITED

[Analytical & Environment]

Recognized by MoEF

ANALYSIS REPORT OF AMBIENT AIR QUALITY

Report No :STLPL/AA/2026/03/01	Date of Sampling	11.03.2026
Name of the Industry : M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.	Date of Receipt	12.03.2026
	Date of Analysis Started	13.03.2026
	Date of Analysis Completed	16.03.2026
Name of Location : Near Maingate & Security area	Date of Report	16.03.2026
	Equipment name	Combo sampler
Particulars of Sample Collected : Ambient	Model No	112
	Calibration Valid upto	8/9/2026
	Sampling method	IS: 5182
Environmental Condition : Normal		

RESULTS

Sl. No	PARAMETERS	PROTOCOL	UNITS	RESULTS	NAAQ STANDARDS
01	Particulate Matter as (PM_{10})	IS 5182 (Part 23) : 2006(Reaffirmed-2014)	µg/m3	78.2	100
02	Particulate Matter as ($PM_{2.5}$)	IS 5182 (Part 23) : 2006(Reaffirmed-2014)	µg/m3	24.3	60
03	Sulphur Dioxide	IS:5182 (Part 2)	µg/m3	21.4	80.0
04	Nitrogen Dioxide	IS:5182 (Part 6) 2006	µg/m3	17.6	80.0
05	Carbon Monoxide	IS:5182 (Part 10)	mg/m3	1.7	2.0
06	Lead (Pb)	IS:5182 (Part 22) 2006	µg/m3	0.5	1.0
07	Arsenic (As)	CPCB Manual	Ng/m3	BDL	6.0
08	Nickel (Ni)	CPCB Manual	Ng/m3	BDL	20.0
09	Ozone (O3)	CPCB Manual	µg/m3	14.4	100.0
10	Ammonia (NH3)	CPCB Manual	µg/m3	12.5	400.0
11	Benzene (C6H6)	IS:5182 (Part 11)	µg/m3	BDL	5.0
12	Benzo (a),pyrene (BaP)	IS:5182 Part 12)	Ng/m3	BDL	1.0

INFERENCE	Report Status:-The above tested results are within the limits

Analysed by
Anand N
Environmental Engineer

Sums Techno Labs Pvt. Ltd. HOSPET

Checked by
25-Mar-2026

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

Head Office: 15-DP2, KIADB, Sankalapura Industrial Area, Ballari Road, Hosapete – 583201, Vijayanagara District, Karnataka, Tel/Fax No. 08394-265084, Cell: +91-8884494244/261/250/239,
E-mail: technolabs@sums.org.in, sums.hpt@gmail.com, Website: www.sums.org.in

SUMS TECHNO LABS PRIVATE LIMITED

[Analytical & Environment]
Recognized by MoEF

ANALYSIS REPORT OF AMBIENT AIR QUALITY

Report No :STLPL/AA/2026/03/02	Date of Sampling	11.03.2026
Name of the Industry : M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.	Date of Receipt	12.03.2026
	Date of Analysis Started	13.03.2026
	Date of Analysis Completed	16.03.2026
Name of Location :Near ETP & Boiler Area	Date of Report	16.03.2026
	Equipment Name	Combo sampler
Particulars of Sample Collected : Ambient	Model No	112
	Calibration Valid upto	8/9/2026
	Sampling method	IS: 5182
Environmental Condition : Normal		

RESULTS

Sl. No	PARAMETERS	PROTOCOL	UNITS	RESULTS	NAAQ STANDARDS
01	Particulate Matter as (PM_{10})	IS 5182 (Part 23) : 2006(Reaffirmed-2014)	µg/m3	86.7	100
02	Particulate Matter as ($PM_{2.5}$)	IS 5182 (Part 23) : 2006(Reaffirmed-2014)	µg/m3	23.9	60
03	Sulphur Dioxide	IS:5182 (Part 2)	µg/m3	18.6	80.0
04	Nitrogen Dioxide	IS:5182 (Part 6) 2006	µg/m3	16.6	80.0
05	Carbon Monoxide	IS:5182 (Part 10)	mg/m3	1.5	2.0
06	Lead (Pb)	IS:5182 (Part 22) 2006	µg/m3	0.7	1.0
07	Arsenic (As)	CPCB Manual	Ng/m3	BDL	6.0
08	Nickel (Ni)	CPCB Manual	Ng/m3	BDL	20.0
09	Ozone (O3)	CPCB Manual	µg/m3	11.9	100.0
10	Ammonia (NH3)	CPCB Manual	µg/m3	12.2	400.0
11	Benzene (C6H6)	IS:5182 (Part 11)	µg/m3	BDL	5.0
12	Benzo (a).pyrene (BaP)	IS:5182 Part 12)	Ng/m3	BDL	1.0

INFERENCE	Report Status:-The above tested results are within the limits

Analysed by
Anand N
Environmental Engineer

Sums Techno Labs Pvt. Ltd. HOSPET

Checked by
25-May-26

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

Head Office: 15-DP2, KIADB, Sankalapura Industrial Area, Ballari Road, Hosapete – 583201, Vijayanagara District, Karnataka, Tel/Fax No. 08394-265084, Cell: +91-8884494244/261/250/239,
E-mail: technolabs@sums.org.in, sums.hpt@gmail.com, Website: www.sums.org.in

SUMS TECHNO LABS PRIVATE LIMITED

[Analytical & Environment]
Recognized by MoEF

ANALYSIS REPORT OF AMBIENT AIR QUALITY

Report No : STLPL/AA/2026/03/03	Date of Sampling	11.03.2026
Name of the Industry : M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.	Date of Receipt	12.03.2026
	Date of Analysis Started	13.03.2026
	Date of Analysis Completed	16.03.2026
Name of Location : Near Wear House	Date of Report	16.03.2026
	Equipment Name	Combo sampler
Particulars of Sample Collected : Ambient	Model No	112
	Calibration Valid upto	8/9/2026
	Sampling method	IS: 5182
Environmental Condition : Normal		

RESULTS

Sl. No	PARAMETERS	PROTOCOL	UNITS	RESULTS	NAAQ STANDARDS
01	Particulate Matter as (PM_{10})	IS 5182 (Part 23) : 2006(Reaffirmed-2014)	µg/m3	69.8	100
02	Particulate Matter as ($PM_{2.5}$)	IS 5182 (Part 23) : 2006(Reaffirmed-2014)	µg/m3	22.4	60
03	Sulphur Dioxide	IS:5182 (Part 2)	µg/m3	17.5	80.0
04	Nitrogen Dioxide	IS:5182 (Part 6) 2006	µg/m3	15.4	80.0
05	Carbon Monoxide	IS:5182 (Part 10)	mg/m3	1.6	2.0
06	Lead (Pb)	IS:5182 (Part 22) 2006	µg/m3	0.4	1.0
07	Arsenic (As)	CPCB Manual	Ng/m3	BDL	6.0
08	Nickel (Ni)	CPCB Manual	Ng/m3	BDL	20.0
09	Ozone (O3)	CPCB Manual	µg/m3	13.7	100.0
10	Ammonia (NH3)	CPCB Manual	µg/m3	11.8	400.0
11	Benzene (C6H6)	IS:5182 (Part 11)	µg/m3	BDL	5.0
12	Benzo (a),pyrene (BaP)	IS:5182 Part 12)	Ng/m3	BDL	1.0

INFERENCE	Report Status:-The above tested results are within the limits

Anand
Analysed by
Anand N
Environmental Engineer

Sums Techno Labs Pvt. Ltd. HOSPET

Checked by
25-Mar-2026

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

Head Office: 15-DP2, KIADB, Sankalapura Industrial Area, Ballari Road, Hosapete – 583201, Vijayanagara District, Karnataka, Tel/Fax No. 08394-265084, Cell: +91-8884494244/261/250/239,
E-mail: technolabs@sums.org.in, sums.hpt@gmail.com, Website: www.sums.org.in

SUMS TECHNO LABS PRIVATE LIMITED

[Analytical & Environment]
Recognized by MoEF

ANALYSIS REPORT OF AMBIENT AIR QUALITY

Report No : STLPL/AA/2026/03/04		Date of Sampling	11.03.2026
Name of the Industry : M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.		Date of Receipt	12.03.2026
		Date of Analysis Started	13.03.2026
		Date of Analysis Completed	16.03.2026
Name of Location : Near PB-09		Date of Report	16.03.2026
		Equipment Name	Combo sampler
Particulars of Sample Collected: Ambient		Model No	112
		Calibration valid Upto	8/9/2026
		Sampling method	IS: 5182
Environmental Condition : Normal			

RESULTS

Sl. No	PARAMETERS	PROTOCOL	UNITS	RESULTS	NAAQ STANDARDS
01	Particulate Matter as (PM_{10})	IS 5182 (Part 23) : 2006(Reaffirmed-2014)	µg/m3	74.7	100
02	Particulate Matter as ($PM_{2.5}$)	IS 5182 (Part 23) : 2006(Reaffirmed-2014)	µg/m3	24.2	60
03	Sulphur Dioxide	IS:5182 (Part 2)	µg/m3	21.3	80.0
04	Nitrogen Dioxide	IS:5182 (Part 6) 2006	µg/m3	18.4	80.0
05	Carbon Monoxide	IS:5182 (Part 10)	mg/m3	1.6	2.0
06	Lead (Pb)	IS:5182 (Part 22) 2006	µg/m3	0.6	1.0
07	Arsenic (As)	CPCB Manual	Ng/m3	BDL	6.0
08	Nickel (Ni)	CPCB Manual	Ng/m3	BDL	20.0
09	Ozone (O3)	CPCB Manual	µg/m3	13.2	100.0
10	Ammonia (NH3)	CPCB Manual	µg/m3	12.5	400.0
11	Benzene (C6H6)	IS:5182 (Part 11)	µg/m3	BDL	5.0
12	Benzo (a),pyrene (BaP)	IS:5182 Part 12)	Ng/m3	BDL	1.0

INFERENCE	Report Status:-The above tested results are within the limits

Anand

Analysed by
Anand N
Environmental Engineer

Sums Techno Labs Pvt. Ltd. HOSPET

Checked by

25-mar-2026

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

Head Office: 15-DP2, KIADB, Sankalapura Industrial Area, Ballari Road, Hosapete – 583201, Vijayanagara District, Karnataka, Tel/Fax No. 08394-265084, Cell: +91-8884494244/261/250/239,
E-mail: technolabs@sums.org.in, sums.hpt@gmail.com, Website: www.sums.org.in

SUMS TECHNO LABS PRIVATE LIMITED

[Analytical & Environment]
Recognized by MoEF

AMBIENT NOISE LEVEL MONITORING REPORT

01	Name of the industry	M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.
02	Particulars of Sample collected	Sound Level Monitoring
03	Sample Number	STLPL/N/2026/03/06
04	Equipment Name	Sound level meter
05	Calibration Valid upto	8/9/2026
06	Report Issued Date	14/03/2026

RESULTS

Sl.No	LOCATIONS	Date	Time Frequency	Parameters			Limits as Per KSPCB	Protocol
				Min.	Max.	Average L_{EQ} in dB(A)		
01	Near Security Main Gate	11/03/26	10:00pm to 06:00am	61.6	66.8	64.2	70dB(A) for Night Time	IS- 9989-1981 (Reaffirmed 2008)
02	Near DG Area	11/03/26	10:00pm to 06:00am	66.6	67.4	67.0		
03	Compressor Room	11/03/26	10:00pm to 06:00am	64.7	68.6	66.8		
04	Boiler House	11/03/26	10:00pm to 06:00am	62.5	66.7	64.6		
05	Near PB-11	12/03/26	10:00pm to 06:00am	64.2	67.8	66.0		
06	ETP Area	12/03/26	10:00pm to 06:00am	63.4	65.6	64.5		
07	Near Canteen	12/03/26	10:00pm to 06:00am	60.3	63.1	61.7		
08	Near Service Gate – 2	12/03/26	10:00pm to 06:00am	61.7	64.8	63.2		
09	Out side KIADB road	13/03/26	10:00pm to 06:00am	63.8	67.5	65.6		
10	Near Service Gate – 3	13/03/26	10:00pm to 06:00am	62.4	66.7	64.5		
11	Near Production Blocks	13/03/26	10:00pm to 06:00am	59.7	63.6	61.6		
12	Work Shop Area	13/03/26	10:00pm to 06:00am	63.6	66.7	65.1		

INFERENCE	Report Status:-The above tested results are within the limits

Analysed by
Anand N
Environmental Engineer

Sums Techno Labs Pvt. Ltd. HOSPET

Checked by
25-Mar-2026

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

Head Office: 15-DP2, KIADB, Sankalapura Industrial Area, Ballari Road, Hosapete – 583201, Vijayanagara District, Karnataka, Tel/Fax No. 08394-265084, Cell: +91-8884494244/261/250/239,
E-mail: technolabs@sums.org.in, sums.hpt@gmail.com, Website: www.sums.org.in

SUMS TECHNO LABS PRIVATE LIMITED

[Analytical & Environment]
Recognized by MoEF

AMBIENT NOISE LEVEL MONITORING REPORT

01	Name of the industry	M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.
02	Particulars of Sample collected	Sound Level Monitoring
03	Sample Number	STLPL/N/2026/03/05
04	Equipment Name	Sound level meter
05	Calibration Valid upto	8/9/2026
06	Report Issued Date	14/03/2026

RESULTS

Sl.No	LOCATIONS	Date	Time Frequency	Parameters			Limits as Per KSPCB	Protocol
				Min.	Max.	Average L_{EQ} in dB(A)		
01	Near Security Main Gate	11/03/26	06:00am to 10:00pm	64.7	66.8	65.7	75dB(A) for Day Time	IS- 9989-1981 (Reaffirmed 2008)
02	Near DG Area	11/03/26	06:00am to 10:00pm	68.3	70.4	69.3		
03	Compressor Room	11/03/26	06:00am to 10:00pm	69.5	71.6	70.5		
04	Boiler House	11/03/26	06:00am to 10:00pm	65.6	70.4	68.0		
05	Near PB-11	12/03/26	06:00am to 10:00pm	66.3	68.4	67.3		
06	ETP Area	12/03/26	06:00am to 10:00pm	68.7	70.3	69.3		
07	Near Canteen	12/03/26	06:00am to 10:00pm	64.8	68.7	66.7		
08	Near Service Gate – 2	12/03/26	06:00am to 10:00pm	67.2	69.9	68.5		
09	Out side KIADB road	13/03/26	06:00am to 10:00pm	62.4	66.8	64.6		
10	Near Service Gate – 3	13/03/26	06:00am to 10:00pm	67.7	71.2	69.4		
11	Near Production Blocks	13/03/26	06:00am to 10:00pm	64.8	66.9	65.8		
12	Work Shop Area	13/03/26	06:00am to 10:00pm	66.3	69.6	67.9		

INFERENCE	Report Status:-The above tested results are within the limits

Analysed by
Anand N
Environmental Engineer

Sums Techno Labs Pvt. Ltd. HOSPET

Checked by
25-mar-2026

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

Head Office: 15-DP2, KIADB, Sankalapura Industrial Area, Ballari Road, Hosapete – 583201, Vijayanagara District, Karnataka, Tel/Fax No. 08394-265084, Cell: +91-8884494244/261/250/239,
E-mail: technolabs@sums.org.in, sums.hpt@gmail.com, Website: www.sums.org.in

SUMS TECHNO LABS PRIVATE LIMITED

[Analytical & Environment]
Recognized by MoEF

ANALYSIS REPORT OF SOURCE EMISSION

1	Name of the Industry	M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.
2	Stack Location	Boiler 10TPH (DCFB02)
3	Sample Collected By	By Us
4	Date of Sample Collection	12/03/2026
5	Particulars of the Instrument Used	Vayubodhan Stack Kit
6	Model	VSS1
7	Calibration valid upto	8/9/2026
8	Date of Sample Receipt	13/03/2026
9	Sample Number	STLPL/SE/2026/03/13
10	Date of Analysis Started	14/03/2026
11	Date of Analysis Completed	16/03/2026
12	Environmental Condition	Normal
13	Sampling Method	IS:11255 (Part-3):2008
14	Report Issued Date	16/03/2026

DATA COLLECTED DETAILS

Monometer Reading (H) mm (Average)	4.8
Stack Gas Temperature (^{0}C)	112
Ambient Temperature (^{0}C)	31
Stack Gas Velocity (m/s)	8.2
Rate of Sampling	27.6
Nozzle Used	3/8" dia = 7.13 x 10^{-5}
Pitot Tube Constant	0.836
Period of Sampling in Minutes	57.9
Fuel Used	Coal
Diameter (m)	0.9
Cross Sectional Area of Stack (m^2)	0.636
Flow/Discharge rate (Nm^3/hr)	14824.71

RESULTS

Sl. No.	Parameters	Unit	Result	Protocol Indian Standard Part No.& Year	Limits as per KSPCB
1	Particulate Matter as PM	mg/Nm^3	55.4	IS:11255 (Part-1)1985 Reaffirmed 2012	150
2	Sulfur dioxide as SO_2	mg/Nm^3	282.6	IS:11255 (Part-2)1985 Reaffirmed 2012	600
3	Oxides of Nitrogen NO_x	mg/Nm^3	153.8	IS:11255 (Part-2)1985 Reaffirmed 2012	300
INFERENCE	As per KSPCB Limits, Report Status:-The measured values for the above parameters are within the limits.				

Analysed by
Anand N
Environmental Engineer

Sums Techno Labs Pvt. Ltd., HOSPET

Checked by

25-mar-2026

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

Head Office: 15-DP2, KIADB, Sankalapura Industrial Area, Ballari Road, Hosapete – 583201, Vijayanagara District, Karnataka, Tel/Fax No. 08394-265084, Cell: +91-8884494244/261/250/239,
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SUMS TECHNO LABS PRIVATE LIMITED

[Analytical & Environment]
Recognized by MoEF

ANALYSIS REPORT OF SOURCE EMISSION

1	Name of the Industry	M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.
2	Stack Location	Boiler 5TPH (DCFB01)
3	Sample Collected By	By Us
4	Date of Sample Collection	13/03/2026
5	Particulars of the Instrument Used	Vayubodhan Stack Kit
6	Model	VSS1
7	Calibration Valid upto	8/9/2026
8	Date of Sample Receipt	14/03/2026
9	Sample Number	STLPL/SE/2026/03/14
10	Date of Analysis Started	16/03/2026
11	Date of Analysis Completed	17/03/2026
12	Environmental Condition	Normal
13	Sampling Method	IS:11255 (Part-3):2008
14	Report Issued Date	17/03/2026

DATA COLLECTED DETAILS

Monometer Reading (H) mm (Average)	4.1
Stack Gas Temperature (^{0}C)	103
Ambient Temperature (^{0}C)	32
Stack Gas Velocity (m/s)	7.5
Rate of Sampling	26.0
Nozzle Used	3/8" dia = 7.13×10^{-5}
Pitot Tube Constant	0.836
Period of Sampling in Minutes	61.5
Fuel Used	Coal
Diameter (m)	0.9
Cross Sectional Area of Stack (m^2)	0.636
Flow/Discharge rate (Nm^3/hr)	13929.41

RESULTS

Sl. No.	Parameters	Unit	Result	Protocol Indian Standard Part No.& Year	Limits as per KSPCB
1	Particulate Matter as PM	mg/Nm^3	69.5	IS:11255 (Part-1)1985 Reaffirmed 2012	150
2	Sulfur dioxide as SO_2	mg/Nm^3	91.3	IS:11255 (Part-2)1985 Reaffirmed 2012	600
3	Oxides of Nitrogen NO_x	mg/Nm^3	69.4	IS:11255 (Part-2)1985 Reaffirmed 2012	300
INFERENCE	As per KSPCB Limits, Report Status:-The measured values for the above parameters are within the limits.				

Analysed by
Anand N
Environmental Engineer

Sums Techno Labs Pvt. Ltd. HOSPET

Checked by
25-mar-2026

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

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SUMS TECHNO LABS PRIVATE LIMITED

[Analytical & Environment]
Recognized by MoEF

ANALYSIS REPORT OF SOURCE EMISSION

1	Name of the Industry	M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.
2	Stack Location	Boiler 2TPH (DOFB03)
3	Sample Collected By	By Us
4	Date of Sample Collection	14/03/2026
5	Particulars of the Instrument Used/Calibration Details	Vayubodhan Stack Kit
6	Model	VSS1
7	Calibration Valid upto	8/9/2026
8	Date of Sample Receipt	15/03/2026
9	Sample Number	STLPL/SE/2026/03/15
10	Date of Analysis Started	16/03/2026
11	Date of Analysis Completed	17/03/2026
12	Environmental Condition	Normal
13	Sampling Method	IS:11255 (Part-3):2008
14	Report Issued Date	17/03/2026

DATA COLLECTED DETAILS

Monometer Reading (H) mm (Average)	3.4
Stack Gas Temperature (^{0}C)	80
Ambient Temperature (^{0}C)	31
Stack Gas Velocity (m/s)	6.6
Rate of Sampling	24.3
Nozzle Used	3/8" dia = 7.13×10^{-5}
Pitot Tube Constant	0.836
Period of Sampling in Minutes	65.8
Fuel Used	HSD
Diameter (m)	0.5
Cross Sectional Area of Stack (m^2)	0.196
Flow/Discharge rate (Nm^3/hr)	4010.52

RESULTS

Sl. No.	Parameters	Unit	Result	Protocol Indian Standard Part No.& Year	Limits as per KSPCB
1	Particulate Matter as PM	mg/Nm^3	72.6	IS:11255 (Part-1)1985 Reaffirmed 2012	150
2	Sulfur dioxide as SO_2	mg/Nm^3	55.4	IS:11255 (Part-2)1985 Reaffirmed 2012	600
3	Oxides of Nitrogen NO_x	mg/Nm^3	41.8	IS:11255 (Part-2)1985 Reaffirmed 2012	300
INFERENCE	As per KSPCB Limits, Report Status:-The measured values for the above parameters are within the limits.				

Analysed by
Anand N
Environmental Engineer

Sums Techno Labs Pvt. Ltd. HOSPET

Checked by
25-Mar-2026

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

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SUMS TECHNO LABS PRIVATE LIMITED

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ANALYSIS REPORT OF SOURCE EMISSION

1	Name of the Industry	M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.
2	Stack Location	Thermic Fluid Heater-1
3	Sample Collected By	By Us
4	Date of Sample Collection	17/03/2026
5	Particulars of the Instrument Used	Vayubodhan stack kit (VSS1)
6	Model	VSS1
7	Calibration Valid upto	8/9/2026
8	Date of Sample Receipt	18/03/2026
9	Sample Number	STLPL/SE/2026/03/16
10	Date of Analysis Started	20/03/2026
11	Date of Analysis Completed	21/03/2026
12	Environmental Condition	Normal
13	Sampling Method	IS:11255 (Part-3):2008
14	Report Issued Date	21/03/2026

DATA COLLECTED DETAILS

Monometer Reading (H) mm (Average)	3.2
Stack Gas Temperature (^{0}C)	67
Ambient Temperature (^{0}C)	32
Stack Gas Velocity (m/s)	6.3
Rate of Sampling	24.1
Nozzle Used	3/8" dia = 7.13×10^{-5}
Pitot Tube Constant	0.836
Period of Sampling in Minutes	66.3
Fuel Used	Diesel
Diameter (m)	0.5
Cross Sectional Area of Stack (m^2)	0.196
Flow/Discharge rate (Nm^3/hr)	3987.67

RESULTS

Sl. No.	Parameters	Unit	Result	Protocol Indian Standard Part No.& Year	Limits as per KSPCB
1	Particulate Matter as PM	mg/Nm^3	71.6	IS:11255 (Part-1)1985 Reaffirmed 2012	150
2	Sulfur dioxide as SO_2	mg/Nm^3	27.5	IS:11255 (Part-2)1985 Reaffirmed 2012	100
3	Oxides of Nitrogen NO_x	mg/Nm^3	20.3	IS:11255 (Part-2)1985 Reaffirmed 2012	50
INFERENCE	As per KSPCB Limits, Report Status:-The measured values for the above parameters are within the limits.				

Analysed by
Anand N
Environmental Engineer

Sums Techno Labs Pvt. Ltd. HOSPET

checked by

25-mar-2026

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

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SUMS TECHNO LABS PRIVATE LIMITED

[Analytical & Environment]
Recognized by MoEF

ANALYSIS REPORT OF SOURCE EMISSION

1	Name of the Industry	M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.
2	Stack Location	Thermic Fluid Heater-2
3	Sample Collected By	By Us
4	Date of Sample Collection	17/03/2026
5	Particulars of the Instrument Used	Vayubodhan stack kit (VSS1)
6	Model	VSS1
7	Calibration Valid upto	8/9/2026
8	Date of Sample Receipt	18/03/2026
9	Sample Number	STLPL/SE/2026/03/17
10	Date of Analysis Started	20/03/2026
11	Date of Analysis Completed	21/03/2026
12	Environmental Condition	Normal
13	Sampling Method	IS:11255 (Part-3):2008
14	Report Issued Date	21/03/2026

DATA COLLECTED DETAILS

Monometer Reading (H) mm (Average)	3.4
Stack Gas Temperature (^{0}C)	70
Ambient Temperature (^{0}C)	31
Stack Gas Velocity (m/s)	6.5
Rate of Sampling	24.6
Nozzle Used	3/8" dia = 7.13×10^{-5}
Pitot Tube Constant	0.836
Period of Sampling in Minutes	65.0
Fuel Used	Diesel
Diameter (m)	0.5
Cross Sectional Area of Stack (m^2)	0.196
Flow/Discharge rate (Nm^3/hr)	4064.91

RESULTS

Sl. No.	Parameters	Unit	Result	Protocol Indian Standard Part No.& Year	Limits as per KSPCB
1	Particulate Matter as PM	mg/Nm^3	74.8	IS:11255 (Part-1)1985 Reaffirmed 2012	150
2	Sulfur dioxide as SO_2	mg/Nm^3	26.7	IS:11255 (Part-2)1985 Reaffirmed 2012	100
3	Oxides of Nitrogen NO_x	mg/Nm^3	19.5	IS:11255 (Part-2)1985 Reaffirmed 2012	50
INFERENCE	As per KSPCB Limits, Report Status:-The measured values for the above parameters are within the limits.				

Analysed by
Anand N
Environmental Engineer

Sums Techno Labs Pvt. Ltd., HOSPET

Checked by
25-Mar-2026

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

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ANALYSIS REPORT OF SOURCE EMISSION

1	Name of the Industry	M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.
2	Stack Location	750KVA DG Set
3	Sample Collected By	By Us
4	Date of Sample Collection	11/03/2026
5	Particulars of the Instrument Used	Vayubodhan stack kit (VSS1)
6	Model	VSS1
7	Calibration Valid upto	8/9/2026
8	Date of Sample Receipt	12/03/2026
9	Sample Number	STLPL/SE/2026/03/19
10	Date of Analysis Started	13/03/2026
11	Date of Analysis Completed	14/03/2026
12	Environmental Condition	Normal
13	Sampling Method	IS:11255 (Part-3):2008
14	Report Issued Date	14/03/2026

DATA COLLECTED DETAILS

Monometer Reading (H) mm (Average)	4.0
Stack Gas Temperature (^{0}C)	127
Ambient Temperature (^{0}C)	34
Stack Gas Velocity (m/s)	7.6
Rate of Sampling	24.9
Nozzle Used	3/8" dia = 7.13×10^{-5}
Pitot Tube Constant	0.836
Period of Sampling in Minutes	64.2
Fuel Used	Diesel
Diameter (m)	0.15
Cross Sectional Area of Stack (m^2)	0.017
Flow/Discharge rate (Nm^3/hr)	356.97

RESULTS

Sl. No.	Parameters	Unit	Result	Protocol Indian Standard Part No.& Year	Limits as per KSPCB
1	Particulate Matter as PM	mg/Nm^3	82.4	IS:11255 (Part-1)1985 Reaffirmed 2012	150
2	Sulfur dioxide as SO_2	mg/Nm^3	33.6	IS:11255 (Part-2)1985 Reaffirmed 2012	100
3	Oxides of Nitrogen NO_x	PPM	24.7	IS:11255 (Part-2)1985 Reaffirmed 2012	50

INFERENCE	As per KSPCB Limits, Report Status:-The measured values for the above parameters are within the limits.

Analysed by
Anand N
Environmental Engineer

Sums Techno Labs Pvt. Ltd., HOSPET

Checked by

25-mar-2026

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

SUMS TECHNO LABS PRIVATE LIMITED

[Analytical & Environment]
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ANALYSIS REPORT OF SOURCE EMISSION

1	Name of the Industry	M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.
2	Stack Location	500 KVA (DDGS-05)
3	Sample Collected By	By Us
4	Date of Sample Collection	16/03/2026
5	Particulars of the Instrument Used	Vayubodhan stack kit (VSS1)
6	Model	VSS1
7	Calibration Valid upto	8/9/2026
8	Date of Sample Receipt	17/03/2026
9	Sample Number	STLPL/SE/2026/03/18
10	Date of Analysis Started	18/03/2026
11	Date of Analysis Completed	20/03/2026
12	Environmental Condition	Normal
13	Sampling Method	IS:11255 (Part-3):2008
14	Report Issued Date	20/03/2026

DATA COLLECTED DETAILS

Monometer Reading (H) mm (Average)	3.2
Stack Gas Temperature (^{0}C)	110
Ambient Temperature (^{0}C)	33
Stack Gas Velocity (m/s)	6.7
Rate of Sampling	22.9
Nozzle Used	3/8" dia = 7.13×10^{-5}
Pitot Tube Constant	0.836
Period of Sampling in Minutes	69.8
Fuel Used	Diesel
Diameter (m)	0.2
Cross Sectional Area of Stack (m^2)	0.031
Flow/Discharge rate (Nm^3/hr)	597.39

RESULTS

Sl. No.	Parameters	Unit	Result	Protocol: Indian Standard Part No.& Year	Limits as per KSPCB
1	Particulate Matter as PM	mg/Nm^3	69.8	IS:11255 (Part-1)1985 Reaffirmed 2012	150
2	Sulfur dioxide as SO_2	mg/Nm^3	23.2	IS:11255 (Part-2)1985 Reaffirmed 2012	100
3	Oxides of Nitrogen NO_x	ppm	18.5	IS:11255 (Part-2)1985 Reaffirmed 2012	50

INFERENCE	As per KSPCB Limits, Report Status:-The measured values for the above parameters are within the limits.

Analysed by
Anand N
Environmental Engineer

Sums Techno Labs Pvt. Ltd., HOSPET

Checked by

25-Mar-2026

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

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SHRI KRISHNA AQUA ENGINEERING WORKS
ISO 9001:2015, ISO 45001:2018
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"Shri Krishna" Building, 1st Cross, Pragati Colony, Vidyanagar, **HUBLI** - 580 021. Tel. : (Lab) 0836-2375678, Mobile : +91 94480 51534, +91 94800 28018, E-mail - radhabengeri@gmail.com, krishnapandhari@gmail.com

TEST REPORT
SOURCE EMISSION ANALYSIS REPORT

Test Report No : SKAEW/S/2026/EG/JAN/23	Report Date : 22.01.2026
Issued to : M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.	Customer reference : Walking customer
Date of Submission : 19.01.2026	Date of sample receipt : 20.01.2026
Sample Nature / Name : Source Emission	Analysis start date : 21.01.2026
Sample Condition : Satisfactory	Analysis completion date : 22.01.2026
Particulars of the Instrument Used	Vayubodhan Stack Kit
Model	VSS1
Calibration Valid Upto -- 8/9/2026	
Environmental Condition : Normal	Sampling protocol : is 11255 (Part 1-1985(reaffirmed 2003)

Results

Stack ID		DG Set – 1010KVA -1 (DDGS-07)	
Manometer reading (H) MM (average)	3.2	Nozzle used	3/8" dia = 7.13×10^{-5}
		Diameter (m)	0.15
Stack Gas temperature(◦C)	131	Fuel used	HSD
Ambient Temperature (◦C)	31	Cross sectional area(m2)	0.017
Velocity (m/s)	6.8		
Rate of sampling	21.8		

Parameter	Protocol	Unit	DG set-1010KVA	Standards
Particulate Matter as PM	IS:11255 (Part-1)1985Reaffirmed 2012	mg/Nm^3	57.4	75
Oxides of Nitrogen NO_x	IS:11255 (Part-2)1985Reaffirmed 2012	PPM	41.2	710
*Carbon monoxide (CO)	Instrumental	mg/Nm^3	24.6	150
*NMHC	Instrumental	mg/Nm^3	13	100

Note: 1)PM: Particulate matter,NMHC—Non methane hydro carbon
2) *marked parameters do not carry accreditation

INFERENCE	Report Status:-The above tested results are within the limits

Reviewed By
(Chemist)
Ribeka

01/31/2026
Checked by:

Authorised Signatory
(Technical Manager)
Mrs. Radha M Bengeri

End Of The Report

SHRI KRISHNA AQUA ENGINEERING WORKS
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Environmental Lab, Pollution Control Consultants
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E-mail - radhabengeri@gmail.com, krishnapandhari@gmail.com

TEST REPORT
SOURCE EMISSION ANALYSIS REPORT

Test Report No : SKAEW/S/2026/EG/JAN/24	Report Date : 22.01.2026
Issued to : M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.	Customer reference : Walking customer
Date of Submission : 19.01.2026	Date of sample receipt : 20.01.2026
Sample Nature / Name : Source Emission	Analysis start date : 21.01.2026
Sample Condition : Satisfactory	Analysis completion date : 22.01.2026
Particulars of the Instrument Useds	Vayubodhan Stack Kit
Model	VSS1
Calibration Valid upto --8/9/2026	Sampling protocol : is 11255 (Part 1-1985(reaffirmed 2003)
Environmental Condition : Normal	

Results

Stack ID		DG Set – 1010KVA -2 (DDGS-08)	
Manometer reading (H) MM (average)	3.4	Nozzle used	3/8" dia = 7.13×10^{-5}
		Diameter (m)	0.15
Stack Gas temperature(◦C)	135	Fuel used	HSD
Ambient Temperature (◦C)	30	Cross sectional area(m2)	0.017
Velocity (m/s)	7.1		
Rate of sampling	22.5		

Parameter	Protocol	Unit	DG set-1010KVA	Standards
Particulate Matter as PM	IS:11255 (Part-1)1985Reaffirmed 2012	mg/Nm^3	51.3	75
Oxides of Nitrogen NO_x	IS:11255 (Part-2)1985Reaffirmed 2012	PPM	25.6	710
*Carbon monoxide (CO)	Instrumental	mg/Nm^3	20.8	150
*NMHC	Instrumental	mg/Nm^3	15	100

Note: 1)PM: Particulate matter,NMHC—Non methane hydro carbon
2) *marked parameters do not carry accreditation

INFERENCE	Report Status:-The above tested results are within the limits

Reviewed By
(Chemist)
Ribeka

01/31/2026
Checked by

Authorised Signatory
(Technical Manager)
Mrs. Radha M Bengeri

End Of The Report

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E-mail - radhabengeri@gmail.com, krishnapandhari@gmail.com

TEST REPORT
SOURCE EMISSION ANALYSIS REPORT

Test Report No : SKAEW/S/2026/EG/JAN/25	Report Date : 20.01.2026
Issued to : M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.	Customer reference : Walking customer
Date of Submission : 17.01.2026	Date ofsample receipt : 18.01.2026
Sample Nature / Name : Source Emission	Analysis start date : 19.01.2026
Sample Condition : Satisfactory	Analysis completion date : 20.01.2026
Particulars of the Instrument Used/Calibration Details	Vayubodhan Stack Kit
Model	VSS1
Calibration Valid upto --8/9/2026	Sampling protocol : is 11255 (Part 1-1985(reaffirmed 2003)
Environmental Condition : Normal	

Results

Stack ID		DDGS-09 (2250 KVA DG)	
Manometer reading (H) MM (average)	3.8	Nozzle used	3/8" dia = 7.13×10^{-5}
		Diameter (m)	0.15
Stack Gas temperature(◦C)	141	Fuel used	HSD
Ambient Temperature (◦C)	29	Cross sectional area(m2)	0.017
Velocity (m/s)	7.6		
Rate of sampling	23.7		

Parameter	Protocol	Unit	DG set-2250KVA	Standards
Particulate Matter as PM	IS:11255 (Part-1)1985Reaffirmed 2012	mg/Nm^3	53.8	75
Oxides of Nitrogen NO_x	IS:11255 (Part-2)1985Reaffirmed 2012	PPMV	30.4	710
*Carbon monoxide (CO)	Instrumental	mg/Nm^3	23.6	150
*NMHC	Instrumental	mg/Nm^3	15	100

Note: 1)PM: Particulate matter,NMHC—Non methane hydro carbon
2) *marked parameters do not carry accreditation

INFERENCE	Report Status:-The above tested results are within the limits

Reviewed By
(Chemist)
Ribeka

01/31/2026
Checked by :

Authorised Signatory
(Technical Manager)
Mrs. Radha M Bengeri

End Of The Report

SUMS TECHNO LABS PRIVATE LIMITED

[Analytical & Environment]
Recognized by MoEF

TEST REPORT

1	Name of the Industry	M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.
2	Stack Location	Scrubber
3	Sample Collected By	By us
4	Date of Sample Collection	11/03/2026
5	Particulers of the Instrument Used	Vayubodhan Stack Kit
6	Model	VSS1
7	Calibration Valid upto	8/9/2026
8	Date of Sample Receipt	12/03/2026
9	Sample Number	STLPL/SE/2026/03/07
10	Date of Analysis Started	13/03/2026
11	Date of Analysis Completed	14/03/2026
12	Environmental Condition	Normal
13	Sampling Method	IS:11255 (Part-3):2008
14	Report Issued Date	14/03/2026

GENERAL DETAILS

Stack ID	Scrubber DSCR 01(PB 1)	Scrubber DSCR-28(PB2)	Scrubber DSCR-14(PB3)	Scrubber DSCR-19(PR&D)	Scrubber DSCR-20(PR&D)
Temperature	30	29	31	28	32
Velocity (m/s)	6.9	6.7	7.1	6.6	7.3
Diameter (mm)	113.21	323.46	371.98	323.46	169.82

RESULTS

Sl.No	Stack ID	PARAMETERS	PROTOCOL	UNITS	RESULTS	STANDARD
1	Scrubber – DSCR 01(PB 1)	Acid Mist	EPA Method	mg/Nm^3	24.8	35 Max
2	Scrubber – DSCR-28(PB2)	Acid Mist	EPA Method	mg/Nm^3	23.2	35 Max
3	Scrubber – DSCR-14(PB3)	Acid Mist	EPA Method	mg/Nm^3	25.3	35 Max
4	Scrubber – DSCR-19(PR&D)	Acid Mist	EPA Method	mg/Nm^3	22.1	35 Max
5	Scrubber – DSCR-20(PR&D)	Acid Mist	EPA Method	mg/Nm^3	26.3	35 Max

INFERENCE	As Per KSPCB Standards, Report Status: The above tested results are with in the limits.

Analysed by
Anand N
Environmental Engineer

Sums Techno Labs Pvt. Ltd., HOSPET

Checked by
25-Mar-2026

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

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SUMS TECHNO LABS PRIVATE LIMITED

[Analytical & Environment]
Recognized by MoEF

TEST REPORT

1	Name of the Industry	M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.
2	Stack Location	Scrubber
3	Sample Collected By	By us
4	Date of Sample Collection	12/03/2026
5	Particulars of the Instrument Used	Vayubodhan Stack Kit
6	Model	VSS1
7	Calibration Valid Upto	8/9/2026
8	Date of Sample Receipt	13/03/2026
9	Sample Number	STLPL/SE/2026/03/08
10	Date of Analysis Started	14/03/2026
11	Date of Analysis Completed	16/03/2026
12	Environmental Condition	Normal
13	Sampling Method	IS:11255 (Part-3):2008
14	Report Issued Date	16/03/2026

GENERAL DETAILS

Stack ID	Scrubber DSCR04(PB4)	Scrubber DSCR 05(PB4)	Scrubber DSCR 29(PB6)	Scrubber DSCR-06(PB-6)	Scrubber DSCR-07(PB-6)
Temperature	27	32	29	33	29
Velocity (m/s)	6.2	7.2	6.8	7.4	6.7
Diameter (mm)	218.34	218.34	97.04	175.10	175.10

RESULTS

Sl.No	Stack ID	PARAMETERS	PROTOCOL	UNITS	RESULTS	STANDARD
1	Scrubber – DSCR-04(PB-4)	Acid Mist	EPA Method	mg/Nm^3	21.5	35 Max
2	Scrubber – DSCR-05(PB-4)	Acid Mist	EPA Method	mg/Nm^3	28.4	35 Max
3	Scrubber – DSCR-29(PB-6)	Acid Mist	EPA Method	mg/Nm^3	24.4	35 Max
4	Scrubber – DSCR-06(PB-6)	Acid Mist	EPA Method	mg/Nm^3	27.2	35 Max
5	Scrubber – DSCR-07(PB-6)	Acid Mist	EPA Method	mg/Nm^3	23.5	35 Max

INFERENCE	As Per KSPCB Standards, Report Status: The above tested results are with in the limits.

Analysed by
Anand N
Environmental Engineer

Sums Techno Labs Pvt. Ltd. HOSPET

Checked by
25-Mar-2026

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

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SUMS TECHNO LABS PRIVATE LIMITED

[Analytical & Environment]
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TEST REPORT

1	Name of the Industry	M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.
2	Stack Location	Scrubber
3	Sample Collected By	By us
4	Date of Sample Collection	13/03/2026
5	Particulars of the Instrument Used	Vayubodhan Stack Kit
6	Model	VSS1
7	Equipment Calibration Validity	8/9/2026.
8	Date of Sample Receipt	14/03/2026
9	Sample Number	STLPL/SE/2026/03/09
10	Date of Analysis Started	16/03/2026
11	Date of Analysis Completed	17/03/2026
12	Environmental Condition	Normal
13	Sampling Method	IS:11255 (Part-3):2008
14	Report Issued Date	17/03/2026

GENERAL DETAILS

Stack ID	Scrubber DSCR-02-01(PB6)	Scrubber DSCR-09(PB-7)	Scrubber DSCR-10(PB-7)	Scrubber DSCR-11(PB-7)	Scrubber DSCR-12(PB-7)
Temperature	31	28	31	29	32
Velocity (m/s)	7.1	6.7	7.0	6.8	7.1
Diameter (mm)	218.34	210.25	210.25	210.25	210.25

RESULTS

Sl.No	Stack ID	PARAMETERS	PROTOCOL	UNITS	RESULTS	STANDARD
1	Scrubber - DSCR-02-01(PB-6)	Acid Mist	EPA Method	mg/Nm^3	27.3	35 Max
2	Scrubber- DSCR-09(PB-7)	Acid Mist	EPA Method	mg/Nm^3	22.5	35 Max
3	Scrubber - DSCR-10(PB-7)	Acid Mist	EPA Method	mg/Nm^3	26.6	35 Max
4	Scrubber - DSCR-11(PB-7)	Acid Mist	EPA Method	mg/Nm^3	23.4	35 Max
5	Scrubber - DSCR-12(PB-7)	Acid Mist	EPA Method	mg/Nm^3	28.1	35 Max

INFERENCE	As Per KSPCB Standards, Report Status: The above tested results are with in the limits.

Checked by

25-mar-2026

Analysed by
Anand N
Environmental Engineer

Sums Techno Labs Pvt. Ltd. HOSPET

Authorized Signatory
Shivashankaraiah.H.M
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SUMS TECHNO LABS PRIVATE LIMITED

[Analytical & Environment]
Recognized by MoEF

TEST REPORT

1	Name of the Industry	M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.
2	Stack Location	Scrubber
3	Sample Collected By	By us
4	Date of Sample Collection	14/03/2026
5	Particulars of the Instrument Used	Vayubodhan Stack Kit (VSS1)
6	Model	VSS1
7	Calibration Valid upto	8/9/2026
8	Date of Sample Receipt	15/03/2026
9	Sample Number	STLPL/SE/2026/03/10
10	Date of Analysis Started	16/03/2026
11	Date of Analysis Completed	17/03/2026
12	Environmental Condition	Normal
13	Sampling Method	IS:11255 (Part-3):2008
14	Report Issued Date	17/03/2026

GENERAL DETAILS

Stack ID	Scrubber DSCR-16(PB-08)	Scrubber DSCR-17(PB-08)	Scrubber DSCR-27(QC)	Scrubber DSCR-18(warehouse)	Scrubber DSCR08(warehouse)
Temperature	29	31	32	28	32
Velocity (m/s)	6.8	6.9	7.2	6.6	7.1
Diameter (mm)	323.46	323.46	371.98	210.25	323.46

RESULTS

Sl.No	Stack ID	PARAMETERS	PROTOCOL	UNITS	RESULTS	STANDARD
1	Scrubber – DSCR-16(PB-08)	Acid Mist	EPA Method	mg/Nm^3	24.6	35 Max
2	Scrubber – DSCR- 17(PB-08)	Acid Mist	EPA Method	mg/Nm^3	27.2	35 Max
3	Scrubber – DSCR- 27 (QC)	Acid Mist	EPA Method	mg/Nm^3	28.3	35 Max
4	Scrubber -DSCR- 18 (ware house)	Acid Mist	EPA Method	mg/Nm^3	22.5	35 Max
5	Scrubber - DSCR-08(ware house)	Acid Mist	EPA Method	mg/Nm^3	28.9	35 Max

INFERENCE	As Per KSPCB Standards, Report Status: The above tested results are with in the limits.

Analysed by
Anand N
Environmental Engineer

Sums Techno Labs Pvt. Ltd., HOSPET

checked by
25-mar-2026

Authorized Signatory
Shivashankaraiah.H.M
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SUMS TECHNO LABS PRIVATE LIMITED

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Recognized by MoEF

TEST REPORT

1	Name of the Industry	M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.
2	Stack Location	Scrubber
3	Sample Collected By	By us
4	Date of Sample Collection	16/03/2026
5	Particulars of the Instrument Used	Vayubodhan Stack Kit
6	Model	VSS1
7	Calibration Valid upto	8/9/2026
8	Date of Sample Receipt	17/03/2026
9	Sample Number	STLPL/SE/2026/03/11
10	Date of Analysis Started	18/03/2026
11	Date of Analysis Completed	20/03/2026
12	Environmental Condition	Normal
13	Sampling Method	IS:11255 (Part-3):2008
14	Report Issued Date	20/03/2026

GENERAL DETAILS

Stack ID	Scrubber DSCR13(warehouse	Scrubber DSCR-22(ETP)	Scrubber DSCR-23(PB-09)	Scrubber DSCR-24(PB-10)	Scrubber DSCR-25(PB-10)	Scrubber DSCR-30(PB-11)
Temperature	31	27	33	29	32	29
Velocity (m/s)	7.0	6.1	7.4	6.8	7.2	6.7
Diameter (mm)	307.29	420.25	169.82	169.82	169.82	169.82

RESULTS

Sl.No	Stack ID	PARAMETERS	PROTOCOL	UNITS	RESULTS	STANDARD
1	Scrubber - DSCR-13(ware house)	Acid Mist	EPA Method	mg/Nm^3	27.3	35 Max
2	Scrubber - DSCR-22(ETP)	Acid Mist	EPA Method	mg/Nm^3	22.1	35 Max
3	Scrubber - DSCR-23(PB-09)	Acid Mist	EPA Method	mg/Nm^3	27.9	35 Max
4	Scrubber - DSCR-24(PB-10)	Acid Mist	EPA Method	mg/Nm^3	23.8	35 Max
5	Scrubber - DSCR-25(PB-10)	Acid Mist	EPA Method	mg/Nm^3	28.4	35 Max
6	Scrubber - DSCR-30(PB11)	Acid Mist	EPA Method	mg/Nm^3	24.1	35 Max

INFERENCE	As Per KSPCB Standards, Report Status: The above tested results are with in the limits.

Anand

Analysed by
Anand N
Environmental Engineer

Sums Techno Labs Pvt. Ltd. HOSPET

Checked by

25-Mar-2026

Authorized Signatory
Shivashankaraiah.H.M
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SUMS TECHNO LABS PRIVATE LIMITED

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TEST REPORT

1	Name of the Industry	M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.
2	Stack Location	Scrubber
3	Sample Collected By	By us
4	Date of Sample Collection	17/03/2026
5	Particulars of the Instrument Used	Vayubodhan Stack Kit (VSS1)
6	Model	VSS1
7	Calibration valid upto	8/9/2026
8	Date of Sample Receipt	18/03/2026
9	Sample Number	STLPL/SE/2026/03/12
10	Date of Analysis Started	20/03/2026
11	Date of Analysis Completed	21/03/2026
12	Environmental Condition	Normal
13	Sampling Method	IS:11255 (Part-3):2008
14	Report Issued Date	21/03/2026

GENERAL DETAILS

Stack ID	Scrubber DSCR-31 (PB11)	Scrubber DSCR-26 (PB12)	Scrubber DSCR-32 (PB12)
Temperature	29	30	31
Velocity (m/s)	6.8	7.0	7.1
Diameter (mm)	113.21	323.46	115.18

RESULTS

Sl.No	Stack ID	PARAMETERS	PROTOCOL	UNITS	RESULTS	STANDARD
1	Scrubber – DSCR-31 (PB11)	Acid Mist	EPA Method	mg/Nm^3	24.6	35 Max
2	Scrubber – DSCR-26 (PB12)	Acid Mist	EPA Method	mg/Nm^3	26.2	35 Max
3	Scrubber – DSCR-32 (PB12)	Acid Mist	EPA Method	mg/Nm^3	27.3	35 Max

INFERENCE	As Per KSPCB Standards, Report Status: The above tested results are with in the limits.

Analysed by
Anand N
Environmental Engineer

Sums Techno Labs Pvt. Ltd. HOSPET

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

Checked by
25-mar-2026

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SUMS TECHNO LABS PRIVATE LIMITED
[Analytical & Environment Laboratory]
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TEST REPORT
WATER ANALYSIS REPORT
(Sample Drawn By Industry)

Test Report No : STLPL/W/2026/03/24	Report Date : 17.03.2026
Name of the Industry : M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.	Customer reference : Walking customer
Date of Submission : 12.03.2026	Date of sample receipt : 13.03.2026
Sample Nature / Name : ETP Plant	Analysis start date : 14.03.2026
Sample Condition : Satisfactory	Analysis completion date : 17.03.2026
Sample particulars : ETP Feed Sample	Sampling protocol : APHA 24th Edition
Environmental Condition:	

Results

Sl No.	Parameters	Protocol	Test Result	Unit
01	Colour	APHA 24th Edition - 2017 , 2120, B	Objectionable	-----
02	Odour	APHA 24th Edition – 2017, 2150, B	No agreeable	Hazen unit
03	pH	APHA 22nd Edition – 2017,4500-H^+ B	7.9	-----
04	Conductivity	APHA 24th Edition – 2017, 2510, B	5476	µ mhos
05	Fluoride	APHA 24th Edition -2017 4500,F	0.22	mg/l
06	Chloride as Cl	APHA 24th Edition -2017,4500 - Cl,I	572	mg/l
07	Chemical oxygen demand	APHA 24th Edition -2017 5220, B	9181	mg/l
08	Biological oxygen Demand for 3 days at 27* C	IS 3025(Part 44):1993 reaffirmed 2014	3462	mg/l
09	Sulphates	APHA 24th Edition -2017 4500 SO4,E	25	mg/l
10	Total Dissolved solids	APHA 24th Edition -2017 ,2540 C	3071	mg/l
11	Total Suspended solids	APHA 24th Edition -2017 ,2540 D	173	mg/l
12	Residual free chlorine	APHA 24th Edition -2017,4500-Cl, I	0.19	mg/l
13	Phosphate as PO4	APHA 24th Edition -2017 4500 –P D	4.4	mg/l
14	Sulphide as H2S	IS 3025 Part 29	3.5	mg/l
15	Phenolic Compounds as C6H5OH	APHA 24th Edition -2017 5530- C	0.0005	mg/l
16	Residual Sodium Carbonate	IS 11624: 1986(RA 2009)	0.24	m.eqs/L
17	Oil & Grease	APHA 24th Edition -2017,5520 D	4.9	mg/L

Analysed by
Shanthi.P
Chemist

Sums Techno Labs Pvt. Ltd., HOSPET

Checked by

25-Mar-2026

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

SUMS TECHNO LABS PRIVATE LIMITED

[Analytical & Environment Laboratory]

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TEST REPORT
WATER ANALYSIS REPORT
(Sample Drawn By Industry)

Test Report No : STLPL/W/2026/03/23	Report Date : 17.03.2026
Name of the Industry : M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.	Customer reference : Walking customer
Date of Submission : 12.03.2026	Date of sample receipt : 13.03.2026
Sample Nature / Name : ETP Plant	Analysis start date : 14.03.2026
Sample Condition : Satisfactory	Analysis completion date : 17.03.2026
Sample particulars : High TDS Sample	Sampling protocol : APHA 24th Edition
Environmental Condition :	

Results

Sl No.	Parameters	Protocol	Test Result	Unit
01	Colour	APHA 24th Edition - 2017 , 2120, B	Objectionable	------
02	Odour	APHA 24th Edition – 2017, 2150, B	No agreeable	Hazen unit
03	pH	APHA 22nd Edition – 2017,4500-H^+ B	9.1	------
04	Conductivity	APHA 24th Edition – 2017, 2510, B	40678	µ mhos
05	Fluoride	APHA 24th Edition -2017 4500,F	0.34	mg/l
06	Chloride as Cl	APHA 24th Edition -2017,4500 - Cl,I	4572	mg/l
07	Chemical oxygen demand	APHA 24th Edition -2017 5220, B	74458	mg/l
08	Biological oxygen Demand for 3 days at 27* C	IS 3025(Part 44):1993 reaffirmed 2014	7762	mg/l
09	Sulphates	APHA 24th Edition -2017 4500 SO4,E	154	mg/l
10	Total Dissolved solids	APHA 24th Edition -2017 ,2540 C	24574	mg/l
11	Total Suspended solids	APHA 24th Edition -2017 ,2540 D	1669	mg/l
12	Residual free chlorine	APHA 24th Edition -2017,4500-Cl, I	0.25	mg/l
13	Phosphate as PO4	APHA 24th Edition -2017 4500 –P D	5.1	mg/l
14	Sulphide as H2S	IS 3025 Part 29	4.3	mg/l
15	Phenolic Compounds as C6H5OH	APHA 24th Edition -2017 5530-C	3.4	m.eqs/L
16	Residual Sodium Carbonate	IS 11624: 1986(RA 2009)	3.6	mg/l
17	Oil & Grease	APHA 24th Edition -2017,5520 D	5.2	mg/L

Analysed by
Shanthi.P

Sums Techno Labs Pvt. Ltd. HOSPET

Checked by

25-Mar-2026

Authorized Signatory
Shivashankaraiah.H.M

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SUMS TECHNO LABS PRIVATE LIMITED

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Recognized by MoEF

TEST REPORT

WATER ANALYSIS REPORT

(Sample Drawn By Industry)

Test Report No : STLPL/W/2026/03/25	Report Date : 17.03.2026
Name of the Industry : M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.	Customer reference : Walking customer
Date of Submission : 12.03.2026	Date of sample receipt : 13.03.2026
Sample Nature / Name : ETP Plant	Analysis start date : 14.03.2026
Sample Condition : Satisfactory	Analysis completion date : 17.03.2026
Sample particulars : ETP R O permeate water	Sampling protocol : APHA 23rd edition
Environmental Condition :	

Results

Sl.No	Parameters	Protocol	Unit	Test Result	Limits
01	pH	APHA 23rd Edition 4500 H *B	....	8.1	6.0 – 8.5
02	Odour	APHA 23rd Edition 2150-B	Agreeable	Agreeable	Agreeable
03	Chemical Oxygen Demand	APHA 23rd Edition -2017,5220B	mg/L	83	250 PPM
04	Biological oxygen Demand for 3 days at 27* C	IS 3025(Part 44):1993 reaffirmed 2014	mg/L	26	30 PPM
05	Ammonical Nitrogen	APHA 23rd Edition 2517,4500 – P D	PPM	78	100 PPM
06	Total Suspended Solids	APHA 23rd Edition ,2017, 2540 D	mg/L	Nil	100 PPM
07	Oil & Grease	APHA 23rd Edition 2017,5520 D	mg/L	Nil	10 PPM
08	Total Dissolved Solids	APHA 23rd Edition 2017,2540 C	mg/L	98	2100 Max

INFERENCE	Report Status:-The above tested results are within the limits

Analysed by
Shanthi.P
Chemist

Sums Techno Labs Pvt. Ltd. HOSPET

Checked by

25-mar-2026

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

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SUMS TECHNO LABS PRIVATE LIMITED

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TEST REPORT

ETP WATER ANALYSIS REPORT

(Sample Drawn By Industry)

Test Report No : STLPL/W/2026/03/20	Report Date : 17.03.2026
Name of the Industry : M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.	Customer reference : Walking customer
Date of Submission : 12.03.2026	Date of sample receipt : 13.03.2026
Sample Nature / Name : ETP Water	Analysis start date : 14.03.2026
Sample Condition : Satisfactory	Analysis completion date : 17.03.2026
Sample particulars : Treated effluent (R O permeate)	Sampling protocol : APHA 23rd edition
Environmental Condition:	

Results

Parameters	ETP Water	Unit	Tolerance limits
*Bioassay test , 96 hr, using fresh water fish, 90% survival in 100% effluent	Passes	....	Pass

INFERENCE	Report Status:-The above tested results are within the limits

Analysed by
Shanthi.P
Chemist

Sums Techno Labs Pvt. Ltd. HOSPET

Checked by

25-mar-2026

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

SUMS TECHNO LABS PRIVATE LIMITED

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TEST REPORT

STP WATER ANALYSIS REPORT

(Sample Drawn By Industry)

Test Report No : STLPL/W/2026/03/21		Report Date :	17.03.2026
Name of the Industry : M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.		Customer reference :	Walking customer
Date of Submission :	12.03.2026	Date of sample receipt :	13.03.2026
Sample Nature / Name :	STP water	Analysis start date :	14.03.2026
Sample Condition :	Satisfactory	Analysis completion date:.	17.03.2026
Sample particulars :	STP Inlet	Sampling protocol : APHA 23rd edition	
Environmental Condition :	.....		

Results

Parameters	Protocol	Result	Unit
PH	APHA 23rd Edition 4500-H+,B	7.9	.....
Biological oxygen Demand for 3 days at 27*C	IS 3025 (Part 44):1993 Reaffirmed 2009	178	mg/l
Chemical Oxygen Demand	APHA 23rd Edition 5220-B	362	mg/l
Total Suspended solids	APHA 23rd Edition 2540-D	146	mg/l

Analysed by
Shanthi.P
Chemist

Sums Techno Labs Pvt. Ltd. HOSPET

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

Checked by

25-MAR-2026

SUMS TECHNO LABS PRIVATE LIMITED

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TEST REPORT

STP WATER ANALYSIS REPORT

(Sample Drawn By Industry)

Test Report No : STLPL/W/2026/03/22		Report Date :	17.03.2026
Name of the Industry : M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.		Customer reference : Walking customer	
Date of Submission :	12.03.2026	Date of sample receipt :	13.03.2026
Sample Nature / Name :	STP water	Analysis start date :	14.03.2026
Sample Condition :	Satisfactory	Analysis completion date :	17.03.2026
Sample particulars :	STP Outlet	Sampling protocol : APHA 23rd Edition	
Environmental Condition :	.....		

Results

Parameters	Protocol	Result	Unit	Tolerance limits
pH	APHA 23rd Edition 4500-H+,B	7.5	.....	6.5 to 9.0
Biological oxygen Demand for 3 days at 27*C	IS 3025 (Part 44):1993 Reaffirmed 2009	6.31	mg/l	10
Total Suspended solids	APHA 23rd Edition 2540-D	16.7	mg/l	20
Chemical Oxygen Demand	APHA 23rd Edition 5220-B	27.6	mg/l	50
Ammonical Nitrogen (NH_4-N)	APHA 23rd Edition 4500-NO3-,B	2.12	mg/l	5
Total Nitrogen	APHA 23rd Edition 4500-NO3-,B	6.4	mg/l	10
Fecal Coliform MPN/100ml	IS 1622-1981	Not Detected	MPN	Less than100

INFERENCE	Report Status:-The above tested results are within the limits

Analysed by
Shanthi.P
Chemist

Sums Techno Labs Pvt. Ltd., HOSPET

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

checked by
25-Mar-2026

SUMS TECHNO LABS PRIVATE LIMITED

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TEST REPORT

ANALYSIS REPORT OF FUGITIVE EMISSION

Name of the Industry	M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.
Particulars of the sample	Sample collected with High Volume Sampler
Sample Collected By	Enviro Consultancy Kalaburgi
Date of Collection	17/03/2026
Report No	STLPL/A/2026/03/28
Analysis Start Date	18/03/2026
Analysis Completion Date	20/03/2026
Method Adopted	IS-5182(Part4)-1999
Name of the Parameter	Suspended Particulate Matter
Report Issued Date	20/03/2026

Sl NO	Name of the Location	Duration of Monitoring	Unit	Result
1	Near Boiler Dust	24 Hours	µg/m3	115

Analysed By
Anand N
Environmental Engineer

Sums Techno Labs Pvt. Ltd. HOSPET

Authorized Signatory
Shivashankaraiah.H.M
Technical Manager

Checked by

25-Mar-2026

Head Office: 15-DP2, KIADB, Sankalapura Industrial Area, Ballari Road, Hosapete – 583201, Vijayanagara District, Karnataka, Tel/Fax No. 08394-265084, Cell: +91-8884494244/261/250/239,
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ANALYSIS REPORT OF FUGITIVE EMISSION

Test Report No: STLPL/A/2026/03/29	Report Issued Date: 21/03/2026
Name of the Industry	M/s. Sai Life Sciences Ltd., Unit- IV, Plot No. 79A, 79B, 80A, 80B, 81, 82 & 130A, Kolhar Industrial Area, Bidar Taluk & District-585403, Karnataka State.
Particulars of the sample	Instrument Method
Sample Collected By	BY US
Date of Collection	17/03/2026, 18/03/2026 & 20/03/2026
Analysis Start Date	21/03/2026
Analysis Completion Date	21/03/2026
Name of the Parameter	Total Volatile Organic Compounds

RESULTS

SL.NO	Description of equipment	Location	Result In PPM
1	Near DGLR03	PB-01	1.90
2	Near DVS71	PB-02	1.10
3	Ground Floor washarea	PB-04	2.00
4	Near DSSR45	PB-06	2.00
5	PB-09,PB-10 and PB-12 Terrace area	PB-09,10&12	2.30
6	Near DSCR-11	PB-07	2.20
7	First floor technical area	PB-07	1.30
8	Solvent tank farm area	Ware house	1.50
9	Near DNFD21	PB-08	2.00
10	Terrace area	PB-11	1.60

Anand

Analysed by
Anand N
Environmental Engineer

Authorized Signatory
Shivashankaralah.H.M
Technical Manager

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